



DH4.1G0081

WP4.1 柴油机零件图册

WP4.1SERIES DIESEL PARTS CATALOGUE



潍柴动力扬州柴油机有限责任公司
WEICHAI POWER YANGZHOU DIESEL ENGINE CO., LTD.

前言

为使WP4.1系列发动机在使用、维护等工作上的方便，特汇编本图册，以供我方与用户在使用中查阅参考。

该图册基本上按组绘出了各个零件的装配关系。图序号、件号、数量、中文名称、英文名称等列于明细表栏内。图册包含发动机详细的装机明细，其中部分零件为不可销售配件，如欲了解配件销售事宜可咨询潍柴动力股份有限公司。

随着技术和生产的不断发展，发动机的变形将增多，故本图册的内容将有所更新。变化不再另行通知，特请用户注意。本产品的售后服务统一授权潍柴动力股份有限公司执行，用户可通过www.weichai.com网站访问获取相关产品信息。

FOREWORD

This illustrated parts manual is specially prepared for customers to facilitate the use of WP4.1 series engine in operation and tenance.

The illustrations are grouped under the heading of each assembly and numbered individually. Part.

No., Quantity, Model, English designation, Chinese designation and so on are written in the parts list. The parts catalogue include detailed assembling parts list of engine, some parts can not be sold, if you want to know selling part matters, please ask Weichai Power Co., Ltd.

With the development of technology and production, the versions of the engine will be increased, so the catalogue will be revised. Please pay attention to our revised edition. After service of this product is authorized to Weichai Power Co., Ltd, Consumers can acquire information of this product through www.weichai.com.

目 录 CONTENTS

机体结合组(Engine Block Group)	1
机体总成(crankcase assembly)	3
机体预装配(crankcase pre-assembly)	5
油封结合组(Oil Seal Group)	7
喷嘴结合组(Spray Nozzle Group)	9
活塞喷嘴总成(Piston Nozzle Assembly)	11
飞轮壳结合组(Flywheel Housing Group)	13
齿轮室结合组(Gear Housing Group)	15
齿轮室罩壳结合组(Gear Housing Cover Group)	17
曲轴结合组(Crankshaft Group)	19
主轴瓦结合组(Main Bearing Group)	21
主轴瓦组件(Main Bearing Set)	23
止推片结合组(Thrust Plate Group)	25
止推片(Thrust Plate)	27
飞轮结合组(Flywheel Group)	29
飞轮总成(Flywheel Assembly)	31
活塞连杆结合组(Piston and Connecting Rod Group)	33
活塞环组件(Piston Ring Set)	35
连杆总成(Connecting Rod Assembly)	37
气缸盖结合组(Cylinder Head Group)	39
气缸盖分总成(Cylinder Head Subassembly)	41
吊环结合组(Lift Lug Group)	43
气缸盖罩结合组(Cylinder Head Cover Group)	45
加机油口盖组件(Oil Filler Cap Set)	47
配气机构结合组(Valve Train Group)	49
整体式摇臂轴总成(Integrated Rocker Arm Shaft Assembly)	51
摇臂总成(Rocker arm assembly)	53
齿轮传动结合组(Gear Drive Group)	55
中间齿轮组件(Idler Gear Set)	57
曲轴皮带轮结合组(Crankshaft Pulley Group)	59

油底壳结合组(Oil Pan Group)	61
放油螺塞(Oil Drain Plug)	63
油标尺结合组(Oil Dipstick Group)	65
机油泵结合组(Oil Pump Group)	67
机油泵驱动齿轮(Oil Pump Driven Gear)	69
机油集滤器结合组(Oil Strainer Group)	71
机油冷却器结合组(Oil Cooler Group)	73
机油冷却器总成(Oil Cooler Assembly)	75
机油滤清器结合组(Oil Filter Group)	77
机油滤清器(Oil Filter)	79
加机油管结合组(Oil Filling Tube Group)	81
限压阀结合组(Pressure-limiting Valve Group)	83
水泵进水管结合组(Water Pump Inlet Pipe Group)	85
水泵结合组(Water Pump Group)	87
出水管结合组(Water Outlet Pipe Group)	89
节温器体总成(Thermostat Body Assembly)	91
节温器结合组(Thermostat Group)	93
风扇及轮毂结合组(Fan and Hub Group)	95
喷油泵结合组(Fuel Injection Pump Group)	97
喷油泵总成(Fuel Injection Pump Assembly)	99
喷油泵润滑油管结合组(Fuel Injection Pump Oil Pipe Group)	101
喷油器结合组(Fuel Injector Group)	103
低压油管结合组(Low Pressure Fuel Pipe Group)	105
高压油管结合组(High Pressure Fuel Pipe Group)	107
高压油管总成(High-pressure Fuel Pipe Assembly)	109
共轨管结合组(Common Rail Group)	111
共轨管(Common Rail)	113
进气管结合组(Intake Manifold Group)	115
增压器结合组(Turbocharger Group)	117
增压器润滑油管结合组(Turbocharger Oil Pipe Group)	119

空气滤清器结合组(Air Filter Group)	121
排气管结合组(Exhaust Manifold Group)	123
仪表结合组(Instrument Group)	125
消声器结合组(Silencer Group)	127
空压机结合组(Air Compressor Group)	129
张紧轮及皮带结合组(Tensioner And Belt Group)	131
放水阀结合组(Water Draining Valve Group)	133
动力转向泵结合组(Steering Pump Group)	135
起动机结合组(Starter Motor Group)	137
发动机支架结合组(Engine Bracket Group)	139
随机单发零件结合组(Separate Delivery Parts Group Attached to Engine)	141
空气滤清器体(Air Filter Body)	143
燃油水寒宝(Fuel System Protector)	145
燃油滤清器总成(Fuel Filter Assembly)	147
零件箱结合组(Parts Kit Group)	149
接插件总成(Connector Assembly)	153
诊断插头(Diagnosis Plug)	155
接插件总成(Connector Assembly)	157
配套接插件(Matching Connector)	159
电控单元结合组(Electronic Control Unit Group)	161
电控系统线束结合组(Electronic Control System Harness Group)	163
发电机结合组(Alternator Group)	165
发电机支架结合组(Alternator Bracket Group)	167

机体结合组(Engine Block Group)

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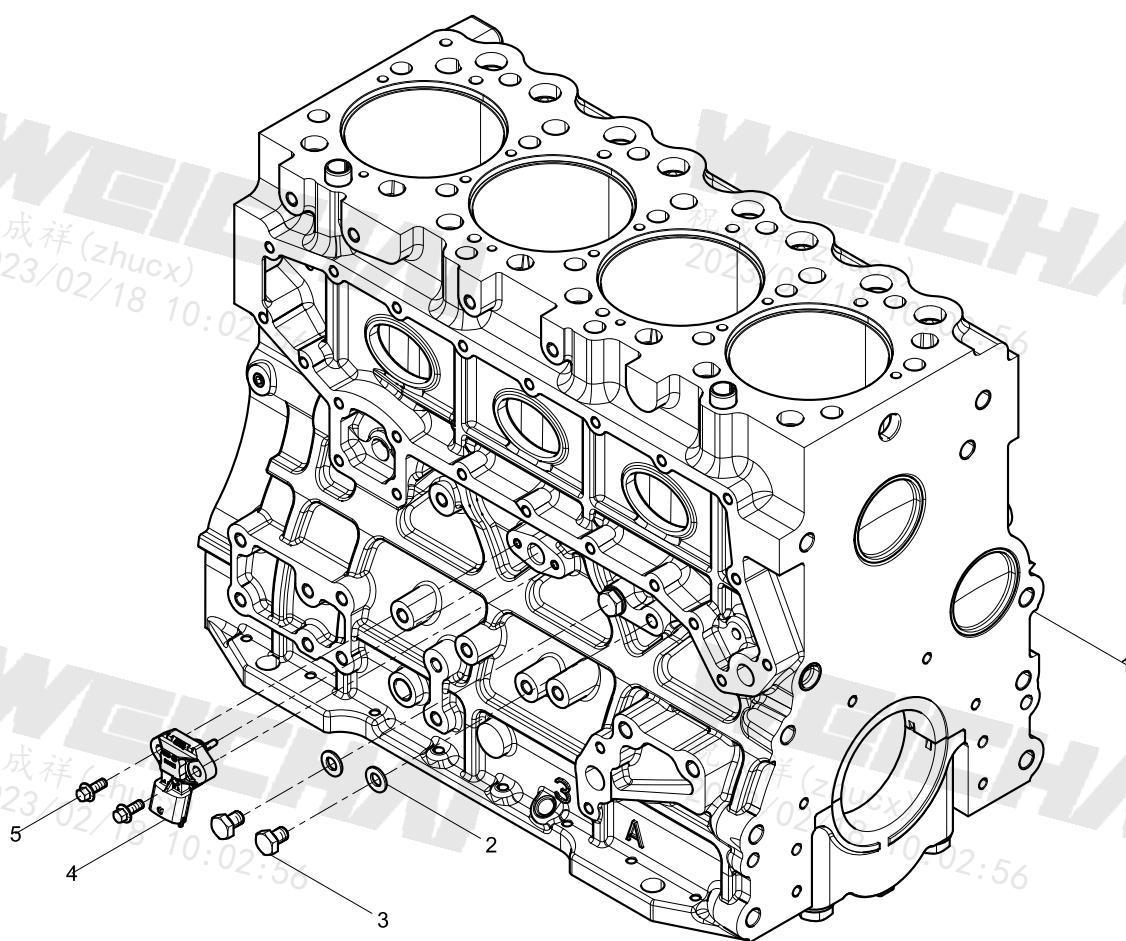
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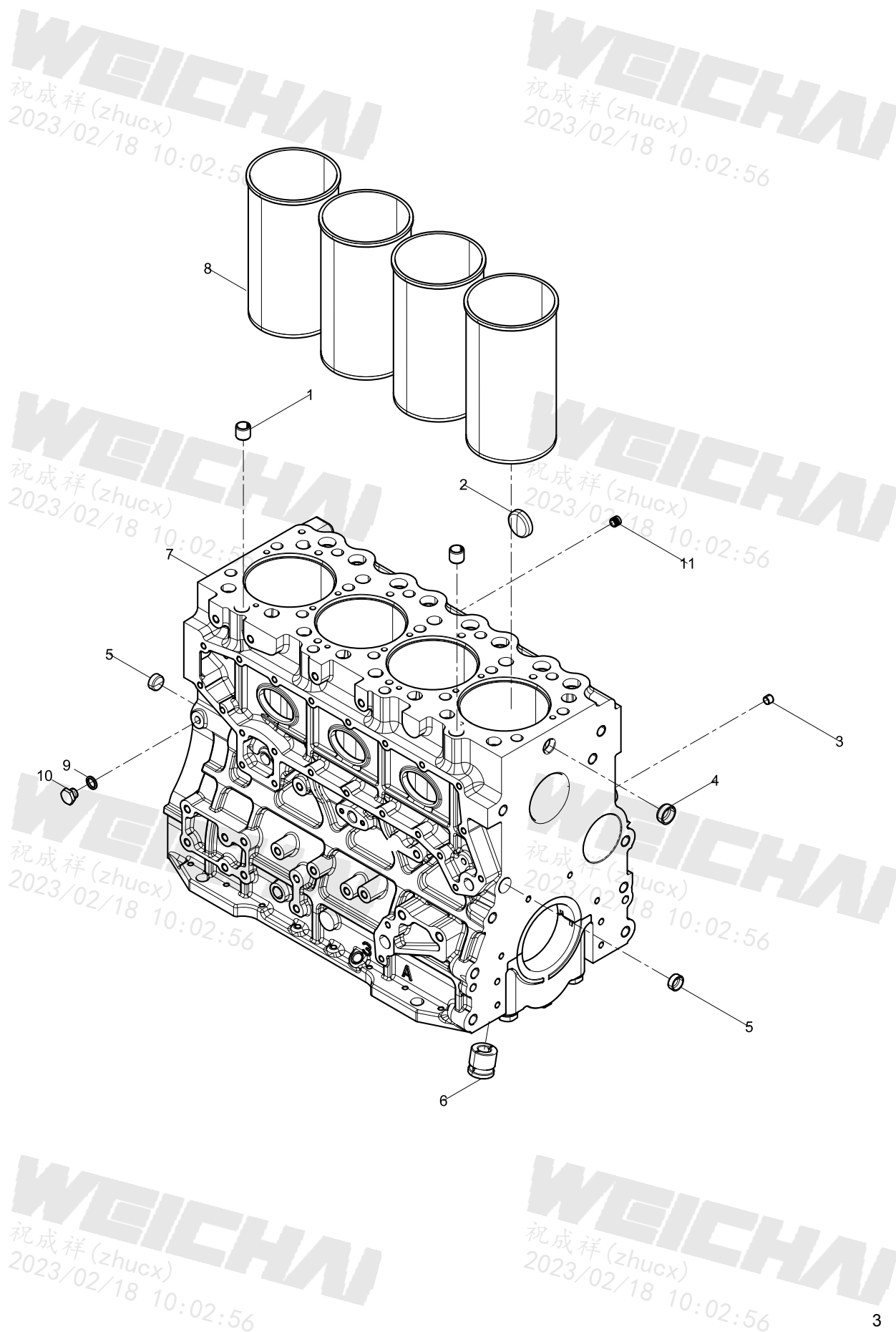


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机体总成(crankcase assembly)

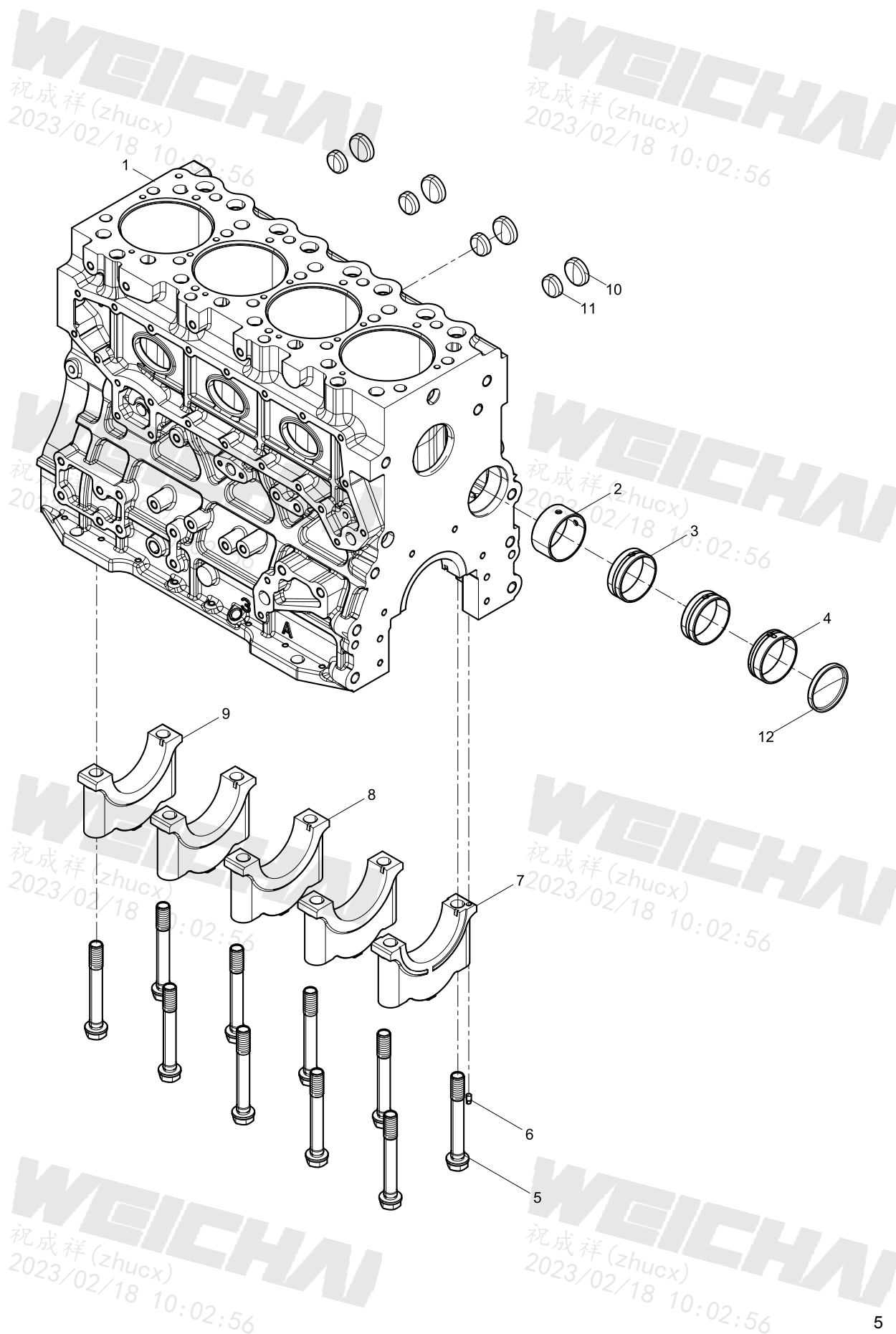




机体总成(crankcase assembly)

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机体预装配(crankcase pre-assembly)





机体预装配(crankcase pre-assembly)

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油封结合组(Oil Seal Group)

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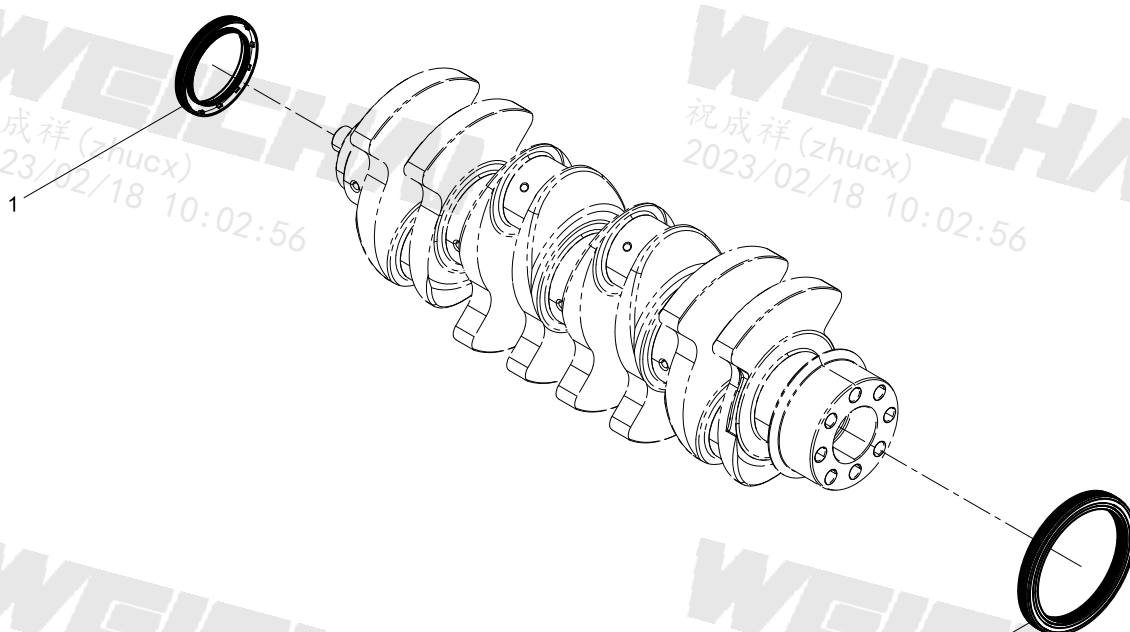
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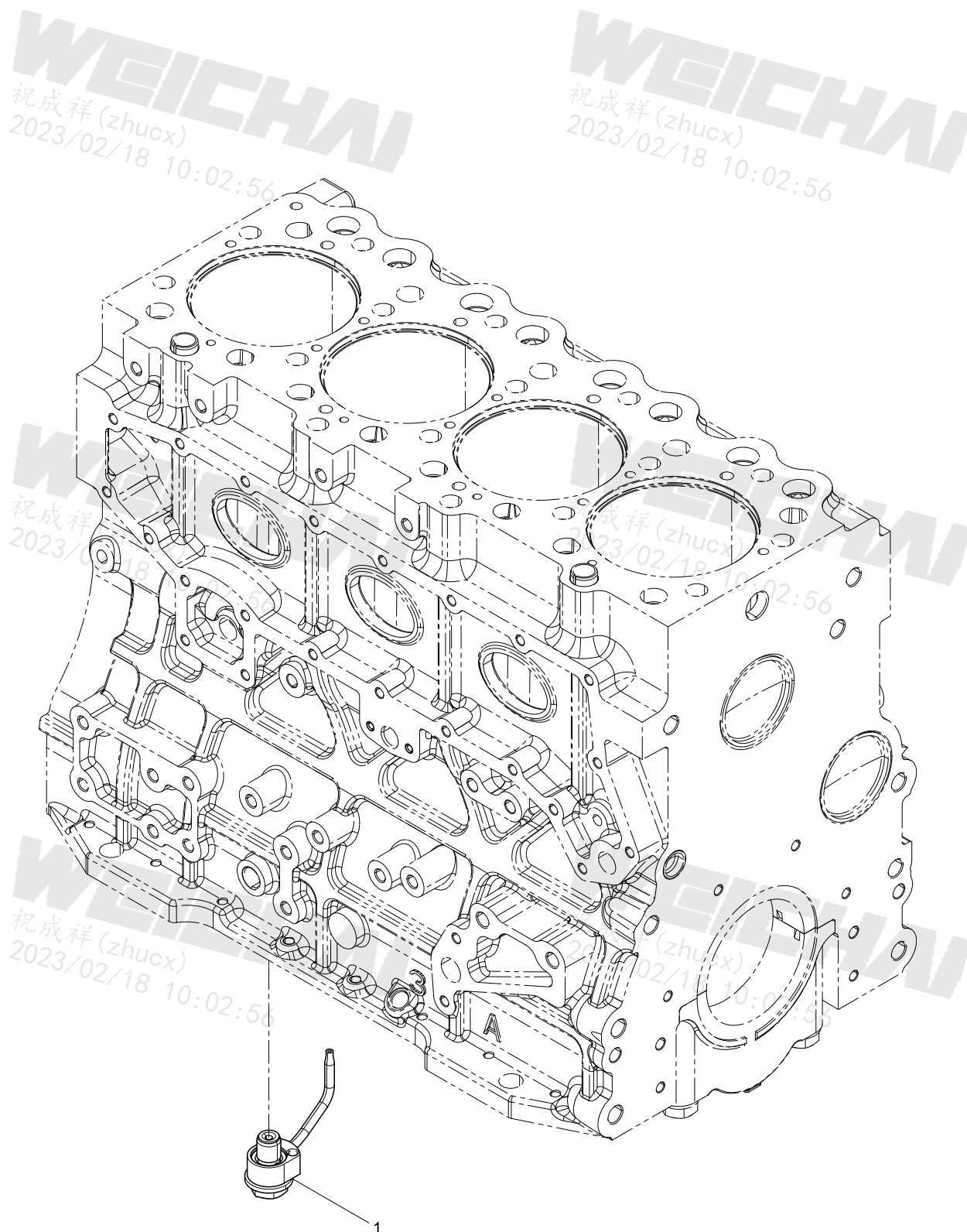




油封结合组(Oil Seal Group)

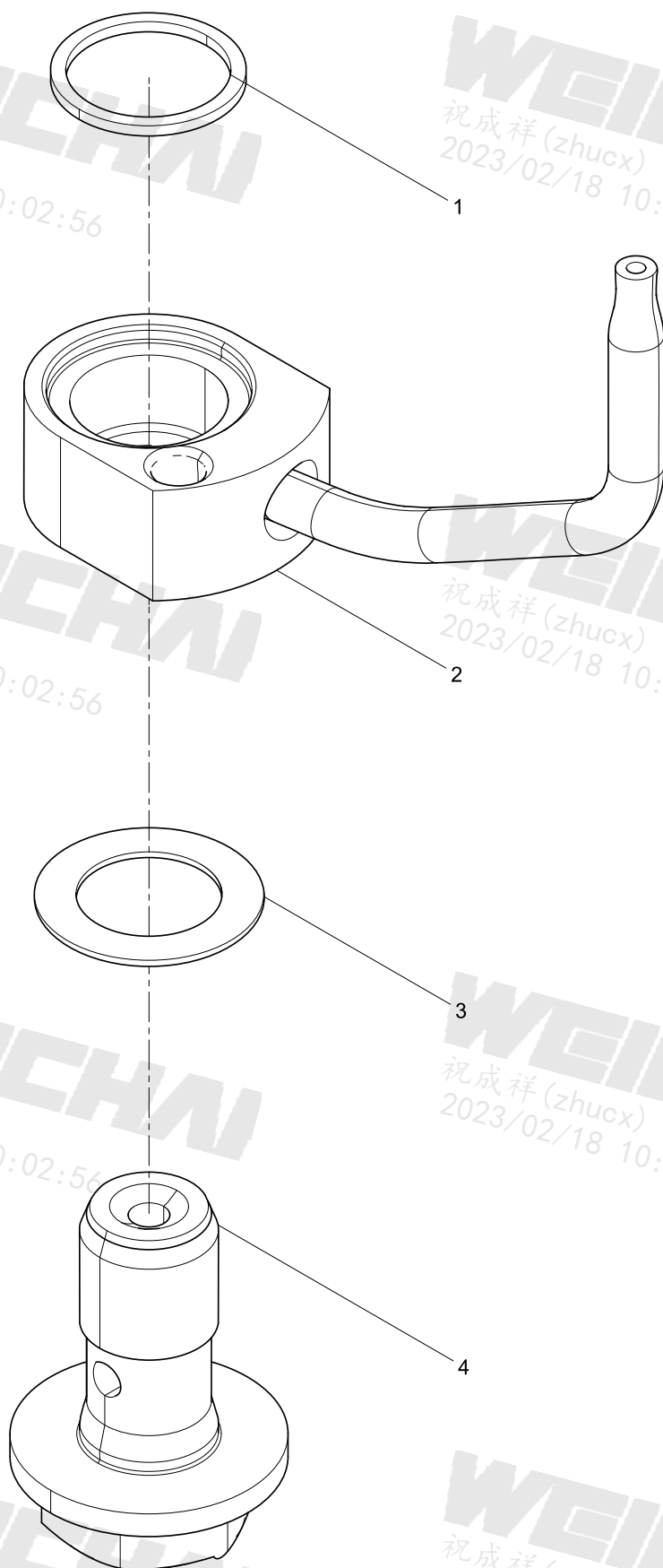
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喷嘴结合组(Spray Nozzle Group)



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活塞喷嘴总成(Piston Nozzle Assembly)

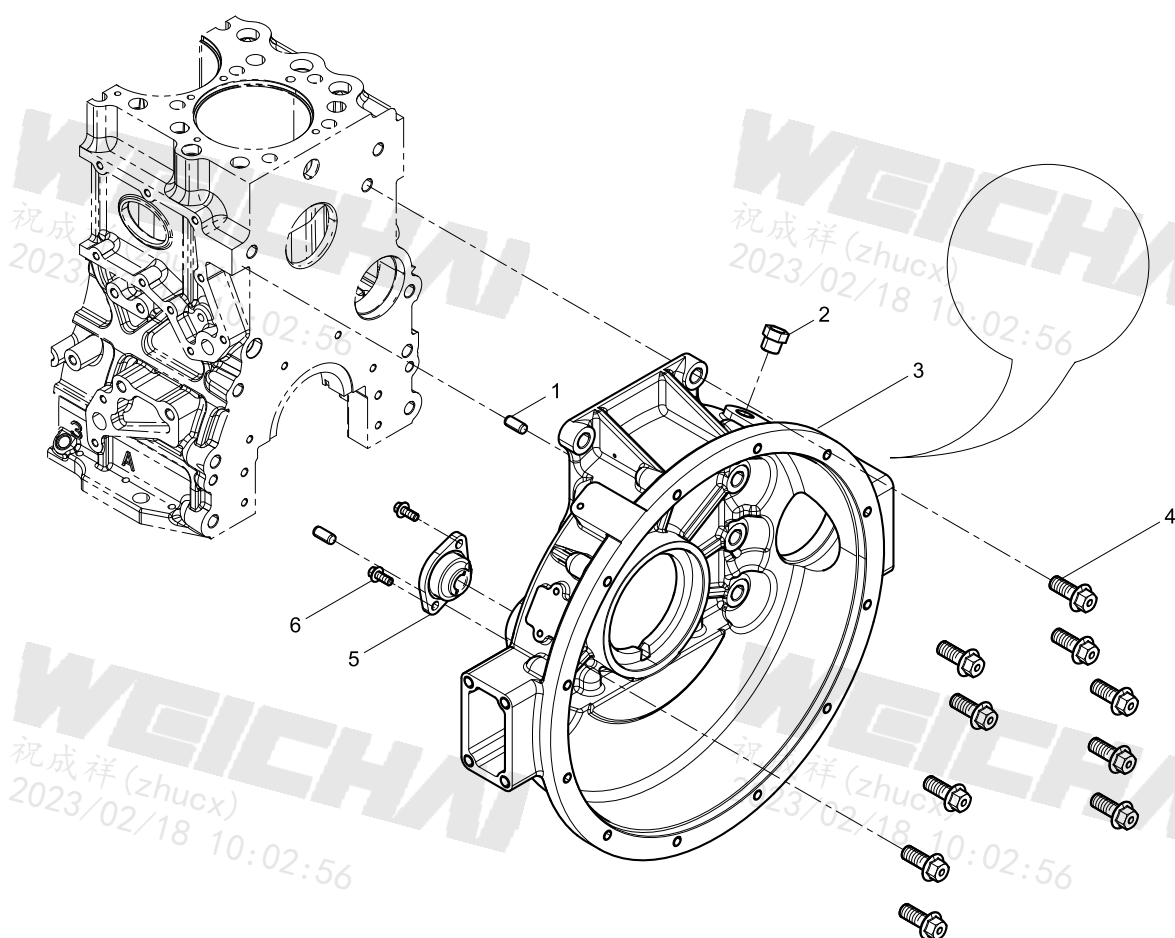




活塞喷嘴总成(Piston Nozzle Assembly)

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飞轮壳结合组(Flywheel Housing Group)

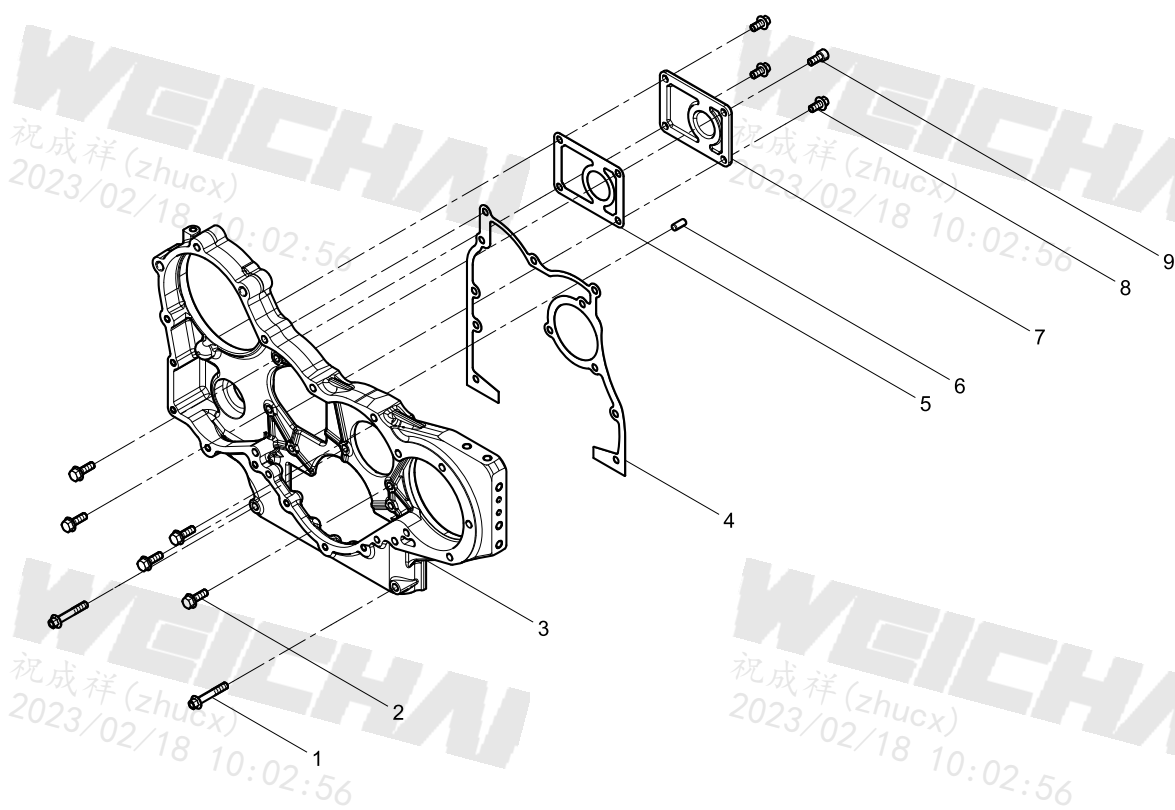




飞轮壳结合组(Flywheel Housing Group)

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齿轮室结合组(Gear Housing Group)

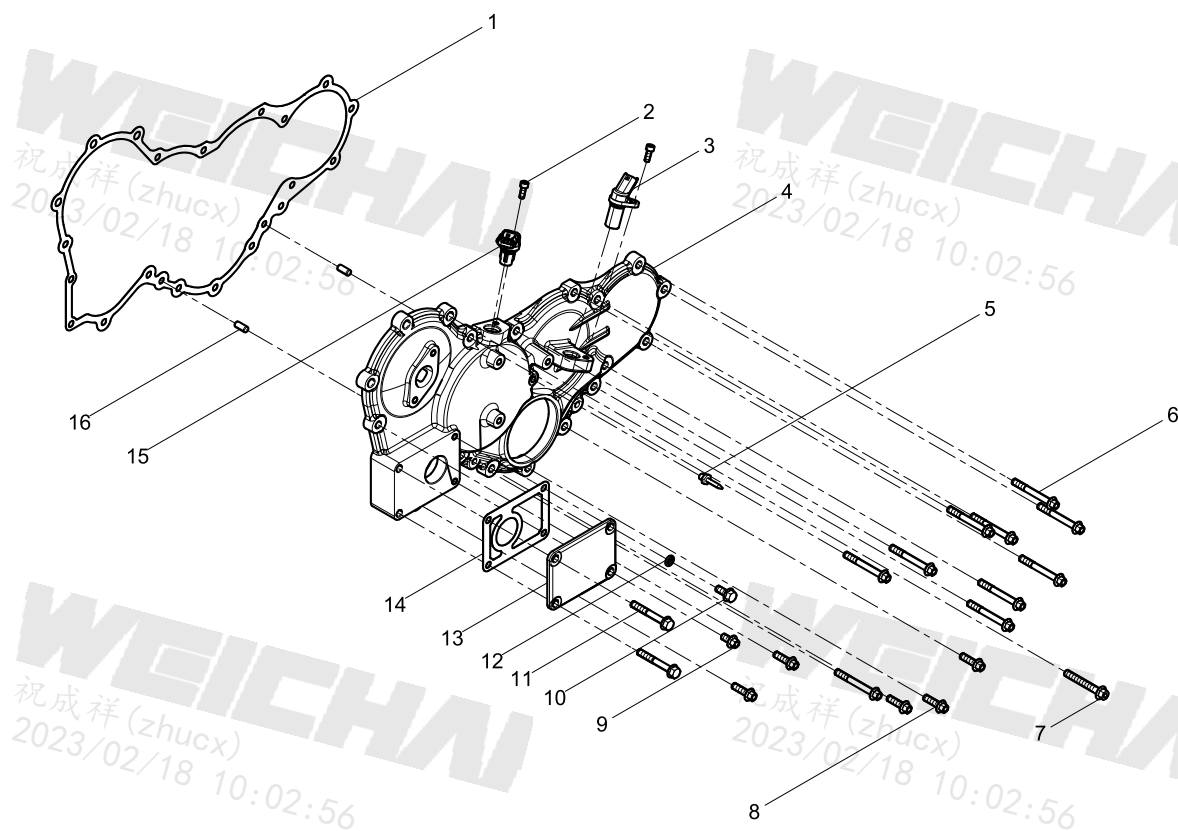




齿轮室结合组(Gear Housing Group)

[illegible]

齿轮室罩壳结合组(Gear Housing Cover Group)





齿轮室罩壳结合组(Gear Housing Cover Group)

[illegible]

曲轴结合组(Crankshaft Group)

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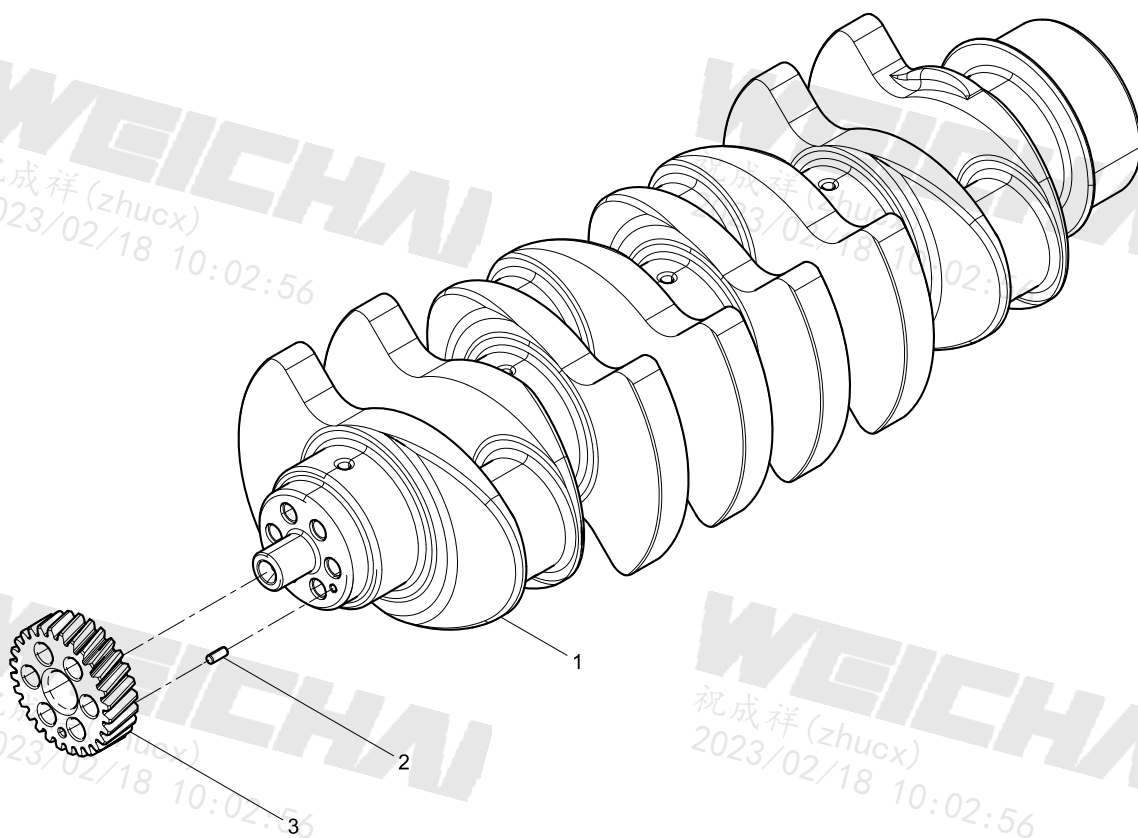
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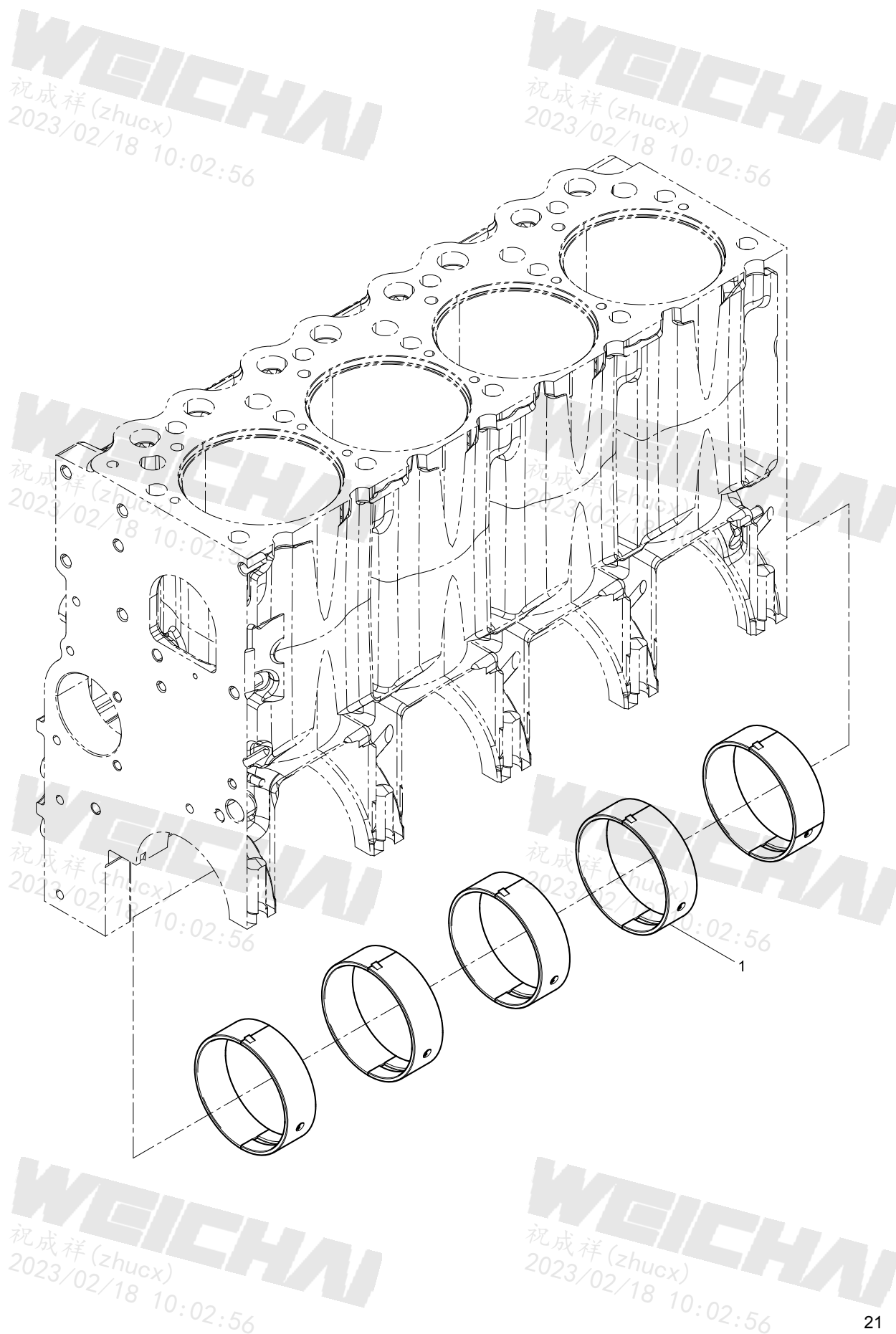




曲轴结合组(Crankshaft Group)

[illegible]

主轴瓦结合组(Main Bearing Group)

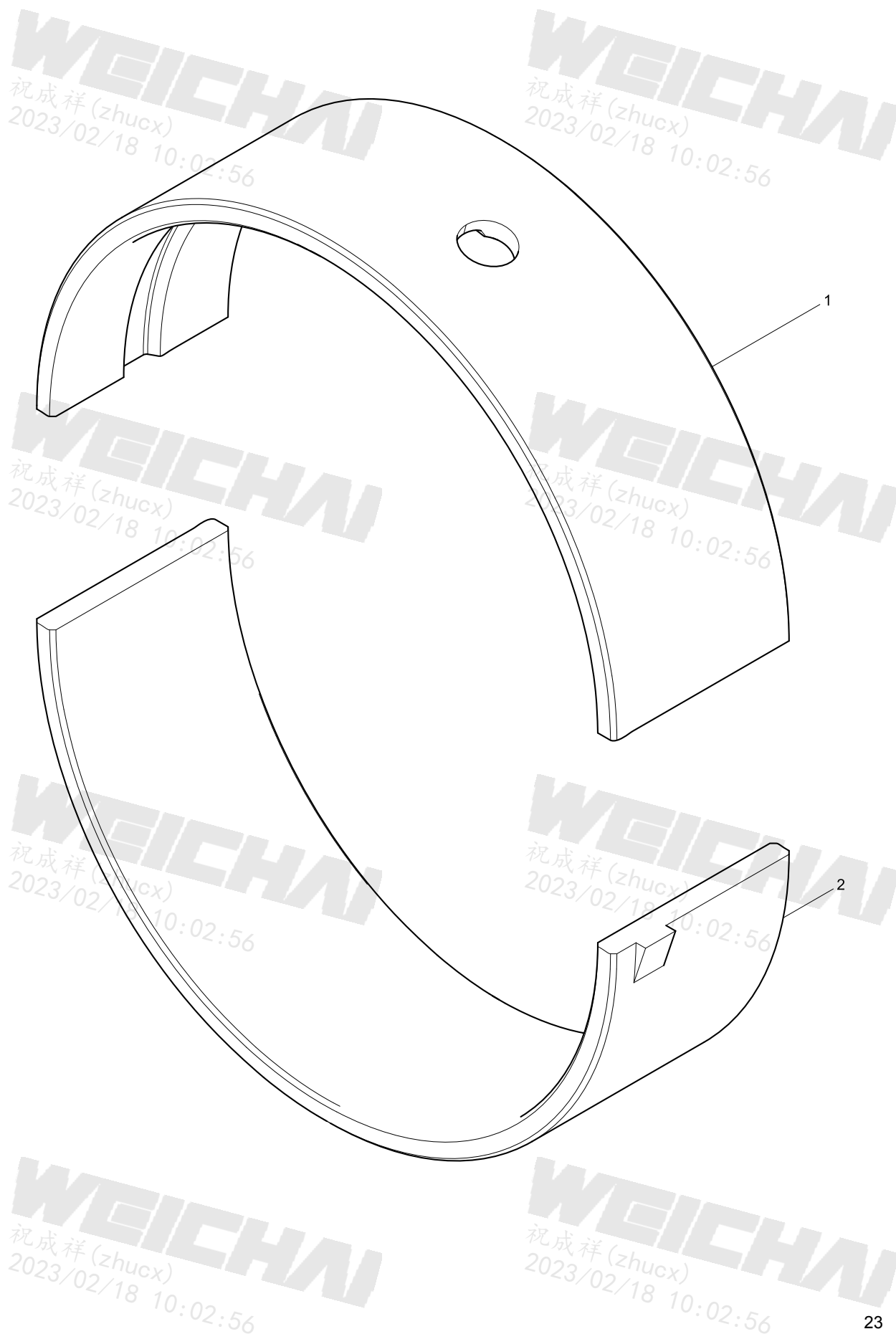




主轴瓦结合组(Main Bearing Group)

[illegible]

主轴瓦组件(Main Bearing Set)





主轴瓦组件(Main Bearing Set)

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止推片结合组(Thrust Plate Group)

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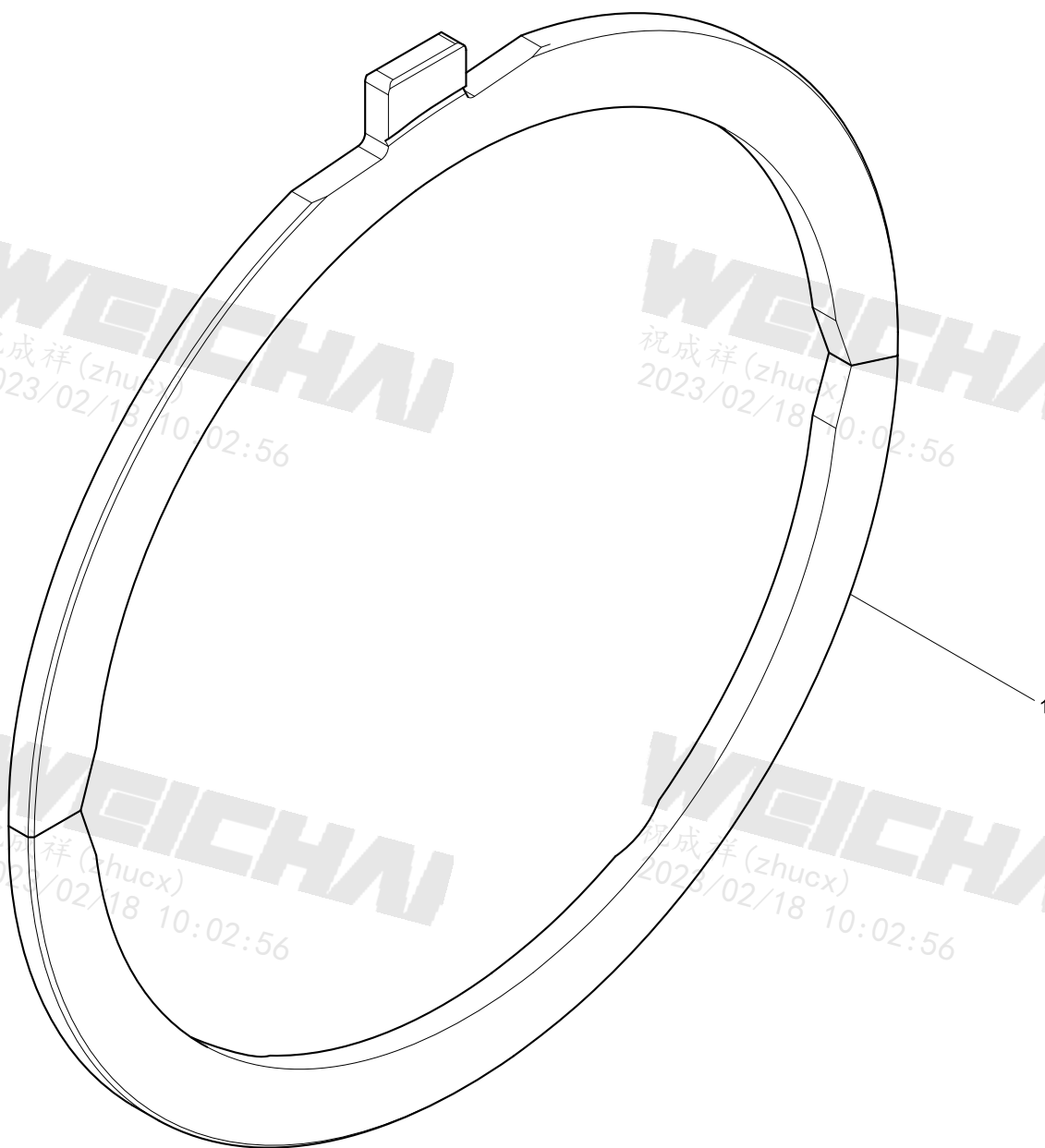
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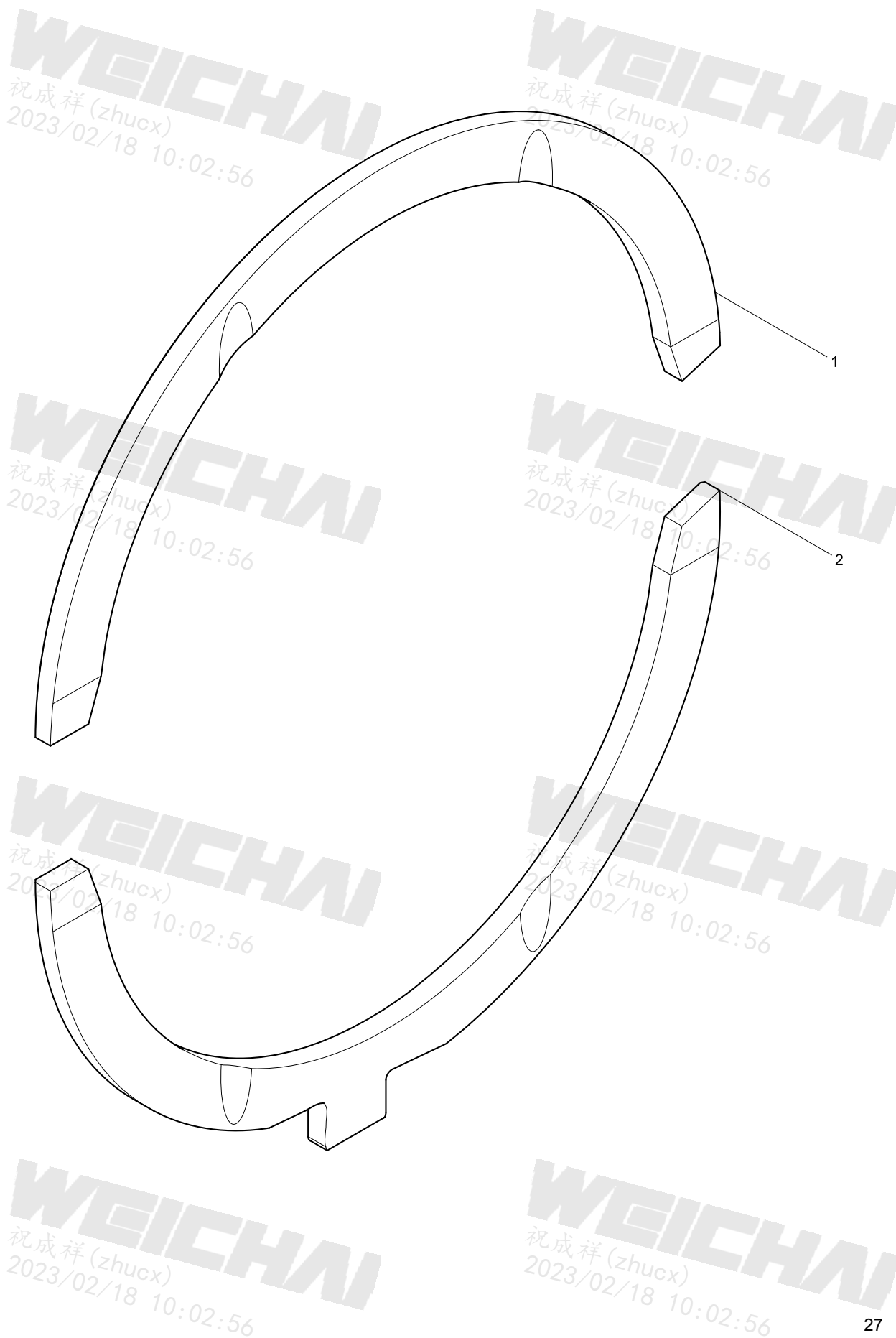




止推片结合组(Thrust Plate Group)

[illegible]

止推片(Thrust Plate)



[illegible]

飞轮结合组(Flywheel Group)

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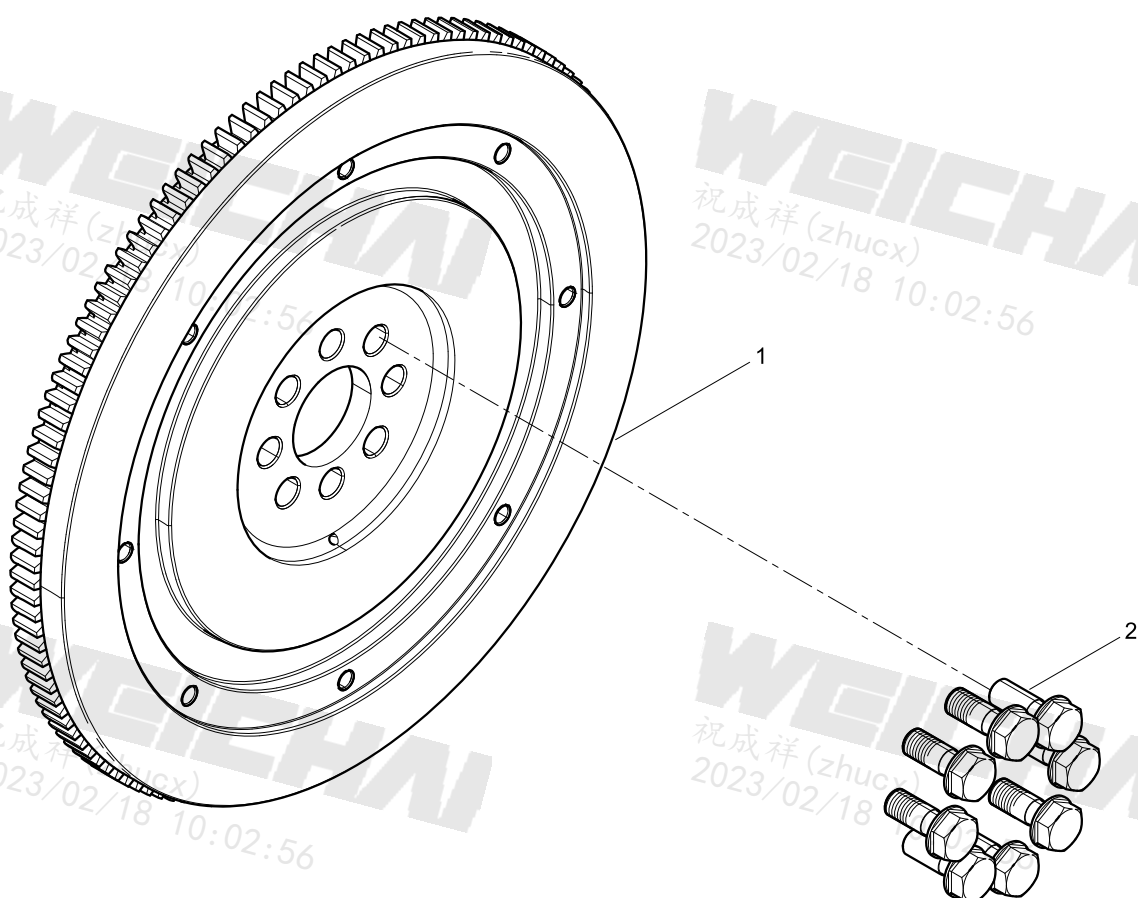
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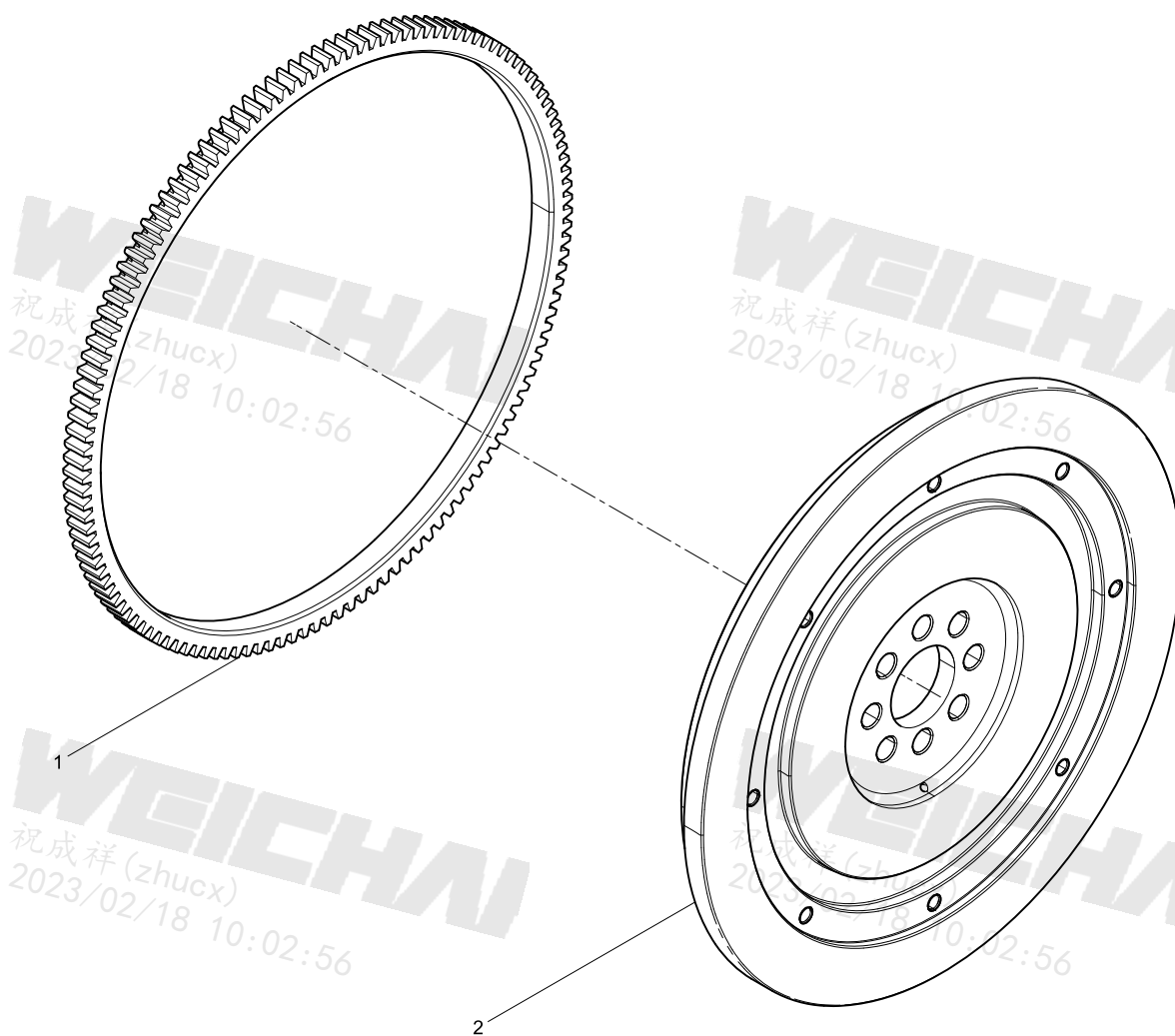




飞轮结合组(Flywheel Group)

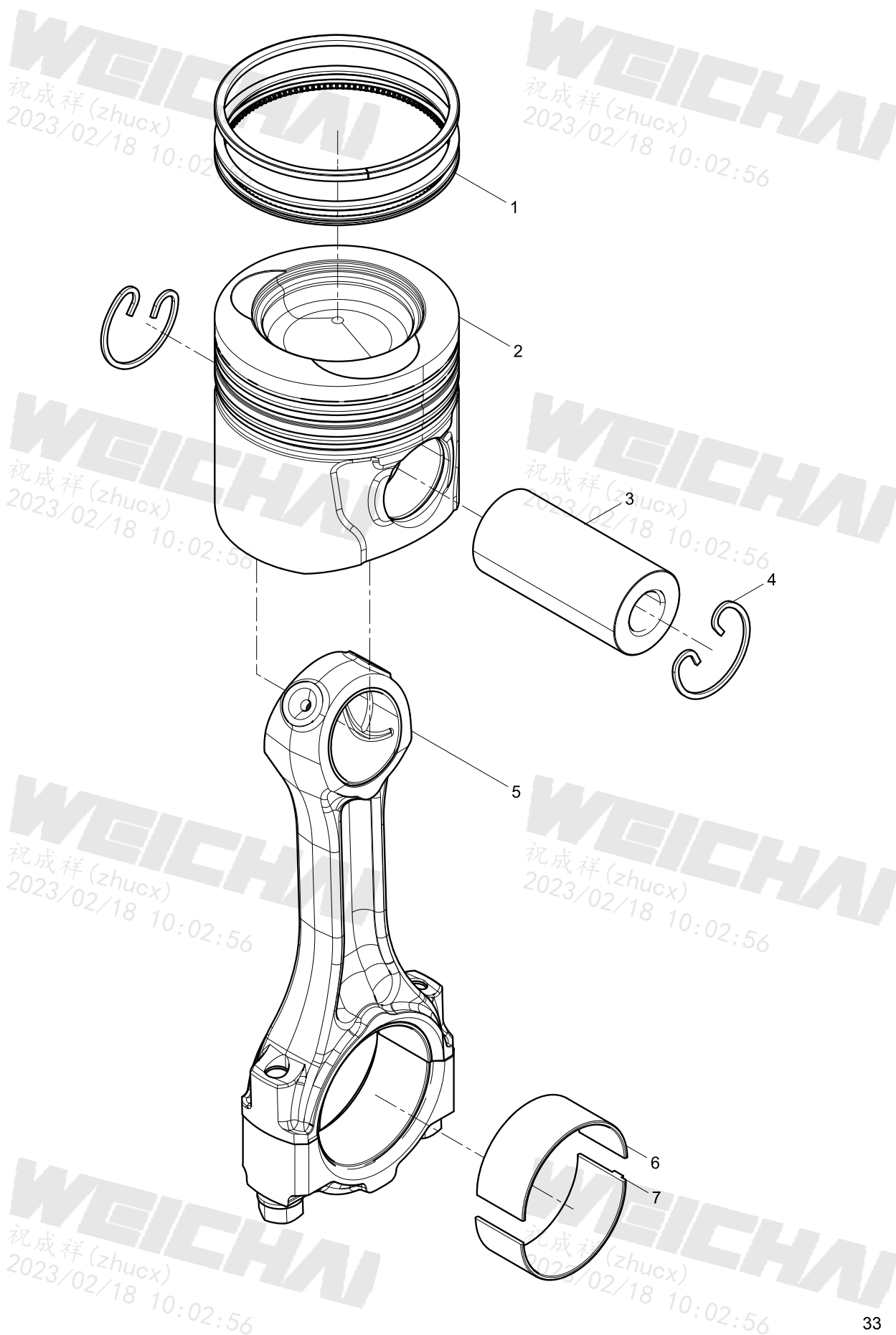
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飞轮总成(Flywheel Assembly)



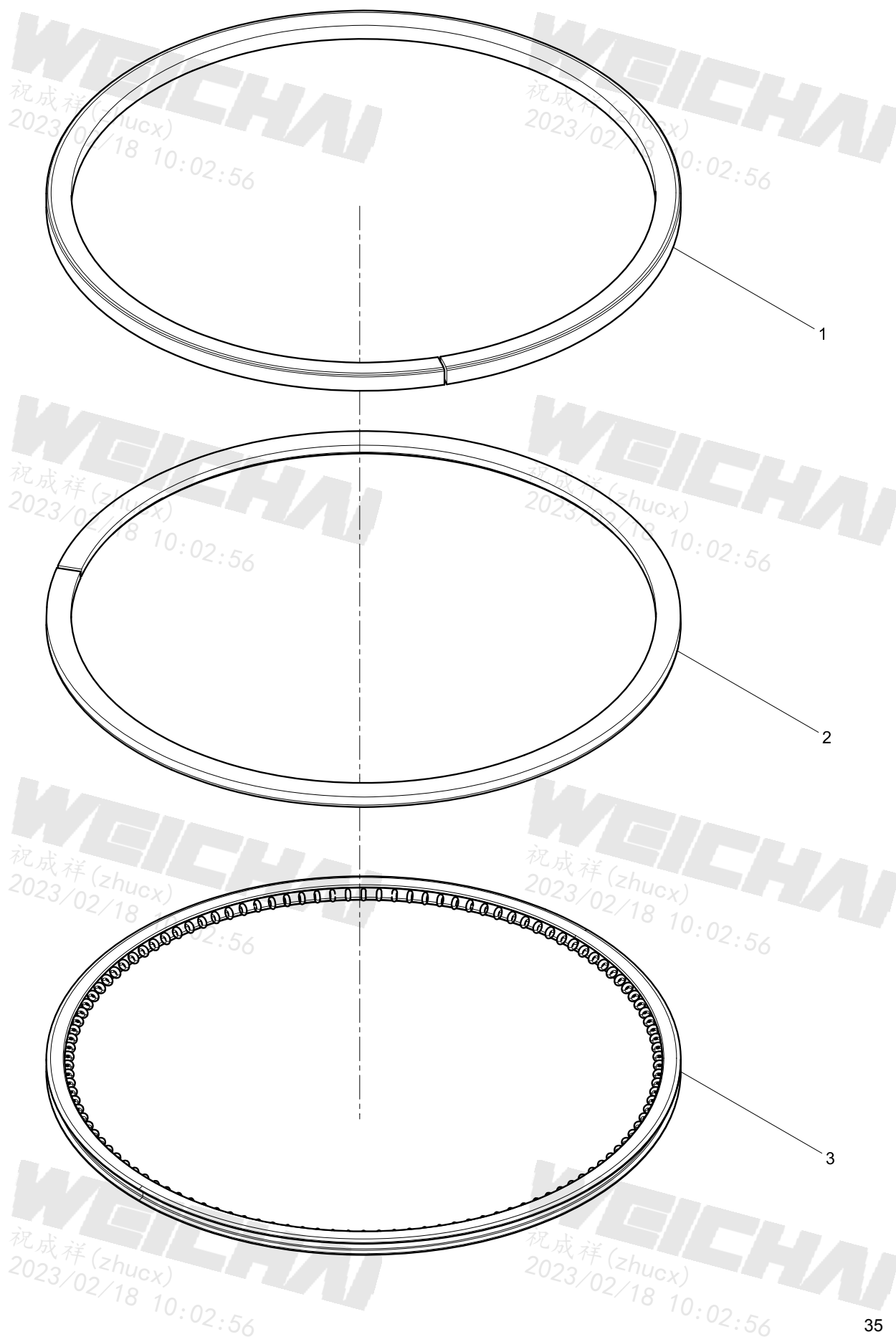
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活塞连杆结合组(Piston and Connecting Rod Group)



[illegible]

活塞环组件(Piston Ring Set)

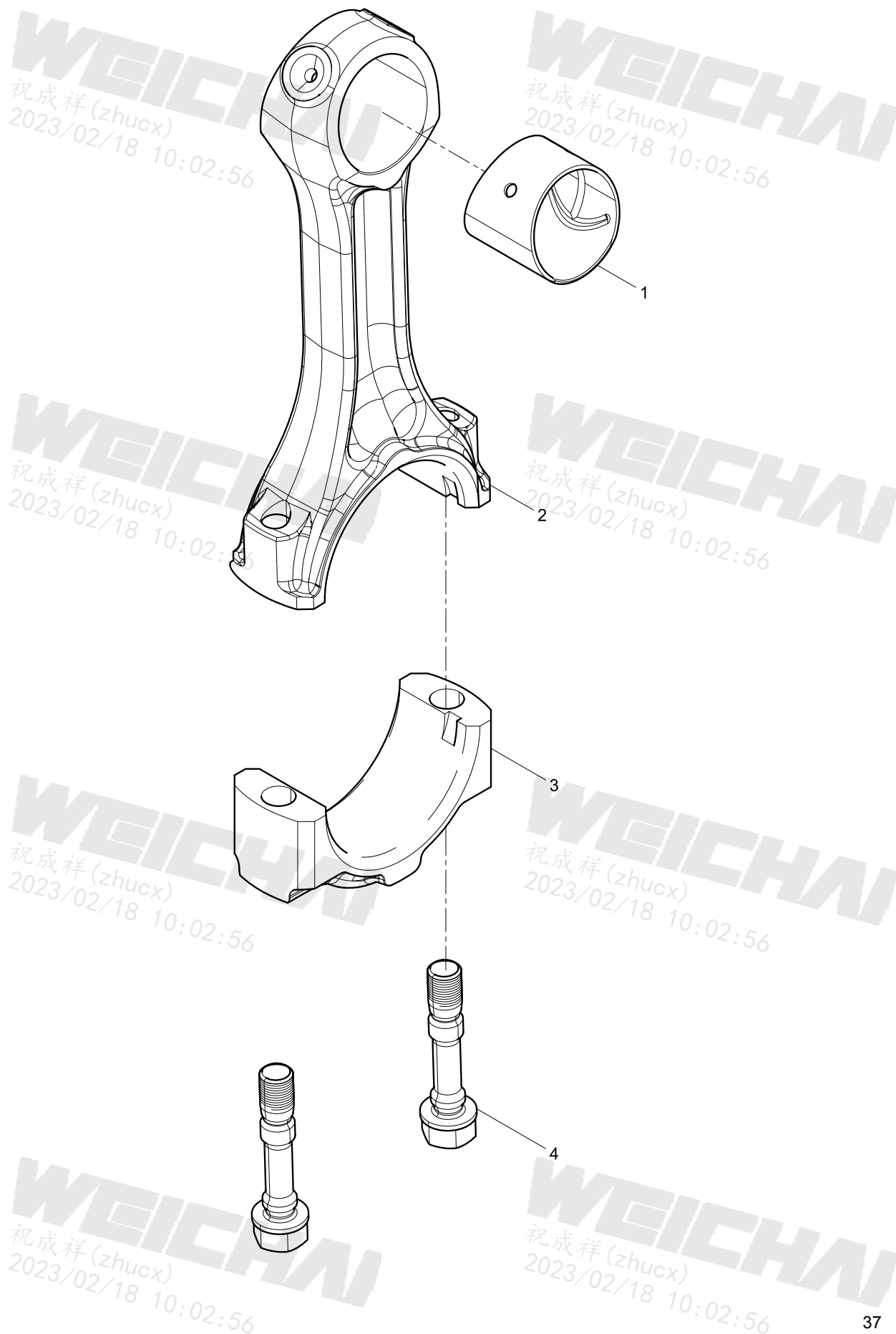




活塞环组件(Piston Ring Set)

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连杆总成(Connecting Rod Assembly)





连杆总成(Connecting Rod Assembly)

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气缸盖结合组(Cylinder Head Group)

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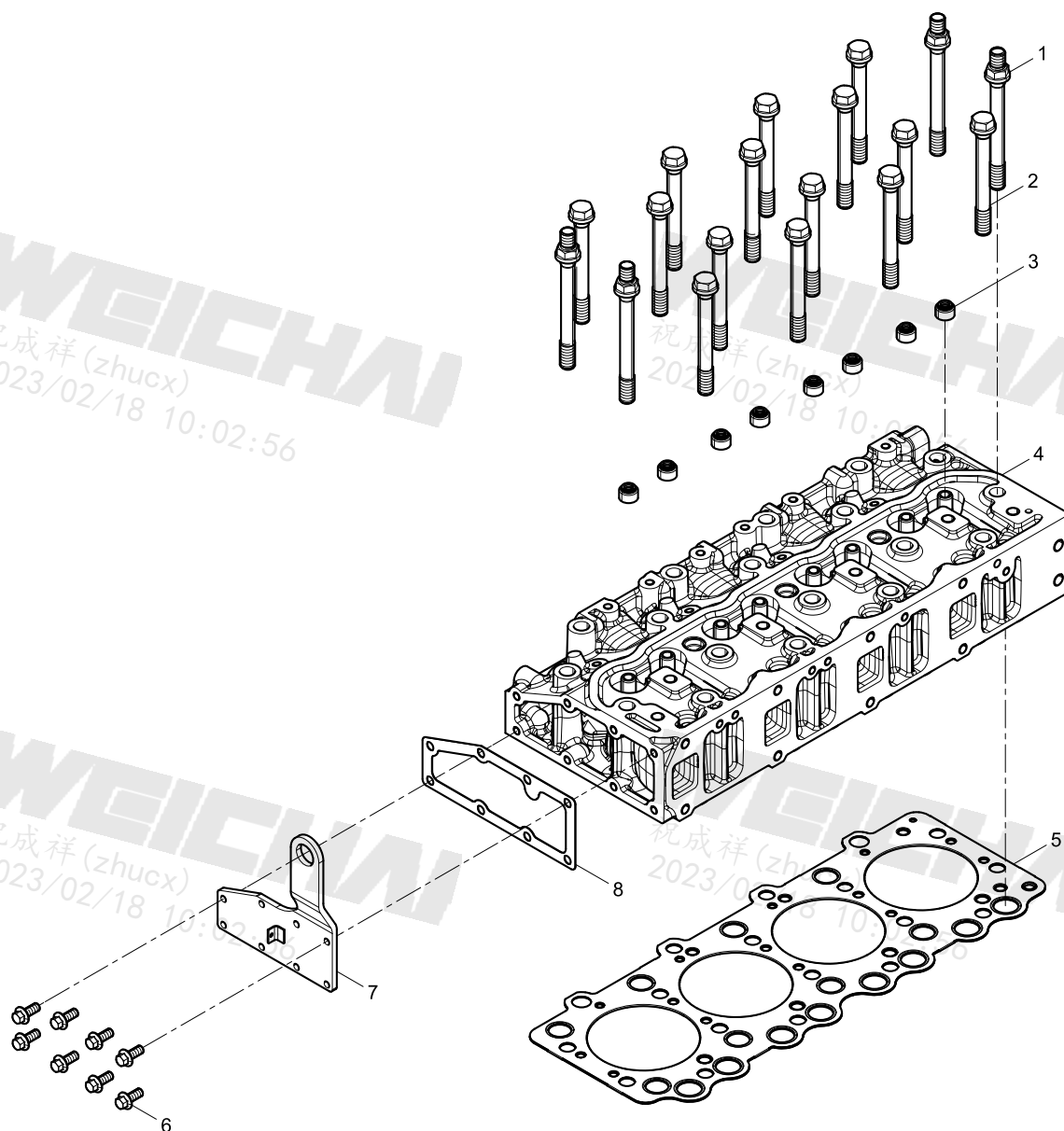
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气缸盖结合组(Cylinder Head Group)

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气缸盖分总成(Cylinder Head Subassembly)

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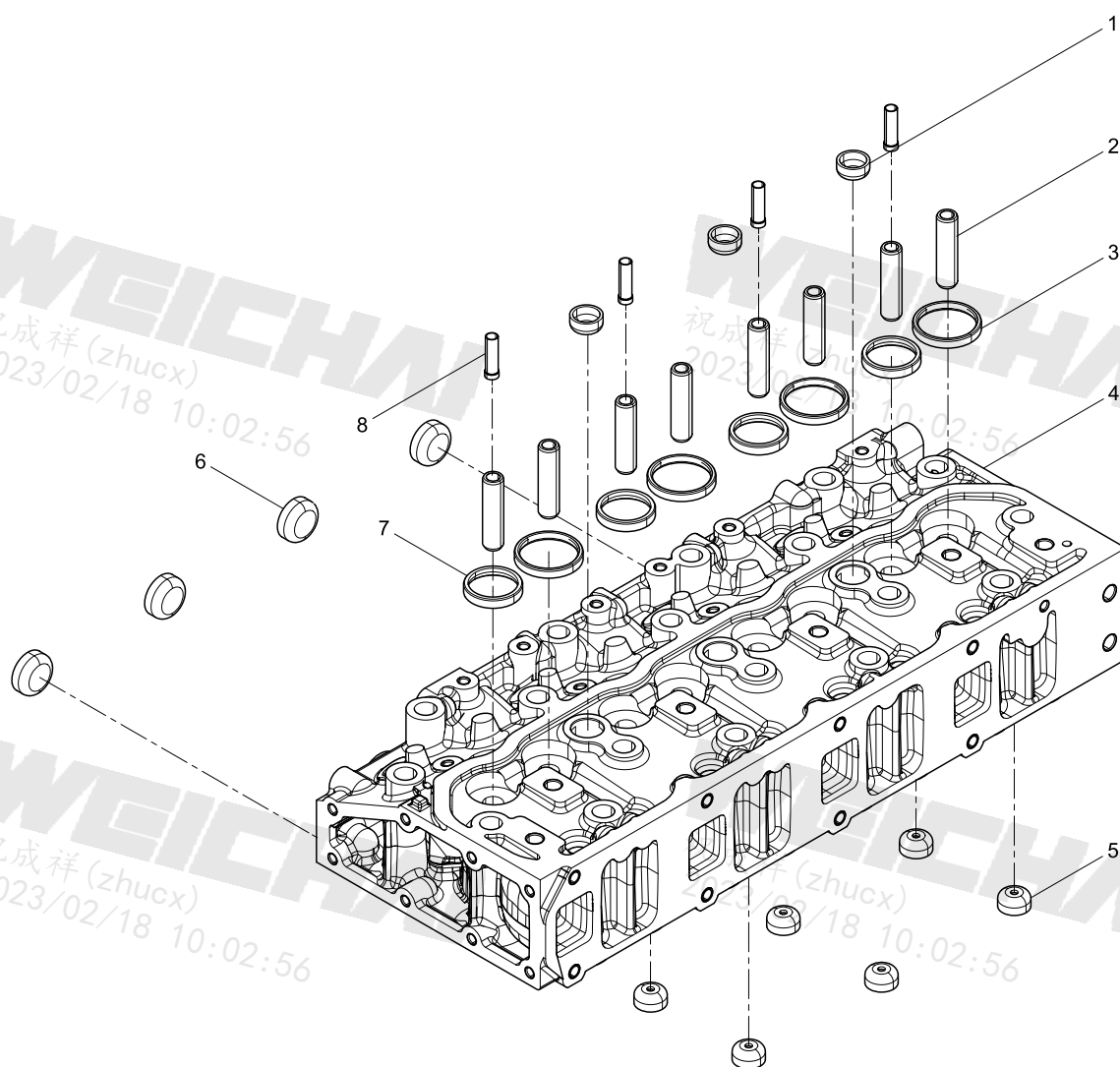
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气缸盖分总成(Cylinder Head Subassembly)

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吊环结合组(Lift Lug Group)

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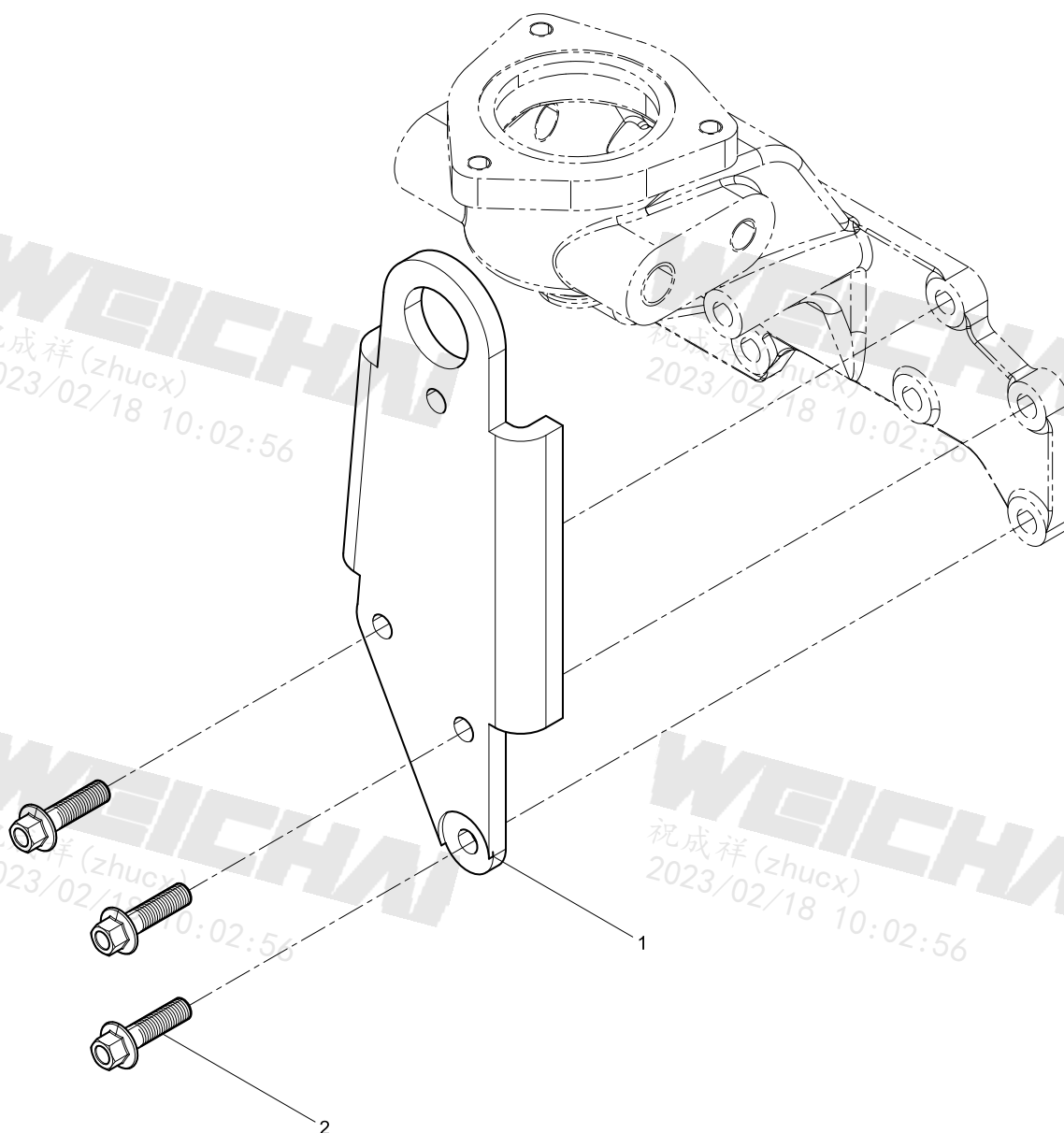
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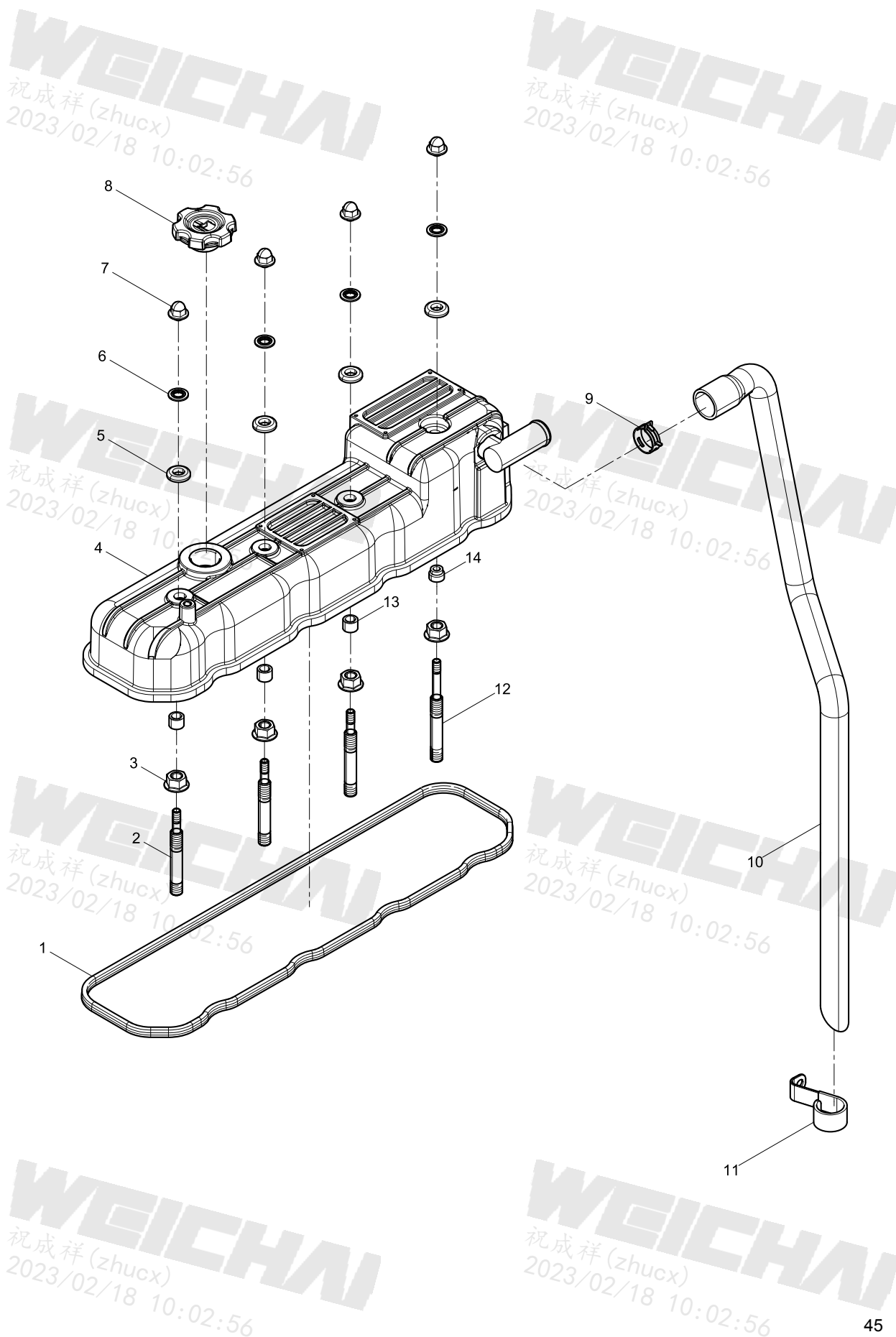




吊环结合组(Lift Lug Group)

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气缸盖罩结合组(Cylinder Head Cover Group)

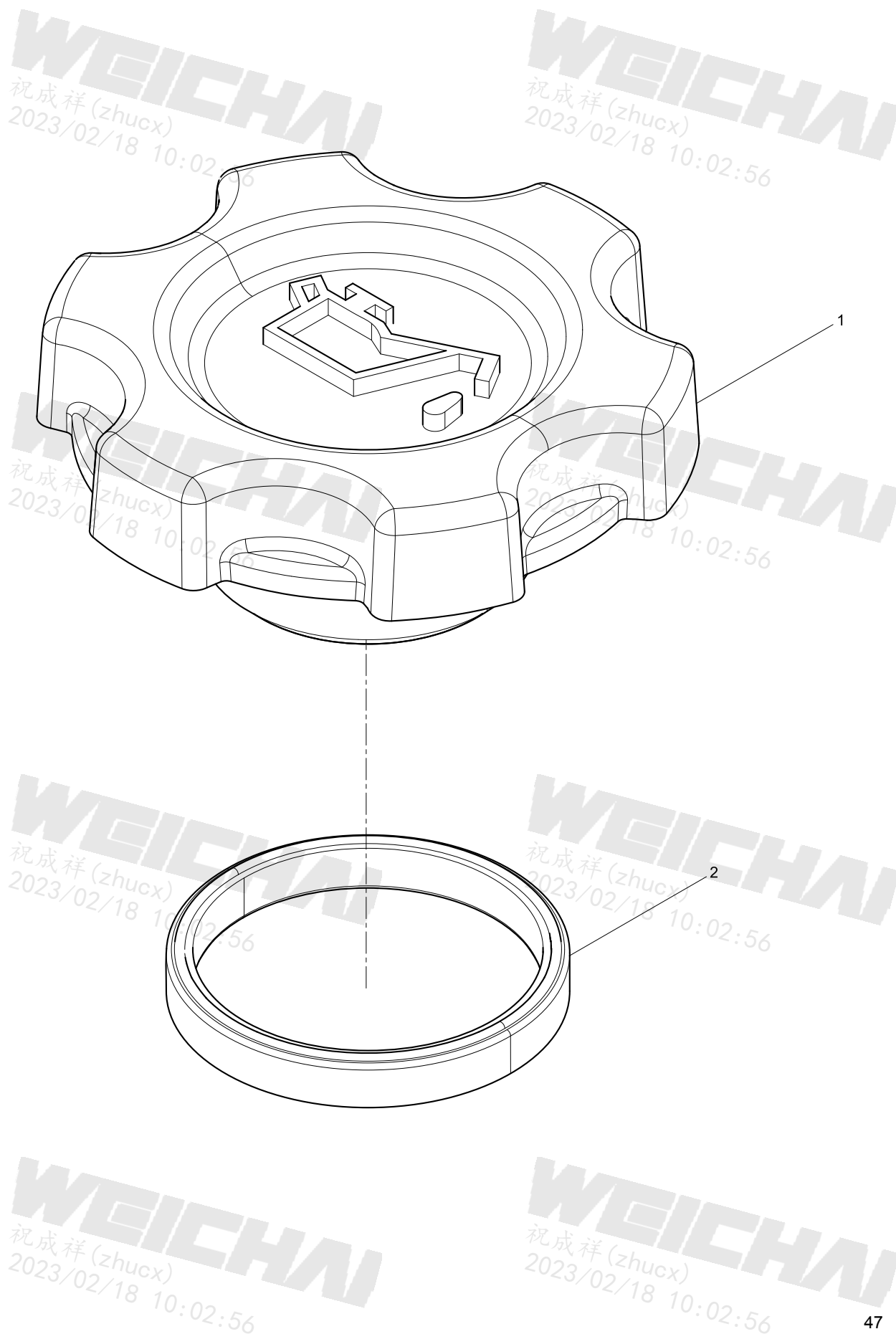




气缸盖罩结合组(Cylinder Head Cover Group)

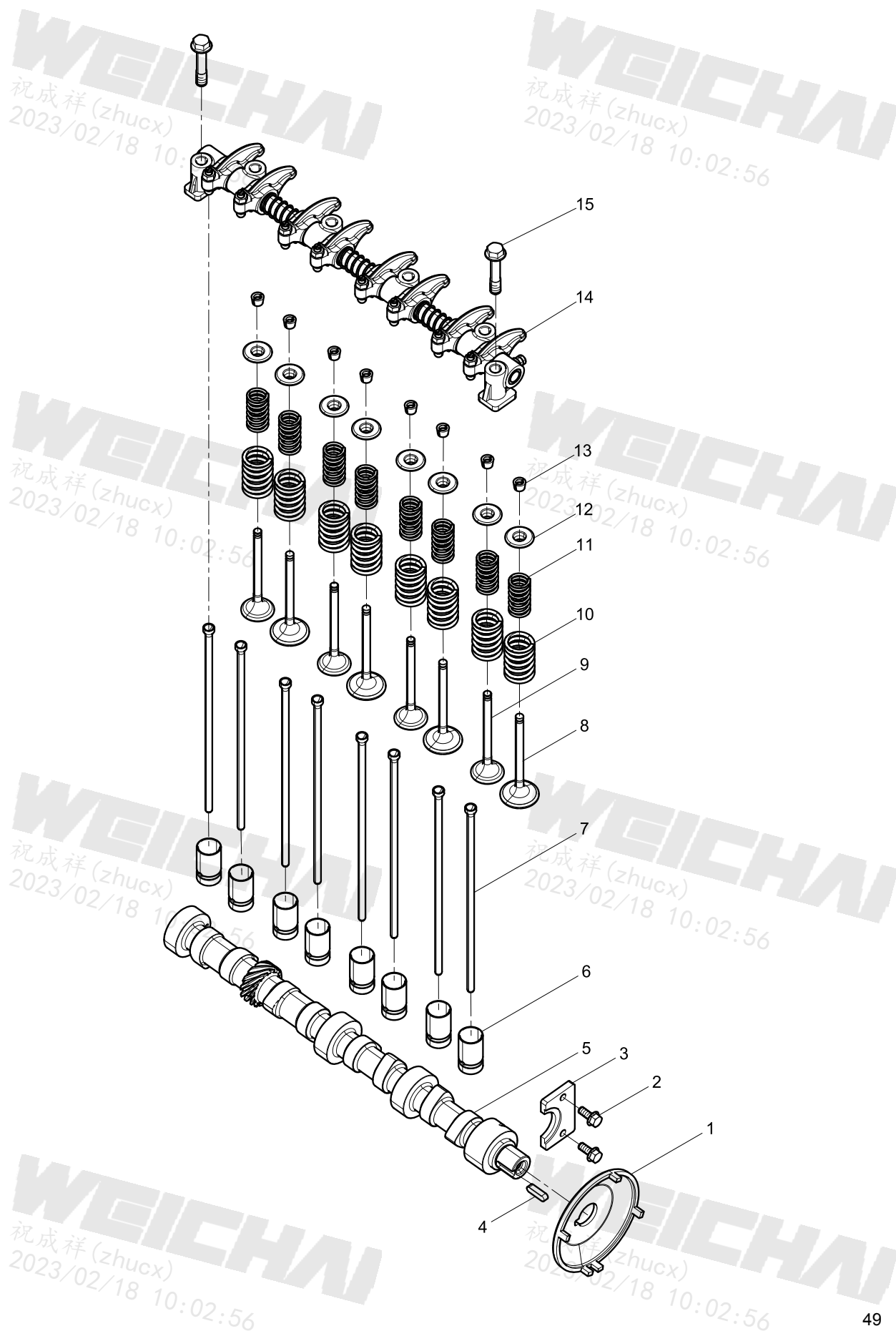
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加机油口盖组件(Oil Filler Cap Set)



[illegible]

配气机构结合组(Valve Train Group)





配气机构结合组(Valve Train Group)

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整体式摇臂轴总成(Integrated Rocker Arm Shaft Assembly)

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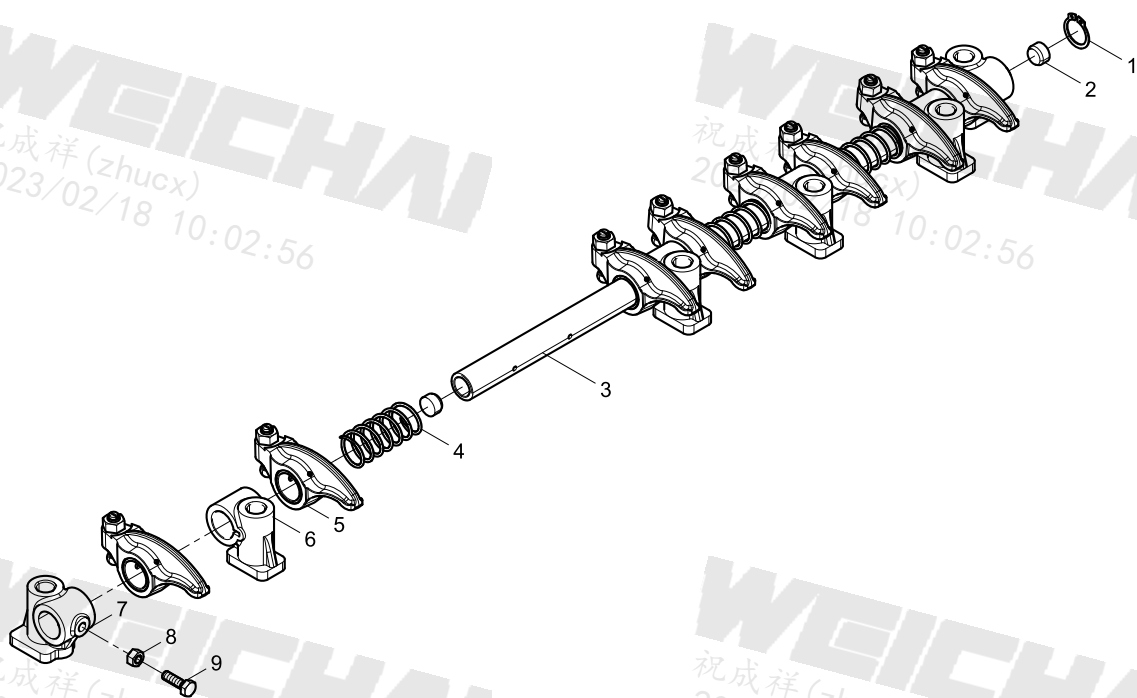
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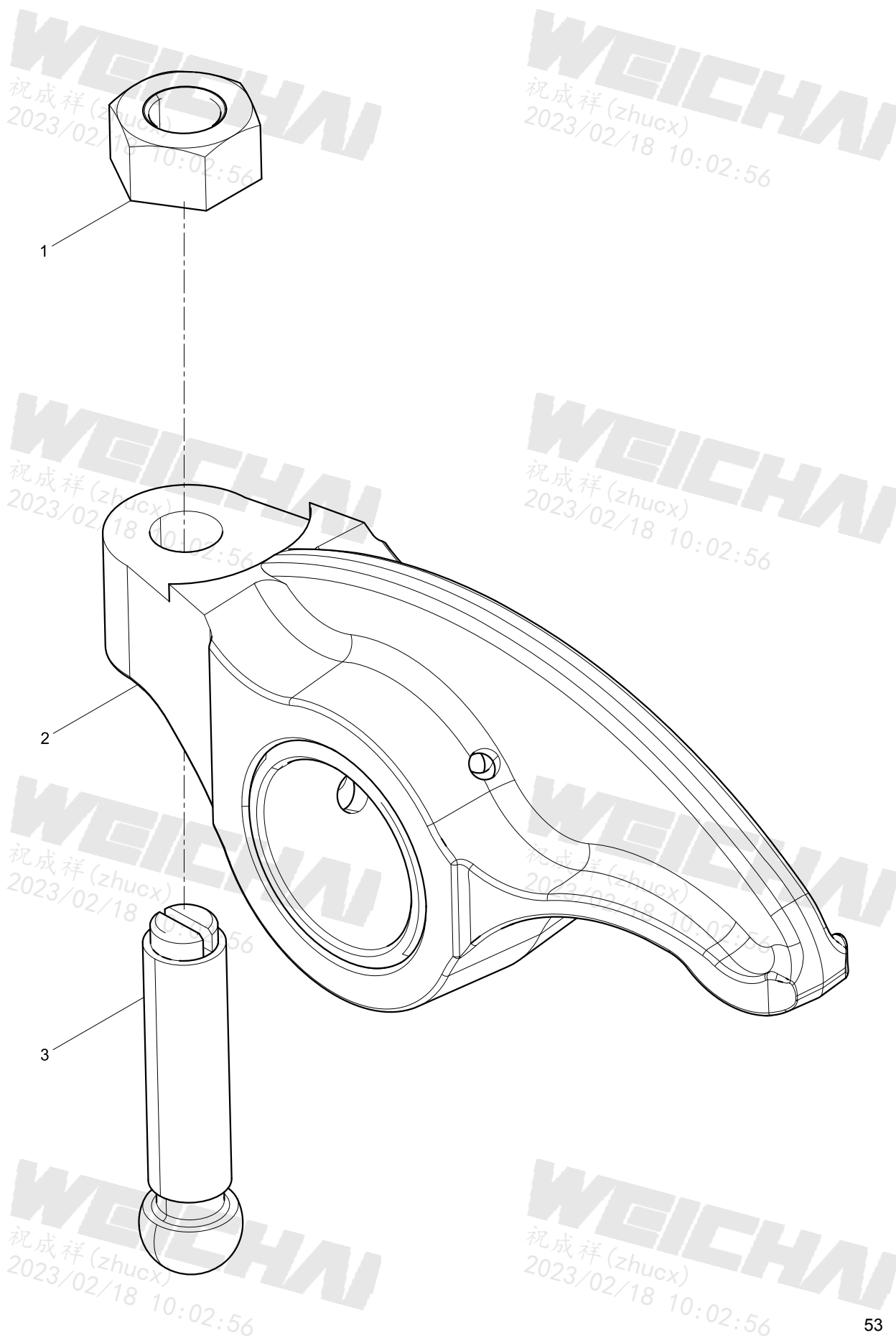
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摇臂总成(Rocker arm assembly)





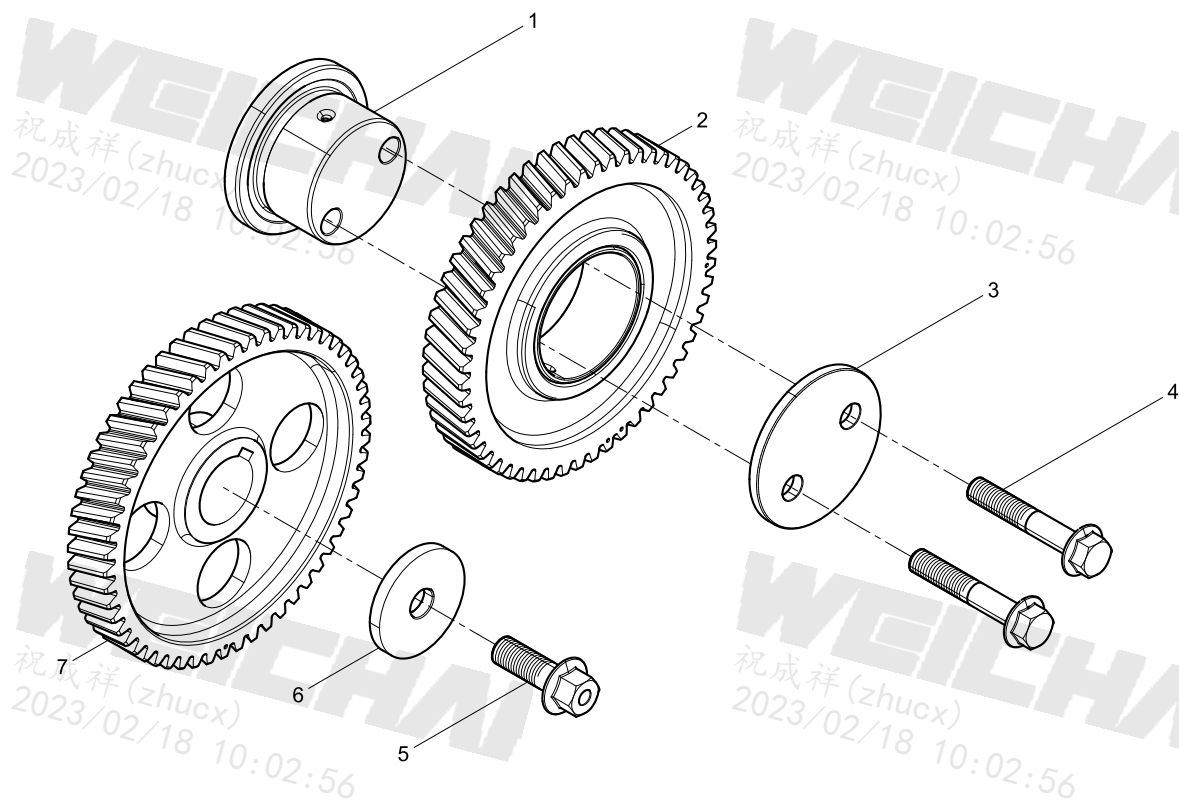
摇臂总成(Rocker arm assembly)

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齿轮传动结合组(Gear Drive Group)

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齿轮传动结合组(Gear Drive Group)

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中间齿轮组件(Idler Gear Set)

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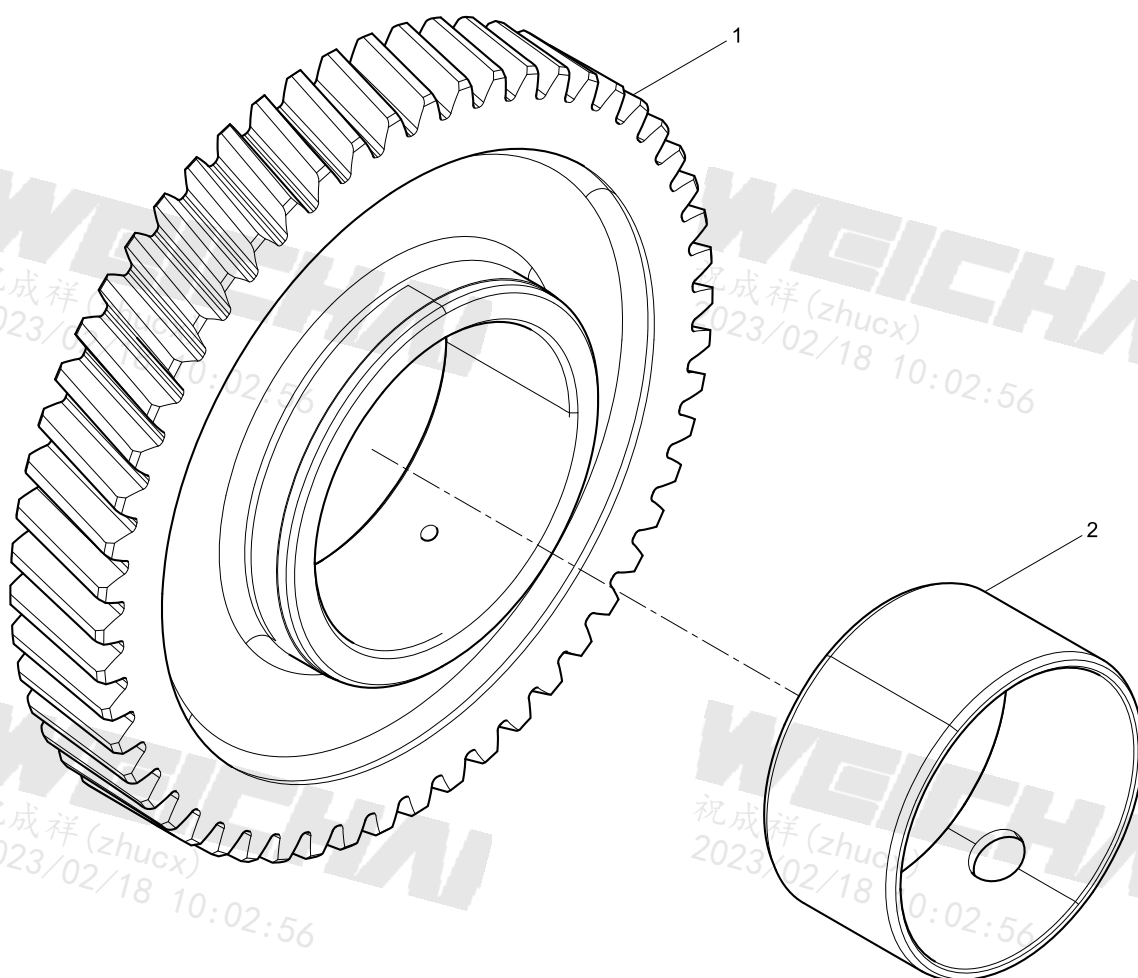
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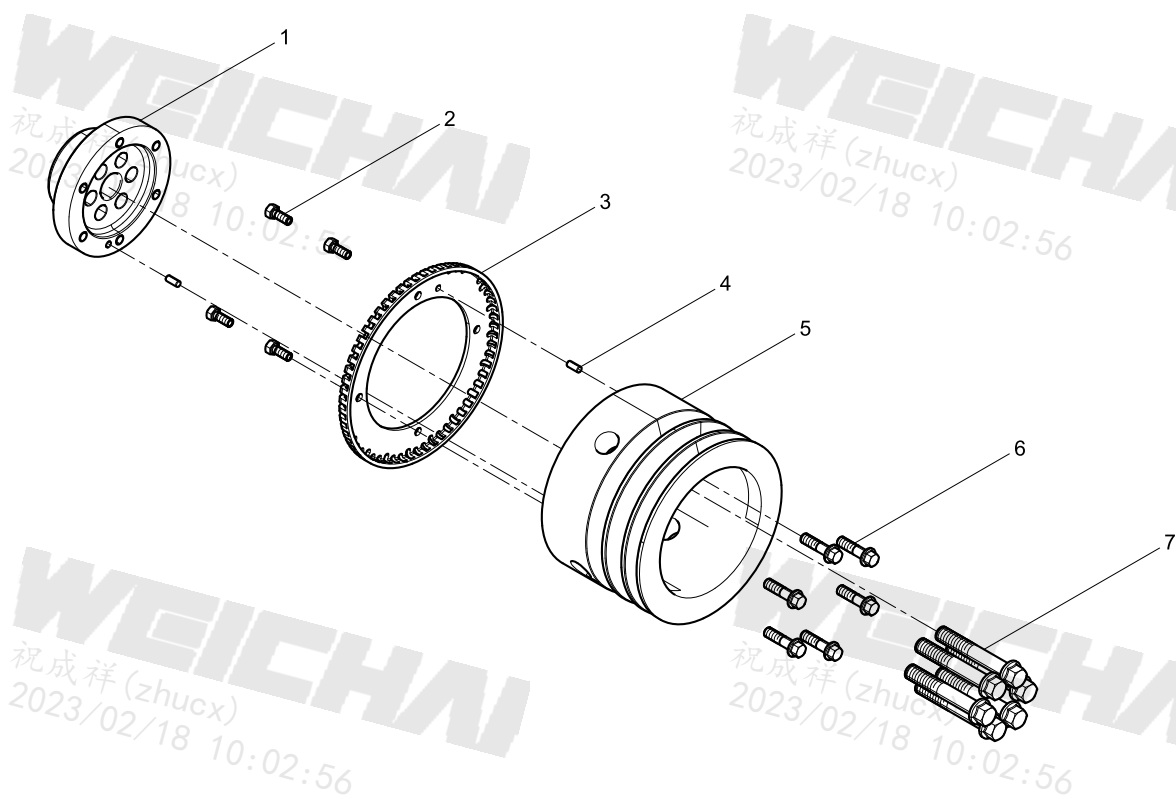




中间齿轮组件(Idler Gear Set)

[illegible]

曲轴皮带轮结合组(Crankshaft Pulley Group)





曲轴皮带轮结合组(Crankshaft Pulley Group)

[illegible]

油底壳结合组(Oil Pan Group)

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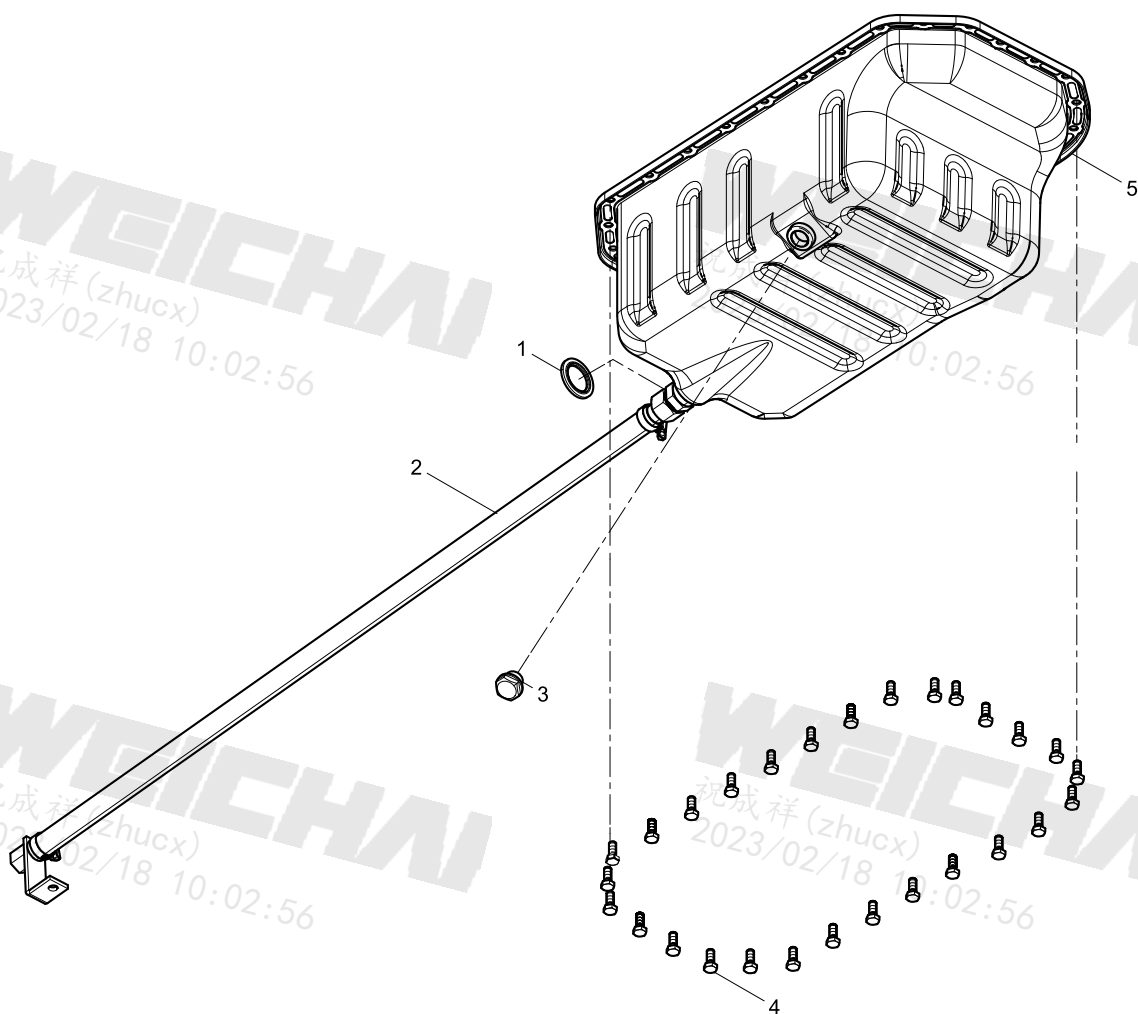
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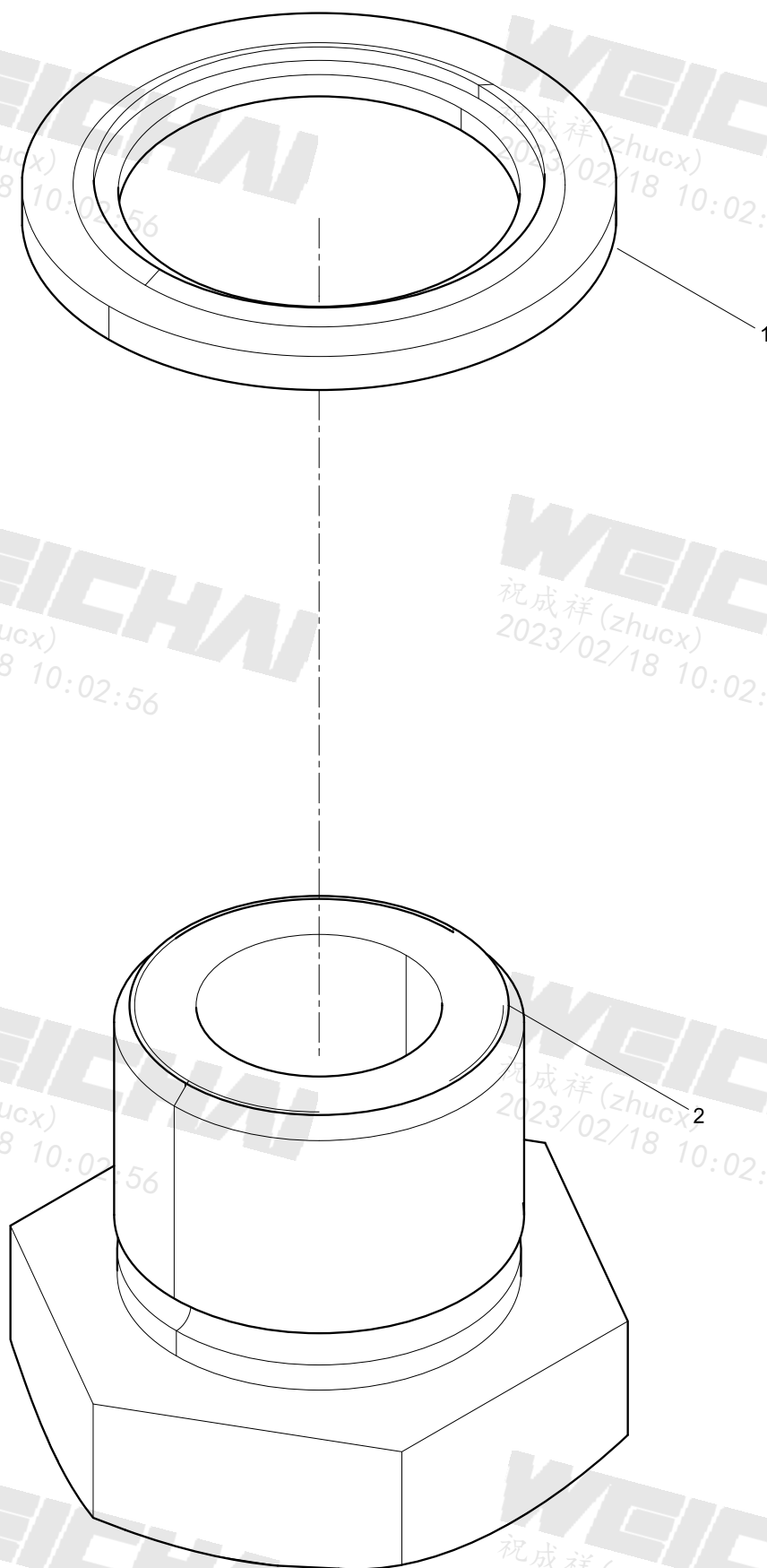




油底壳结合组(Oil Pan Group)

[illegible]

放油螺塞(Oil Drain Plug)





放油螺塞(Oil Drain Plug)

[illegible]

油标尺结合组(Oil Dipstick Group)

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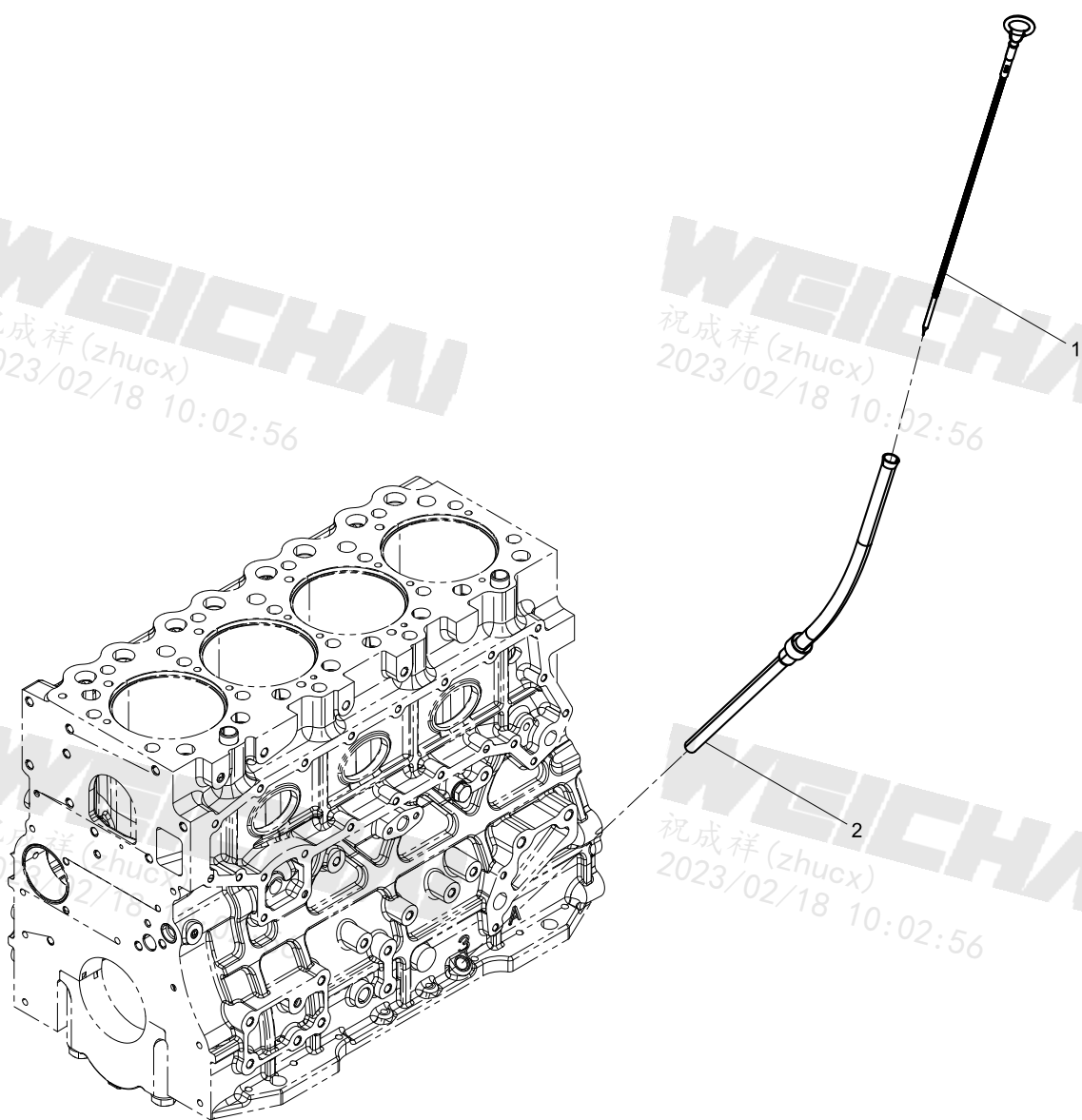
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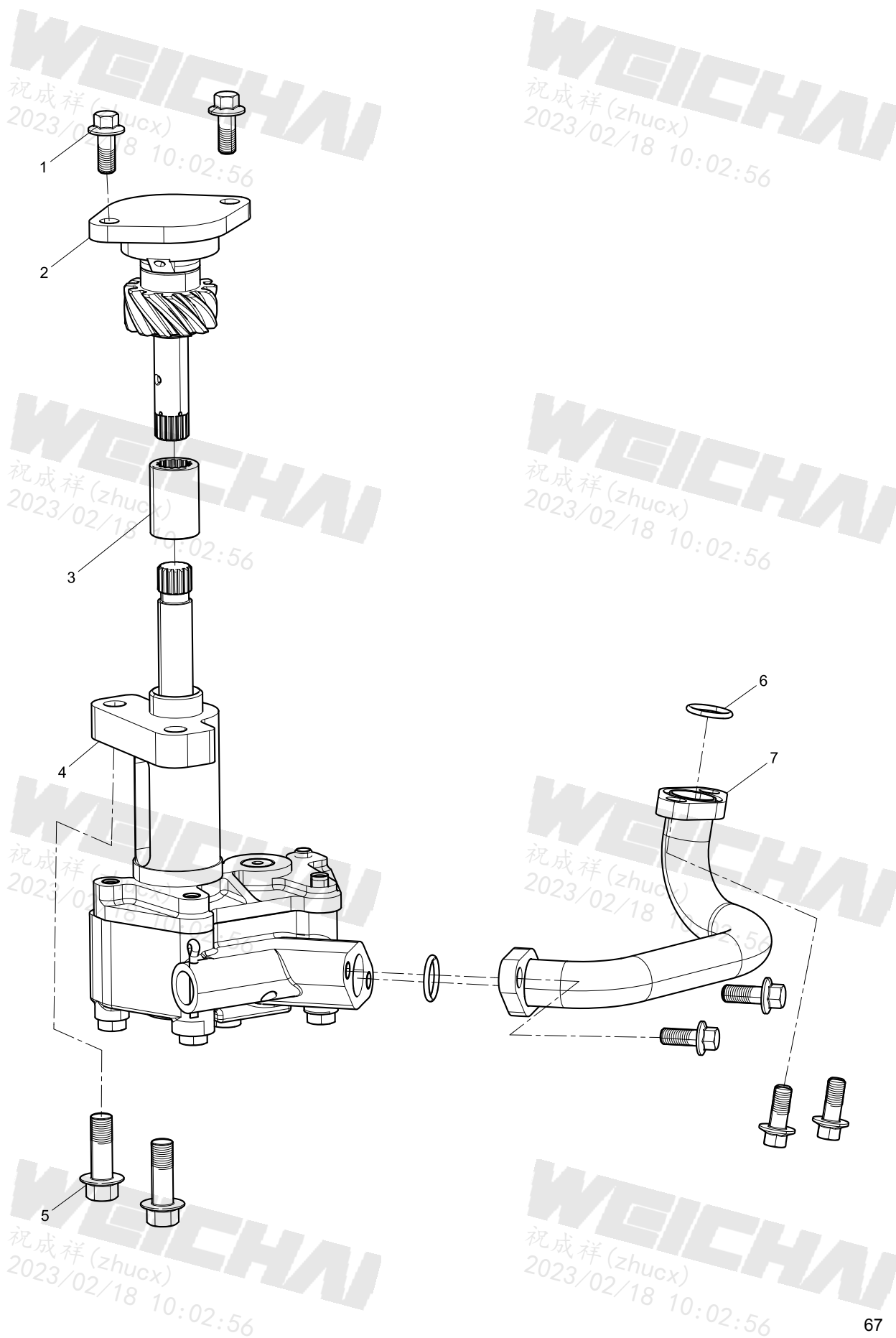




油标尺结合组(Oil Dipstick Group)

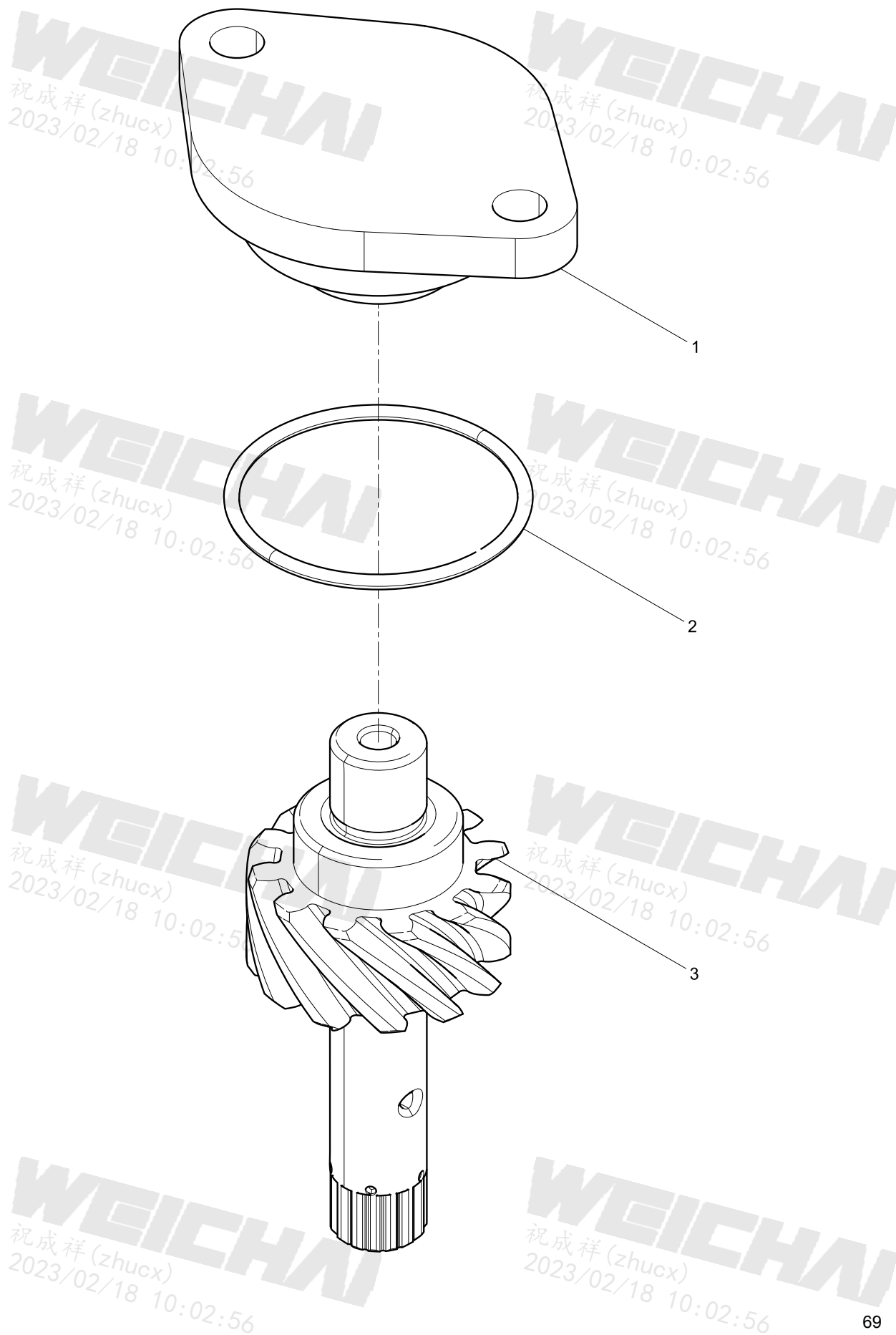
[illegible]

机油泵结合组(Oil Pump Group)



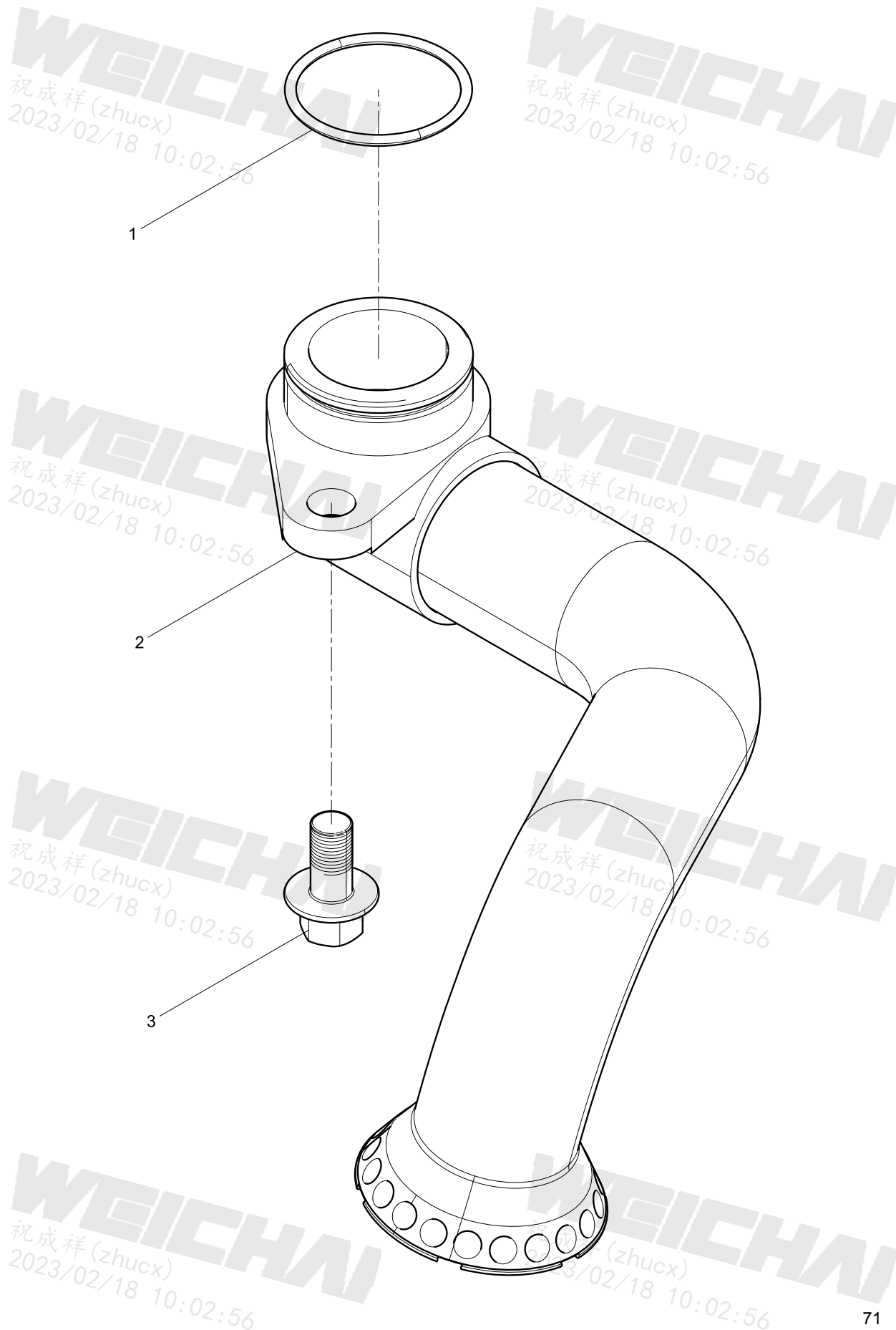
[illegible]

机油泵驱动齿轮(Oil Pump Driven Gear)



[illegible]

机油集滤器结合组(Oil Strainer Group)





机油集滤器结合组(Oil Strainer Group)

[illegible]

机油冷却器结合组(Oil Cooler Group)

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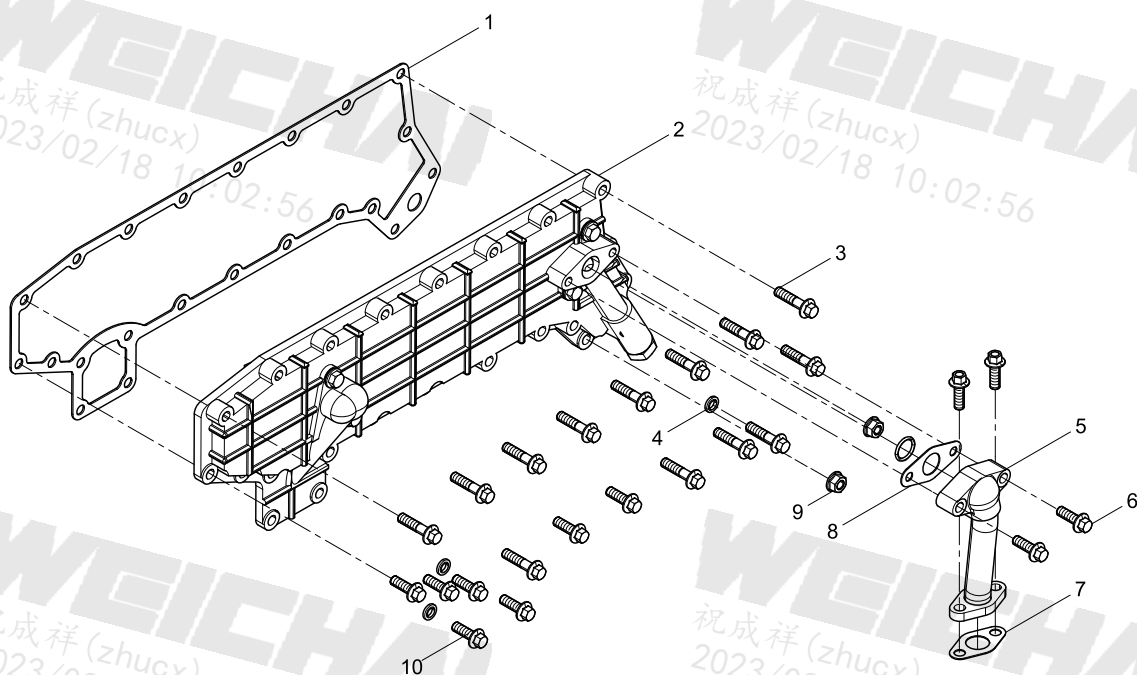
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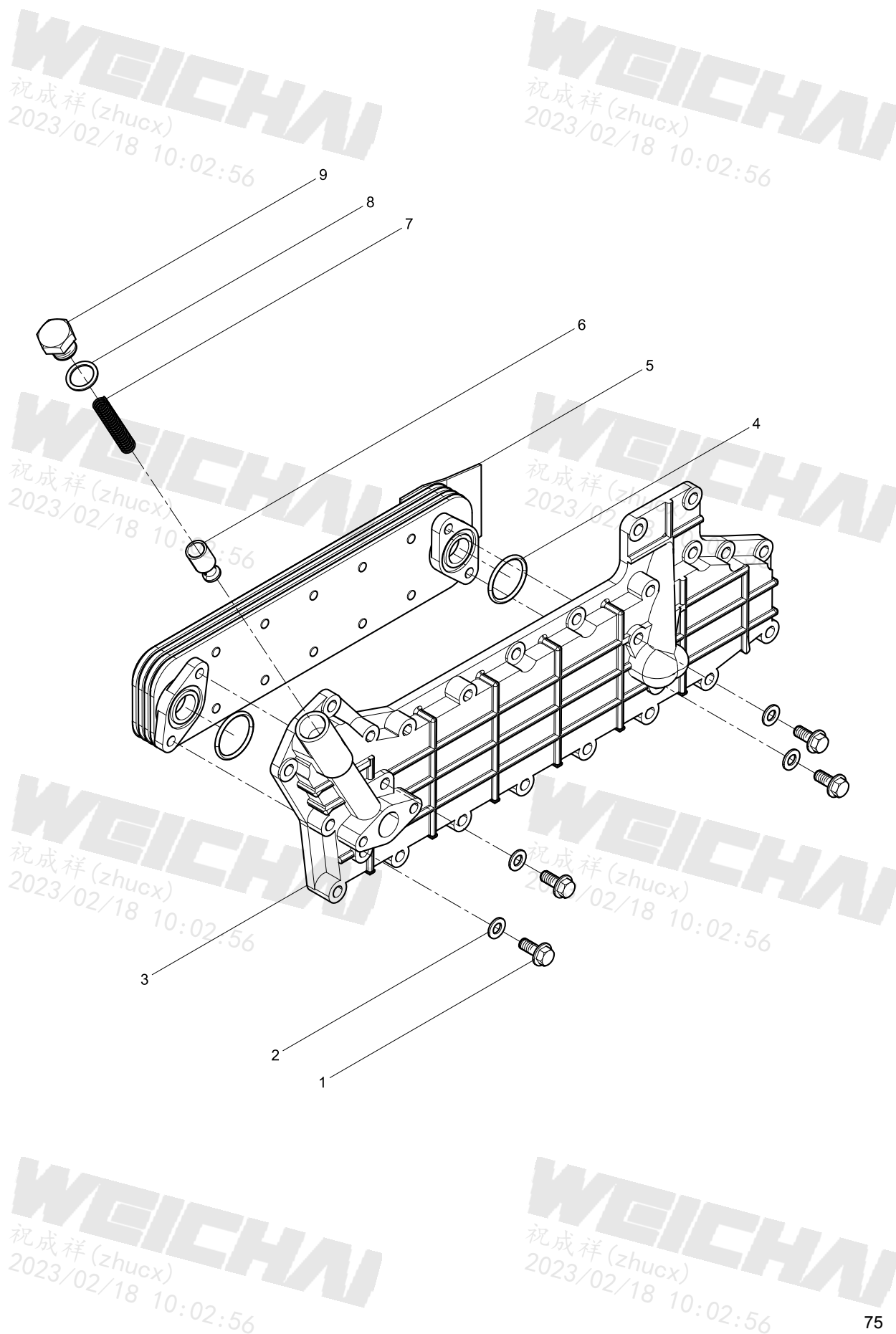




机油冷却器结合组(Oil Cooler Group)

[illegible]

机油冷却器总成(Oil Cooler Assembly)

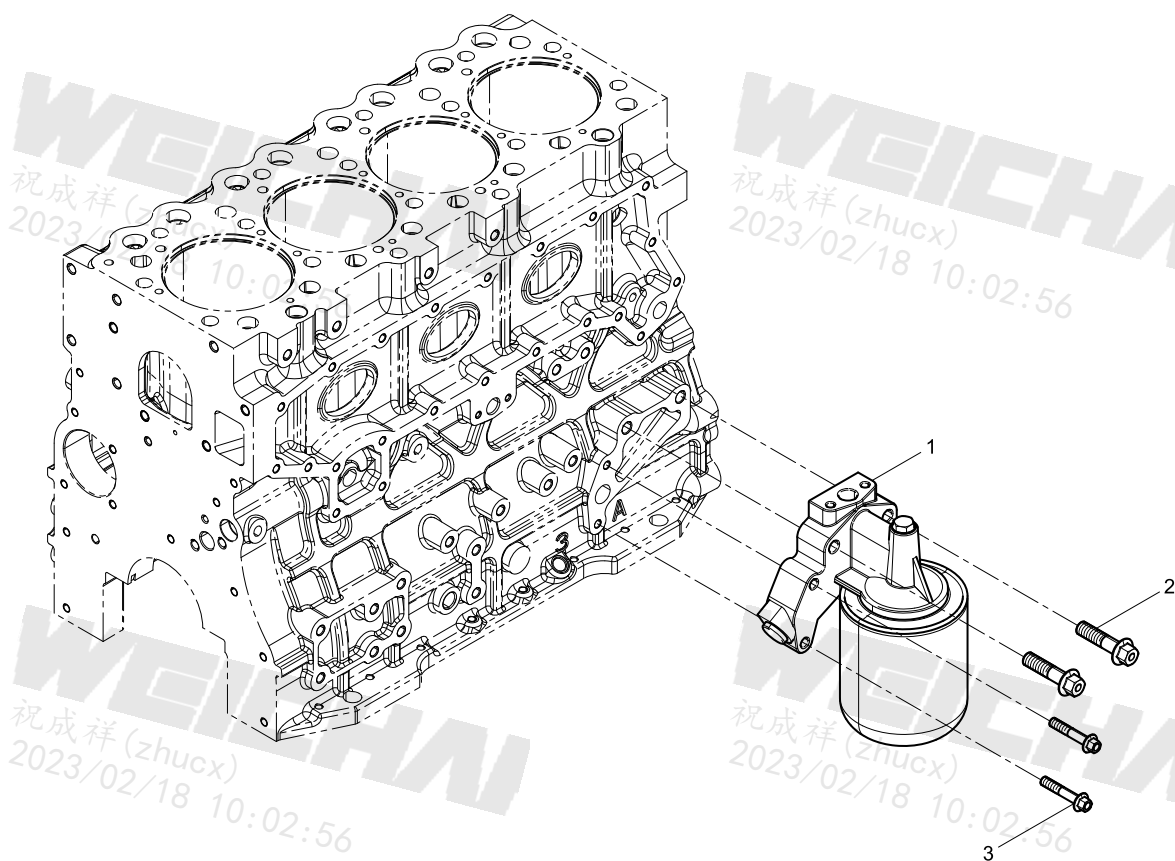




机油冷却器总成(Oil Cooler Assembly)

[illegible]

机油滤清器结合组(Oil Filter Group)

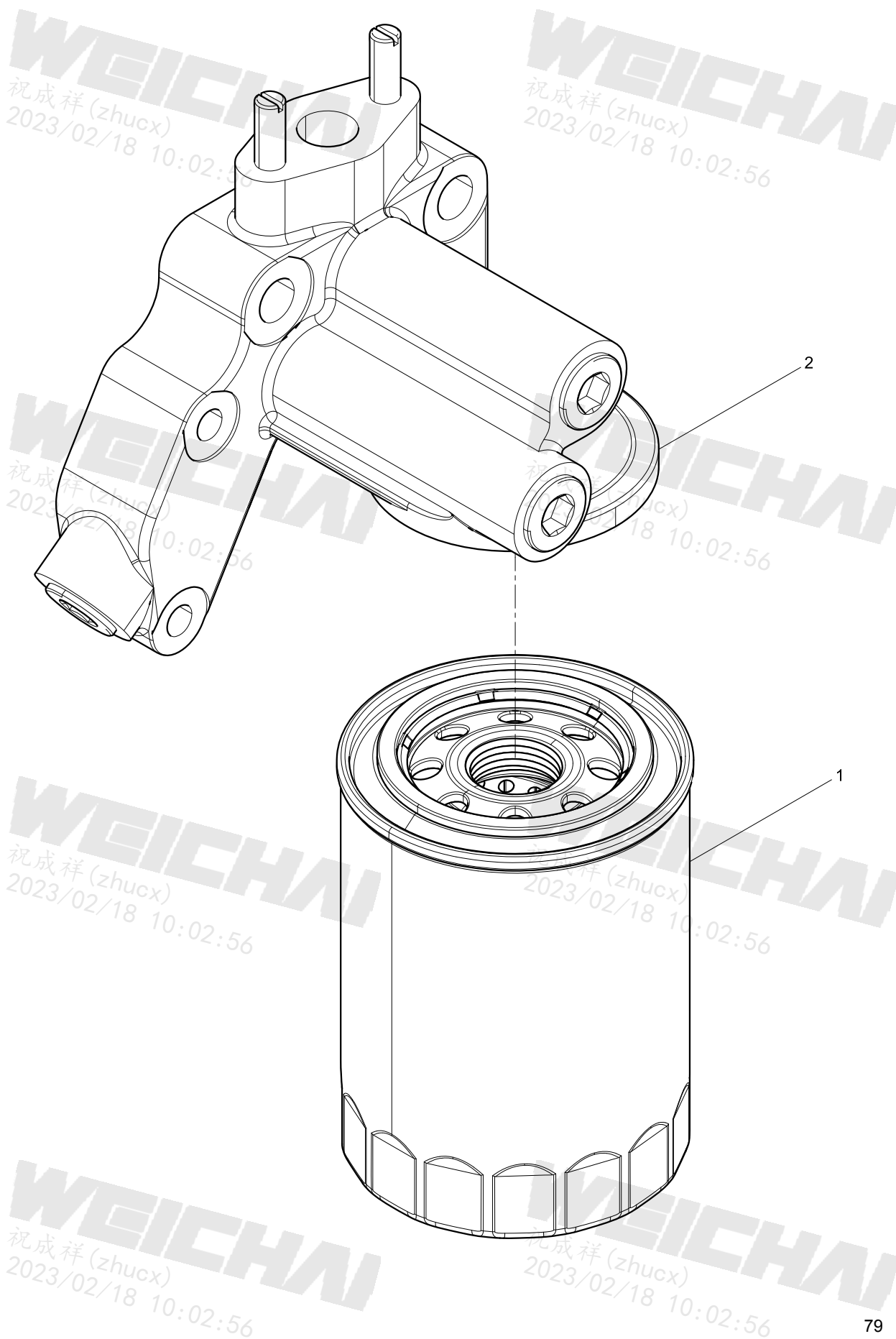




机油滤清器结合组(Oil Filter Group)

[illegible]

机油滤清器(Oil Filter)





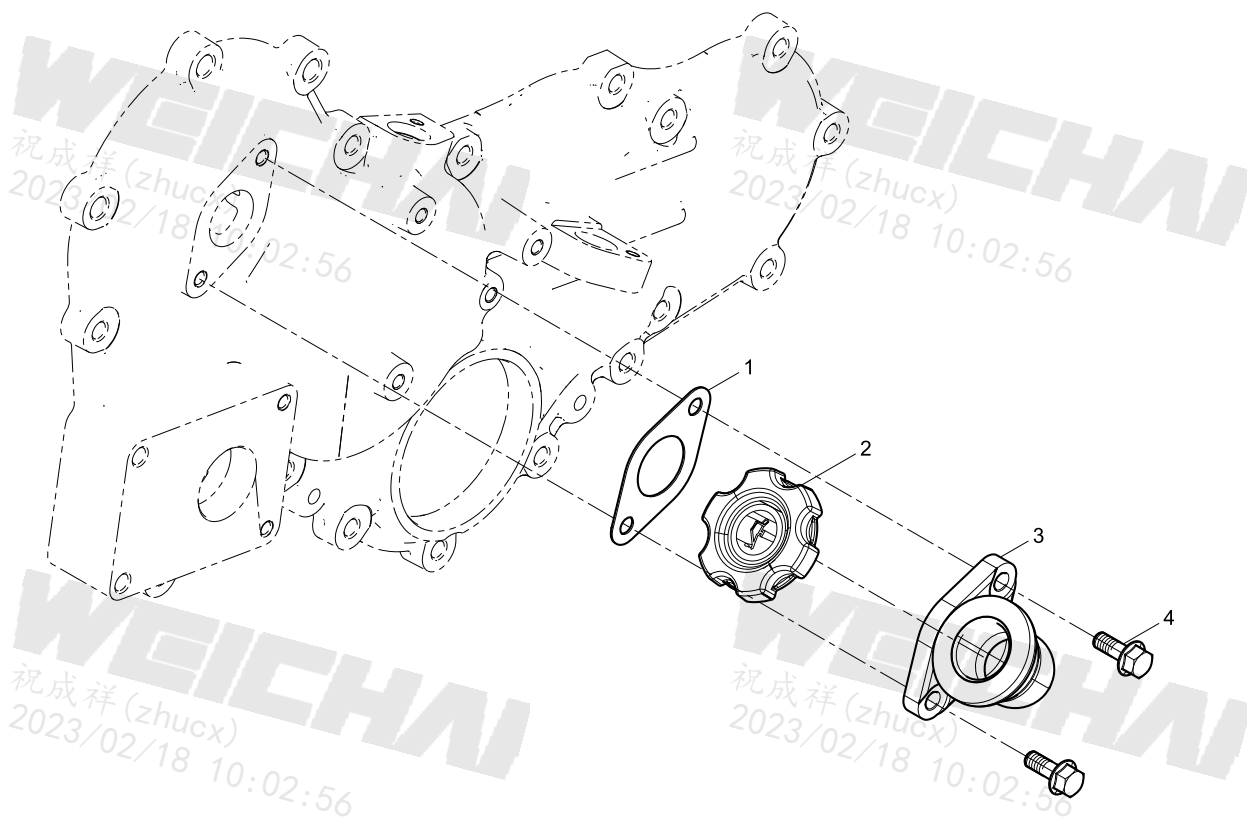
机油滤清器(Oil Filter)

[illegible]

加机油管结合组(Oil Filling Tube Group)

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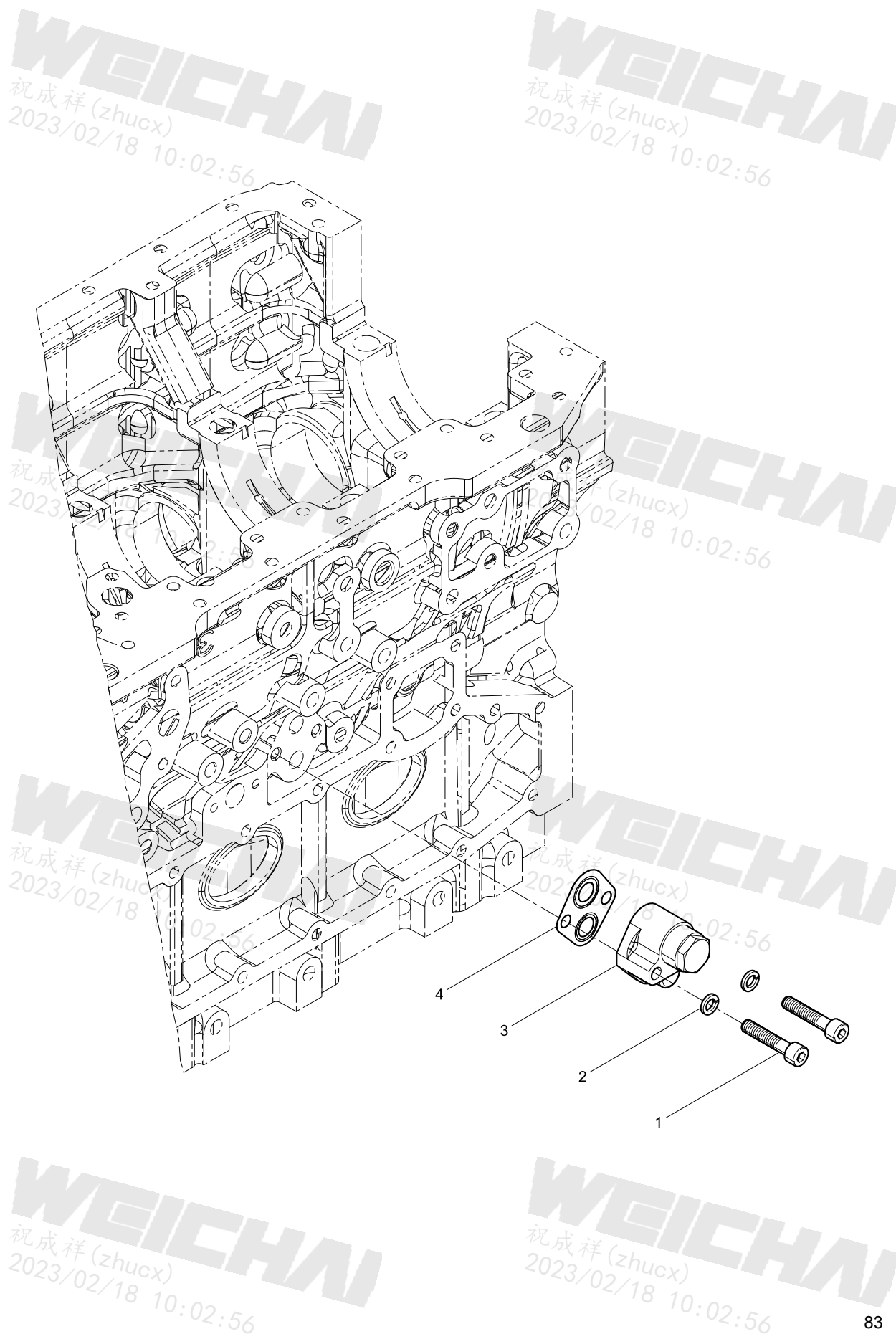
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加机油管结合组(Oil Filling Tube Group)

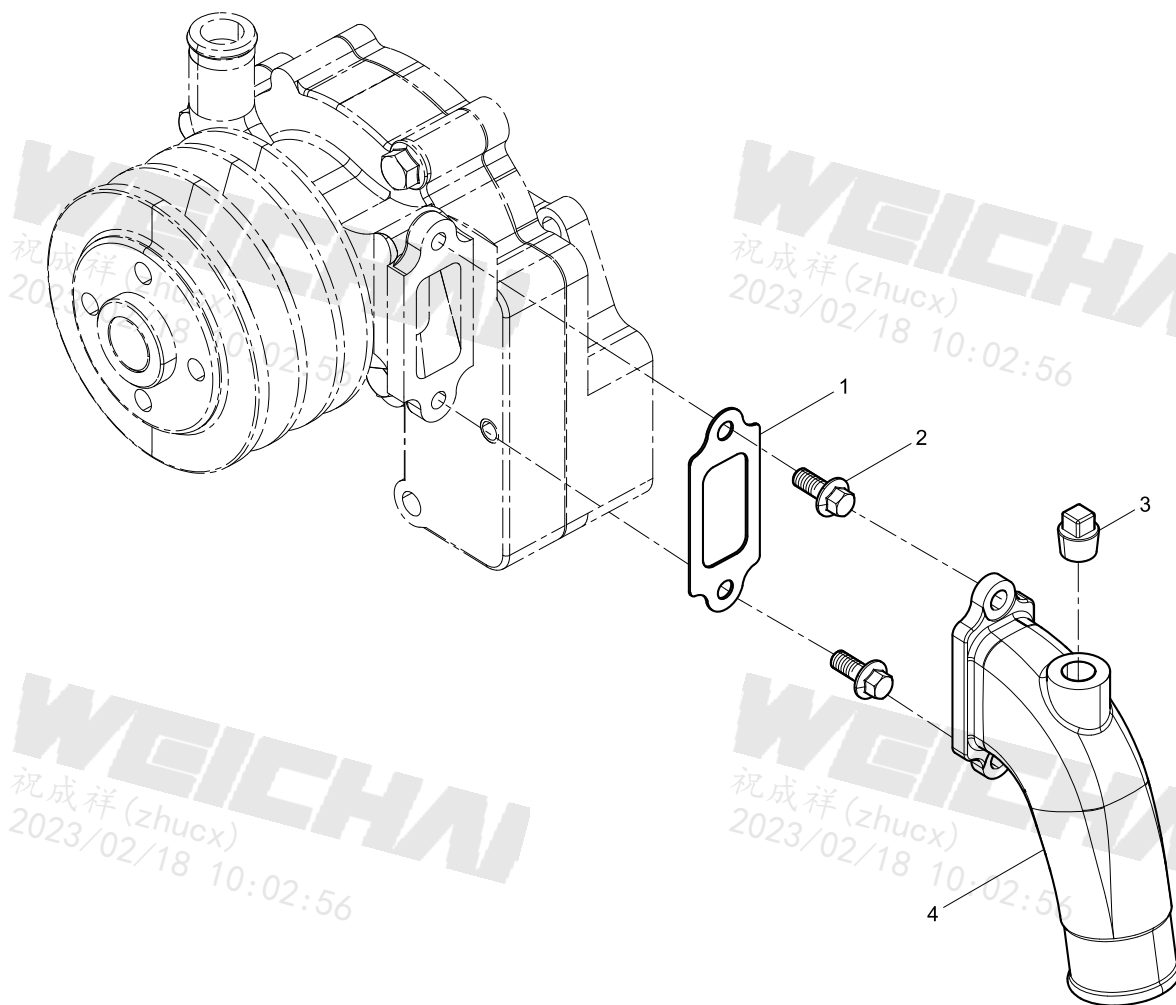
[illegible]

限压阀结合组(Pressure-limiting Valve Group)



[illegible]

水泵进水管结合组(Water Pump Inlet Pipe Group)





水泵进水管结合组(Water Pump Inlet Pipe Group)

[illegible]

水泵结合组(Water Pump Group)

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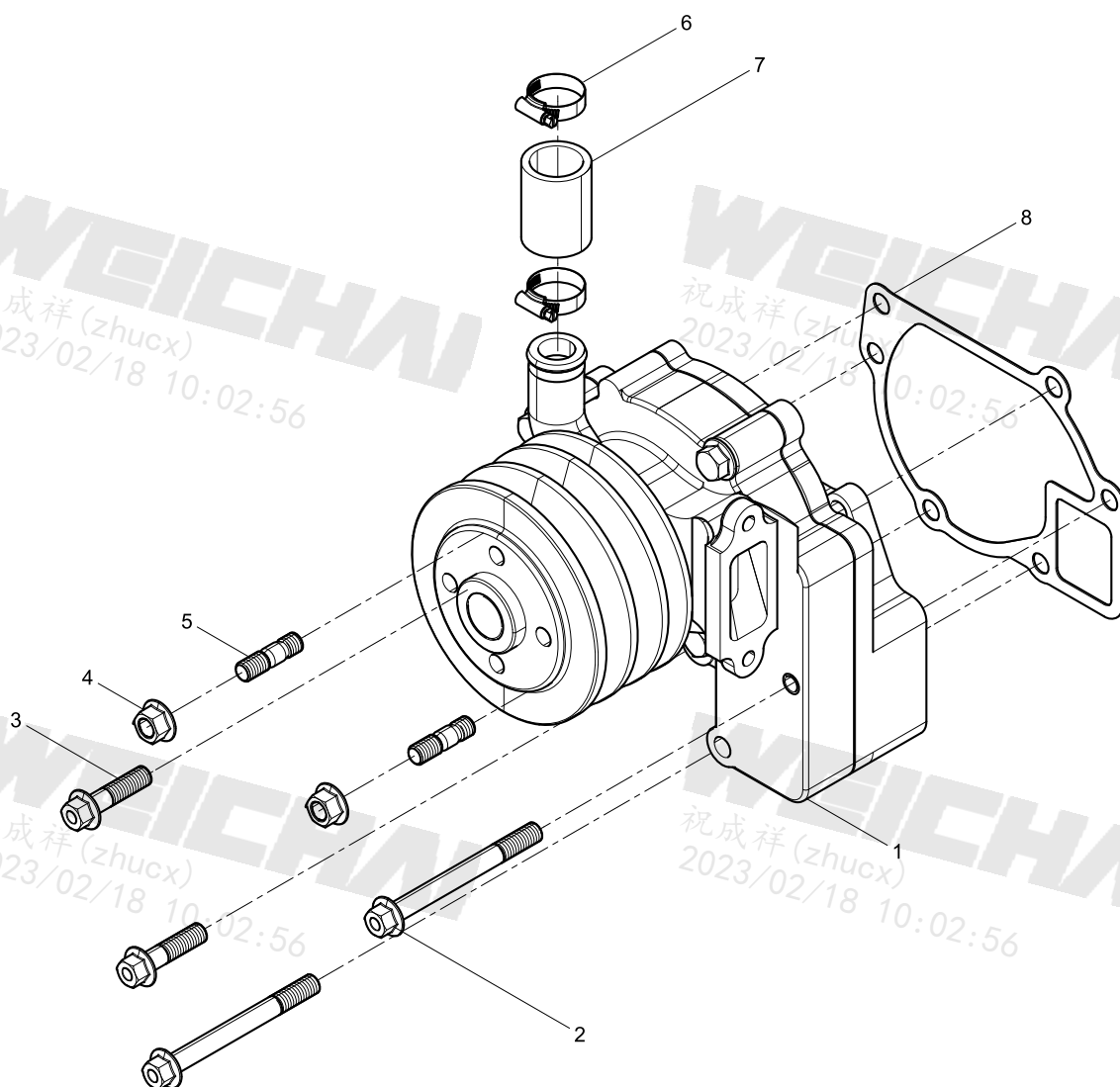
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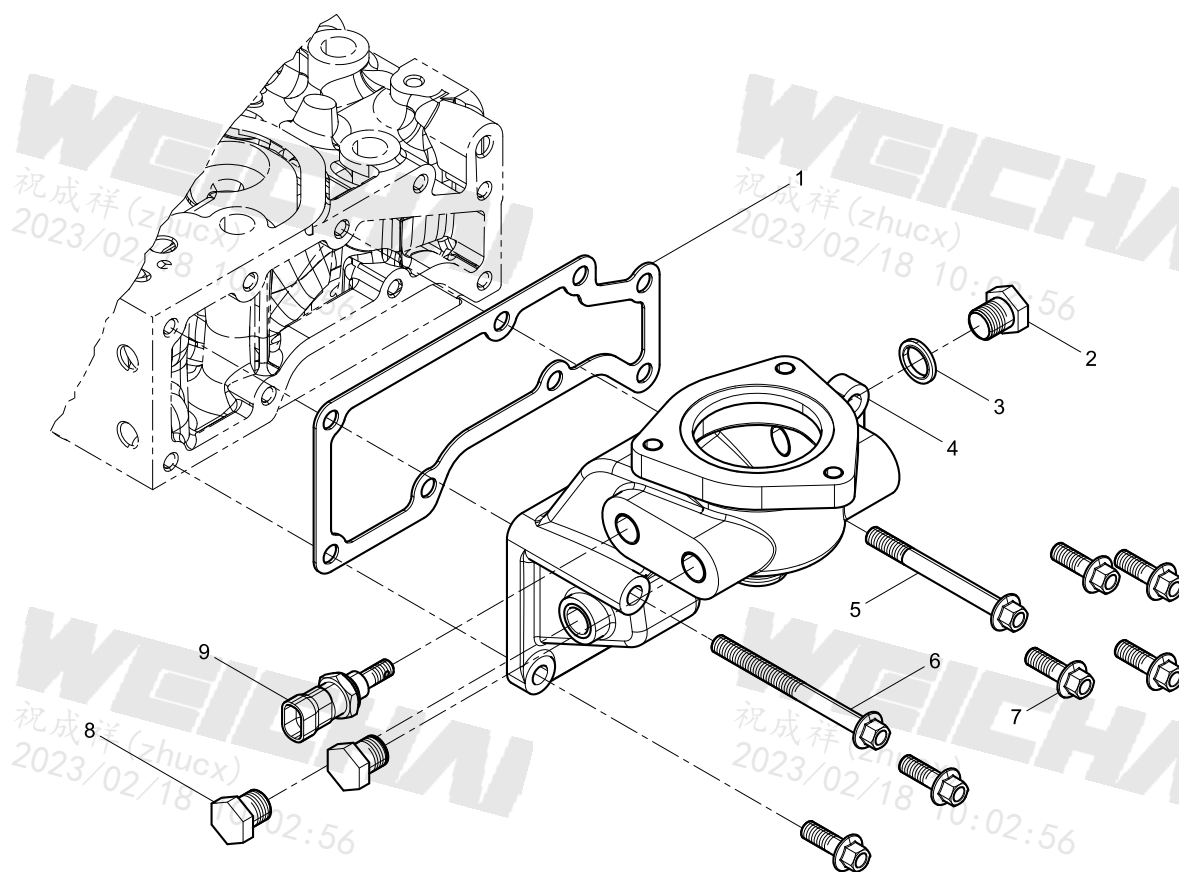
水泵结合组(Water Pump Group)

[illegible]

出水管结合组(Water Outlet Pipe Group)

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出水管结合组(Water Outlet Pipe Group)

[illegible]

节温器体总成(Thermostat Body Assembly)

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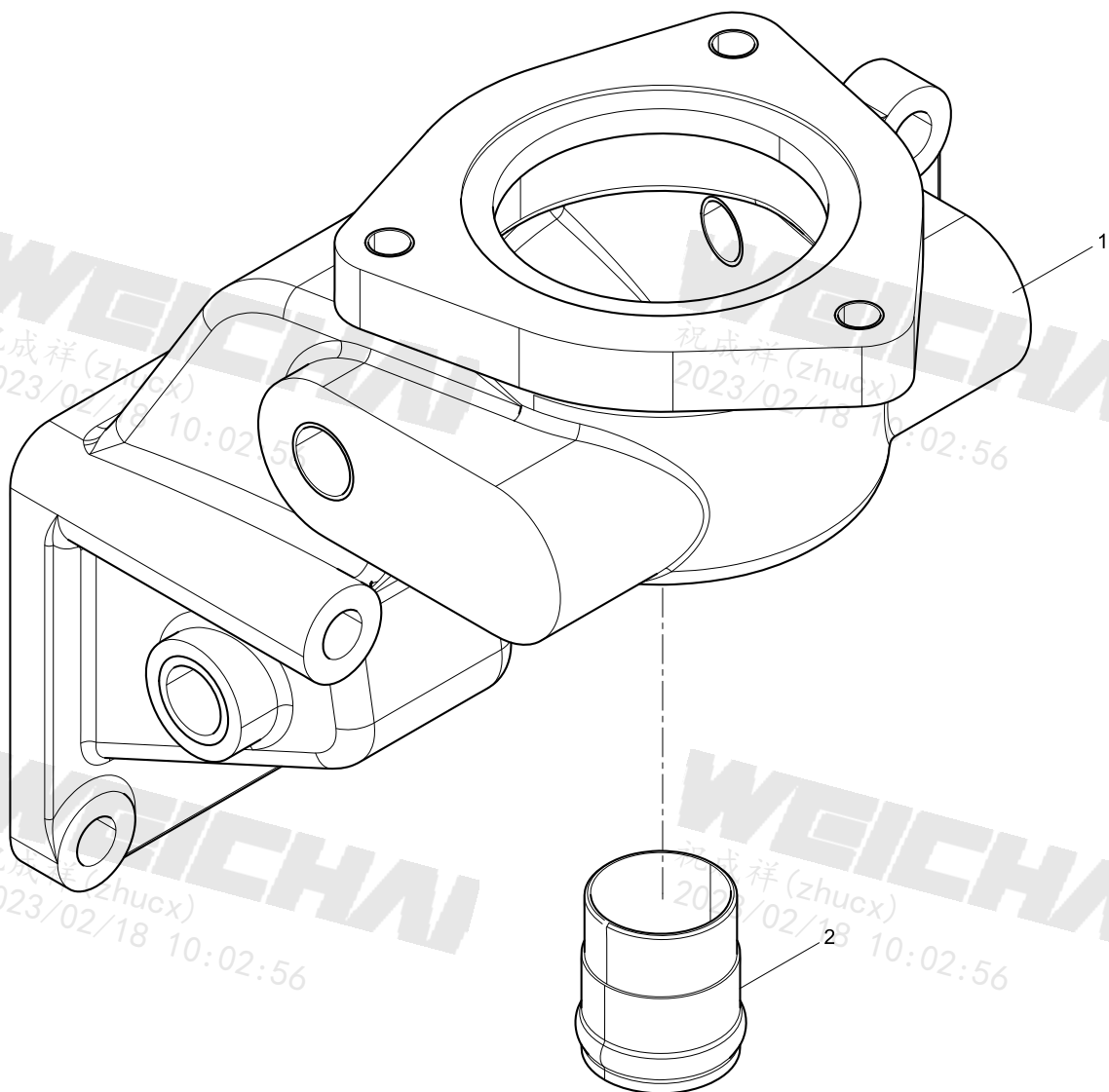
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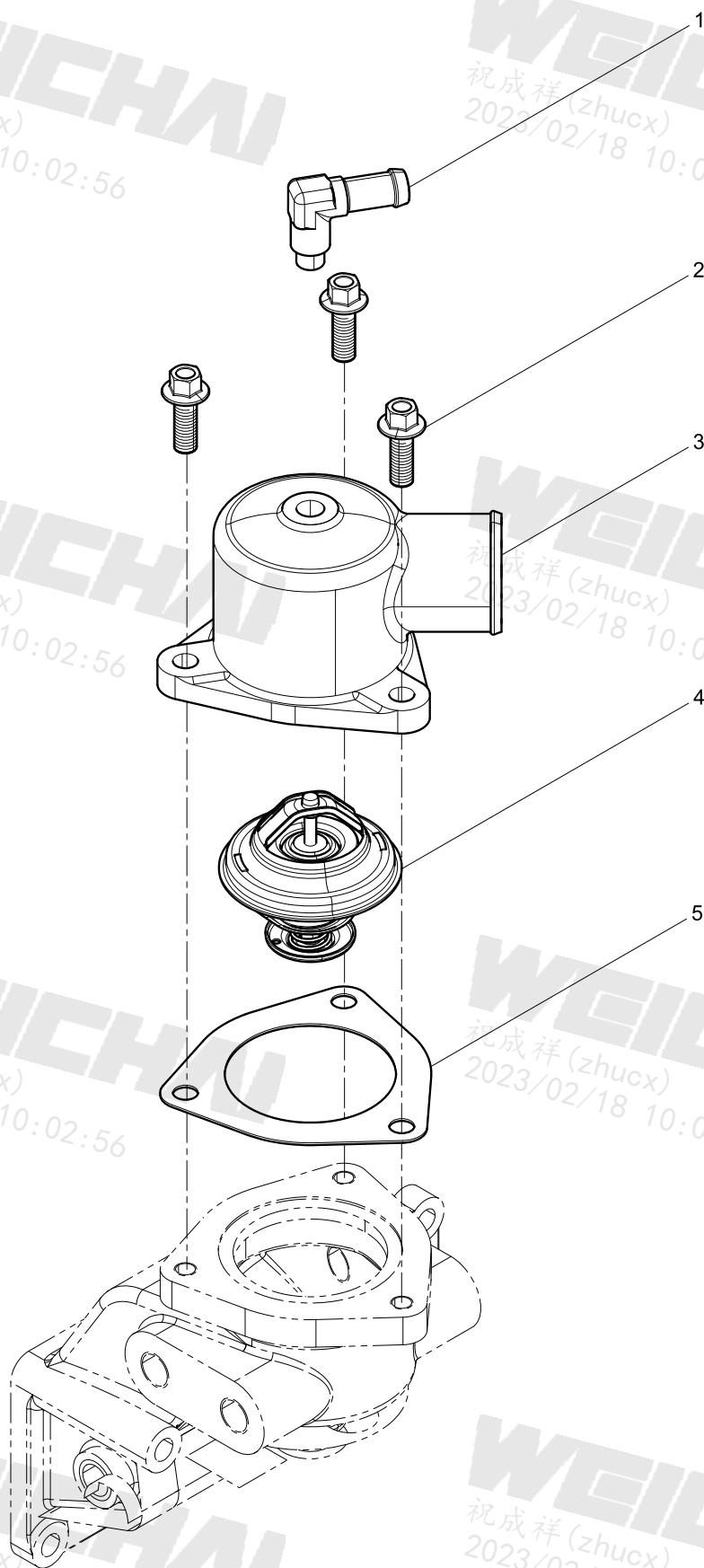
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[illegible]

节温器结合组(Thermostat Group)

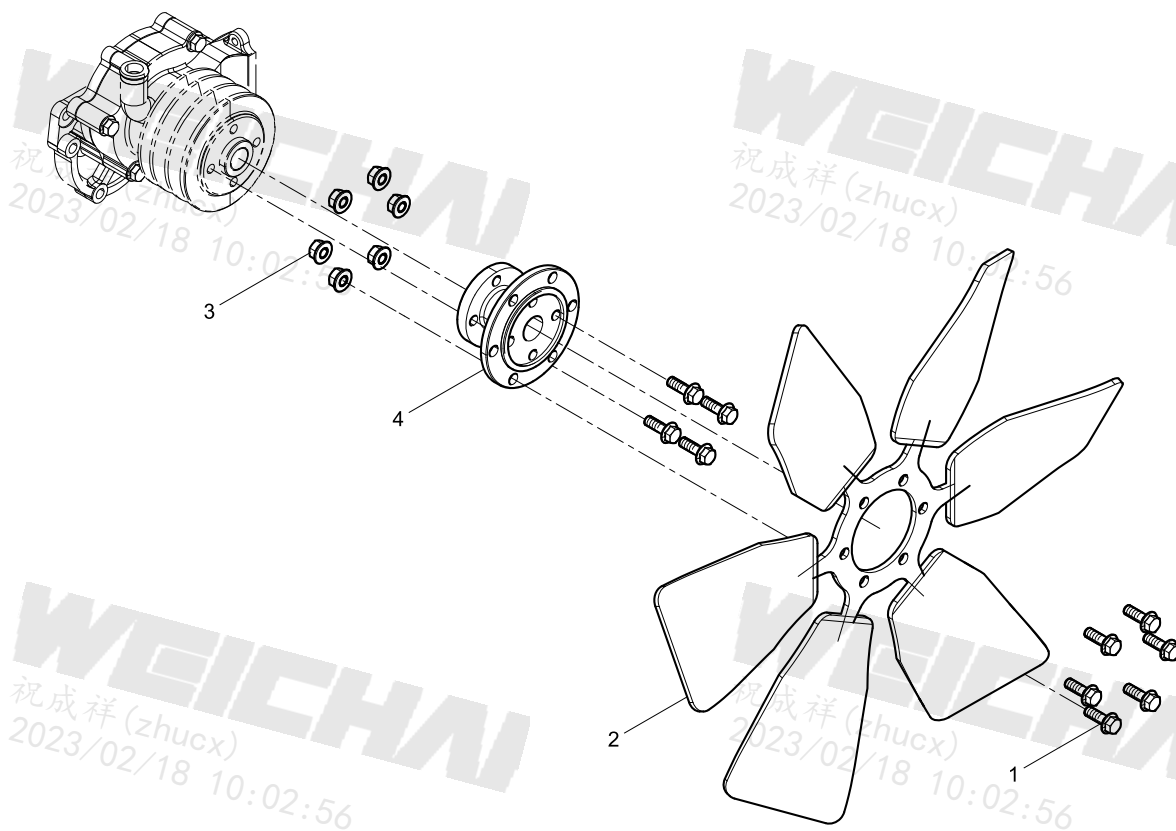




节温器结合组(Thermostat Group)

[illegible]

风扇及轮毂结合组(Fan and Hub Group)

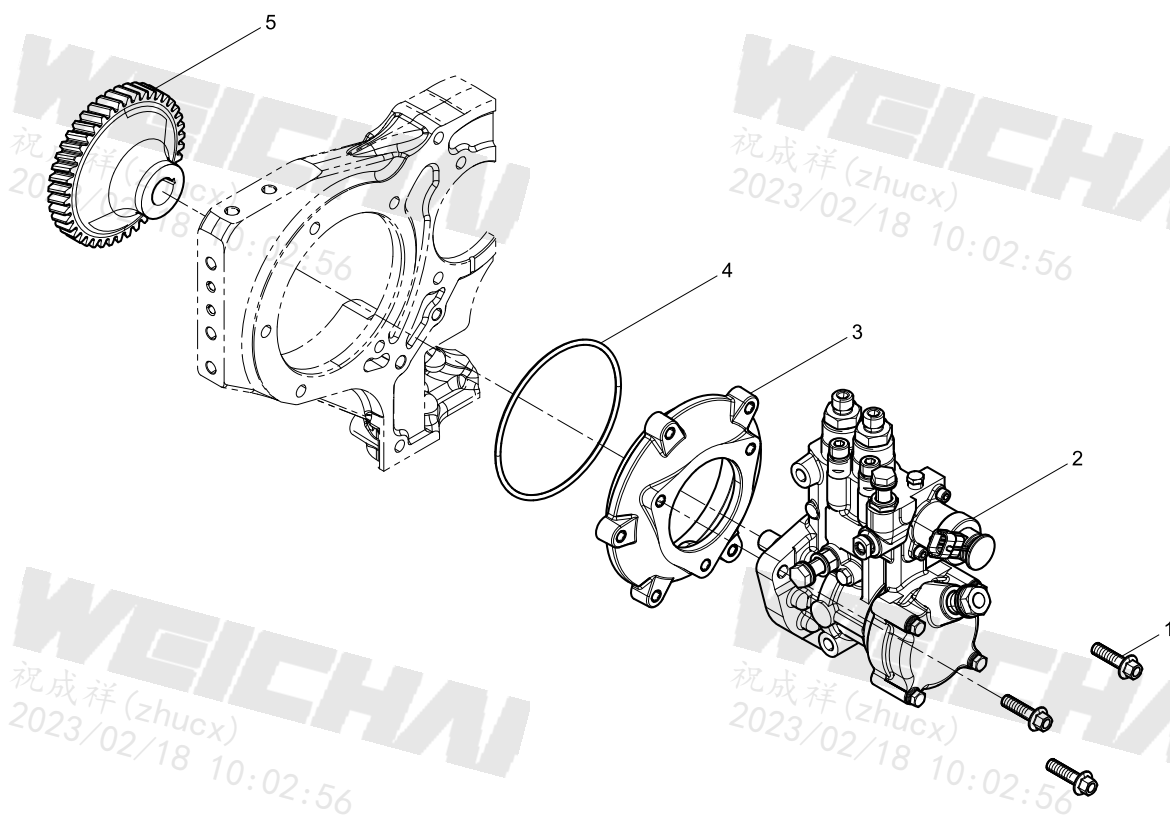




风扇及轮毂结合组(Fan and Hub Group)

[illegible]

喷油泵结合组(Fuel Injection Pump Group)



[illegible]

喷油泵总成(Fuel Injection Pump Assembly)

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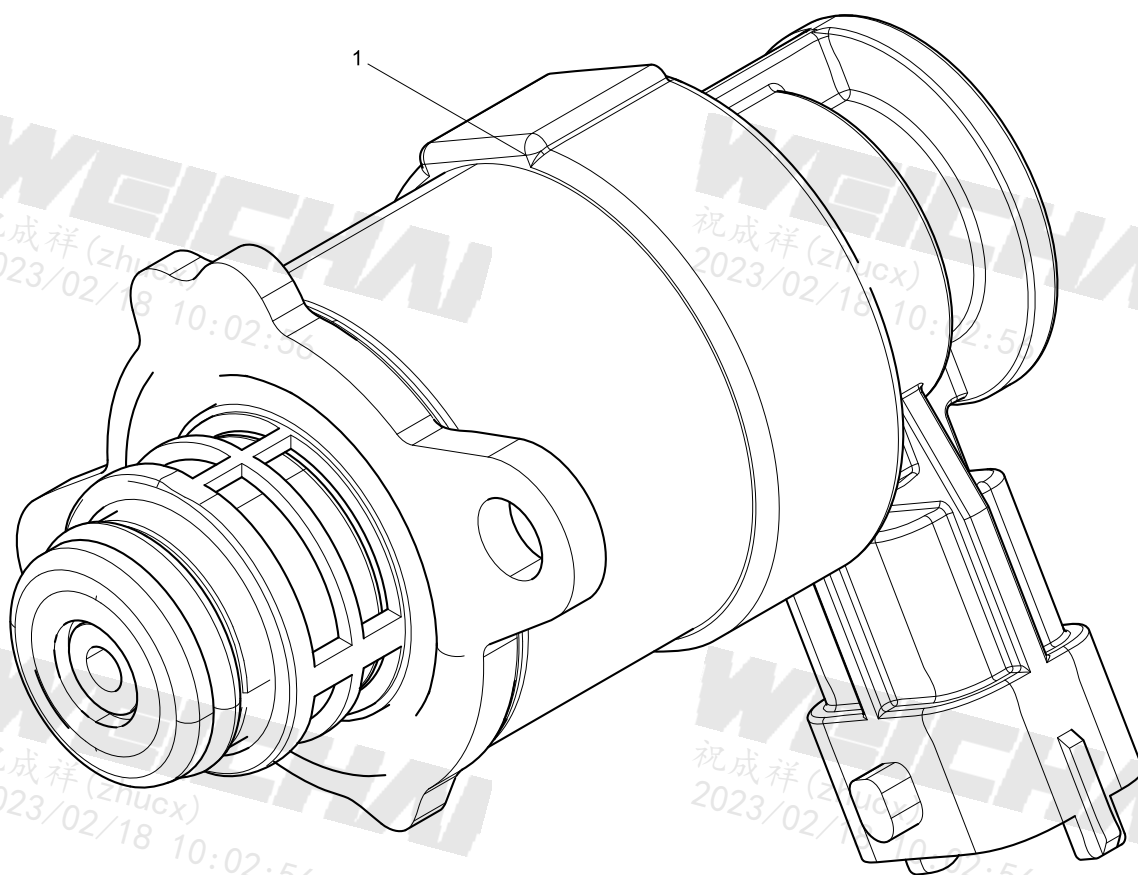
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[illegible]

喷油泵润滑油管结合组(Fuel Injection Pump Oil Pipe Group)

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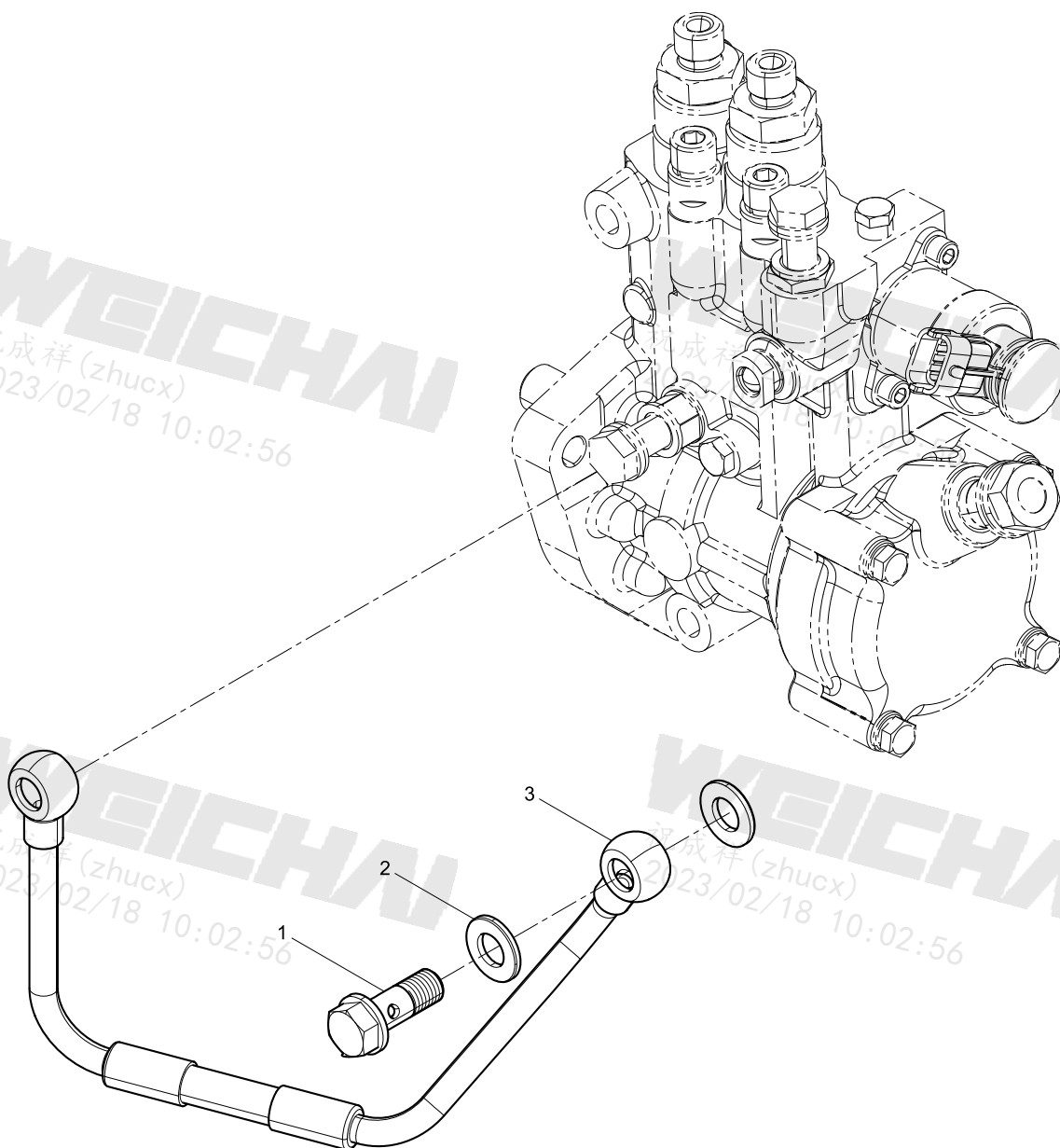
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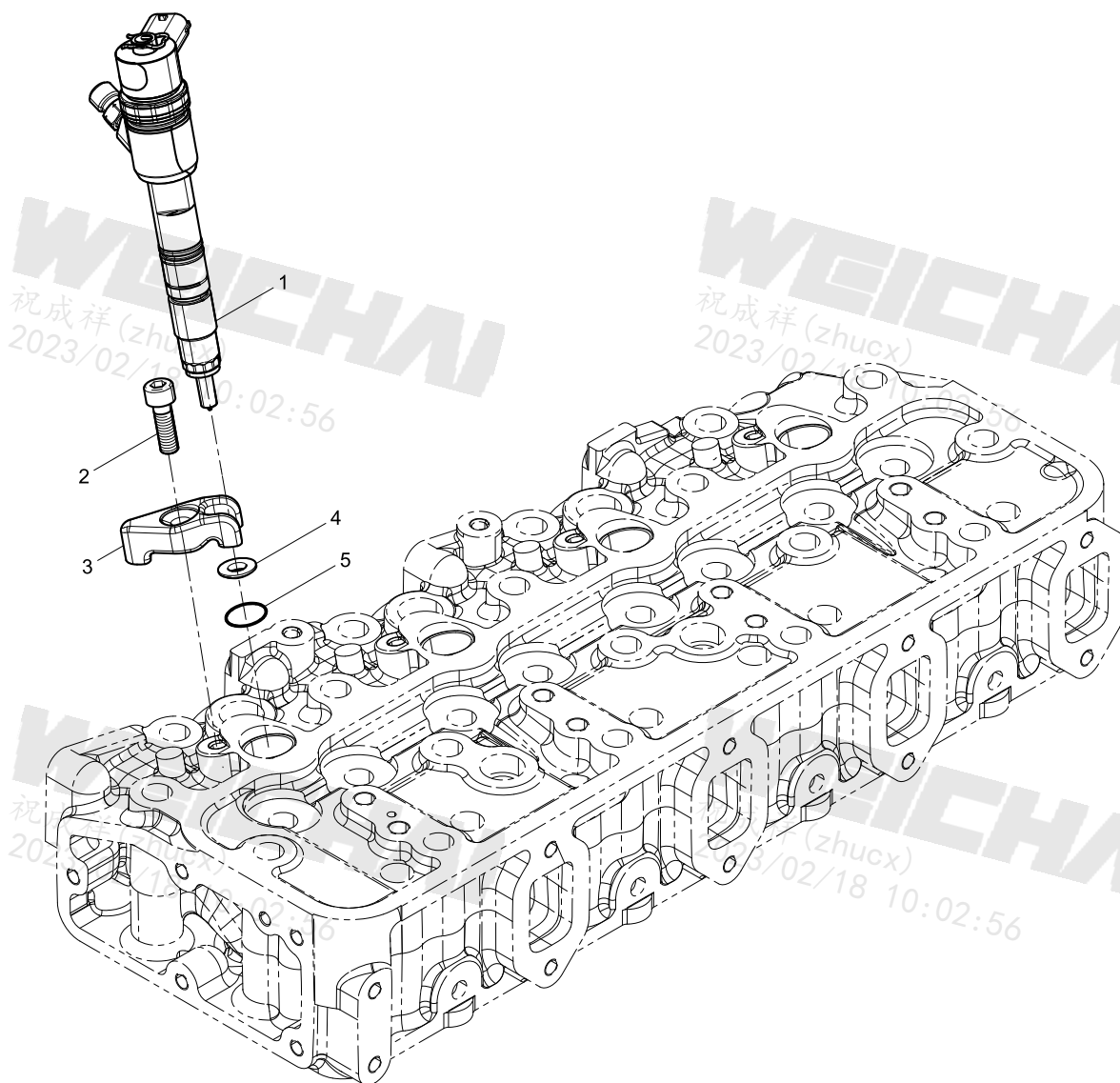
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[illegible]

喷油器结合组(Fuel Injector Group)

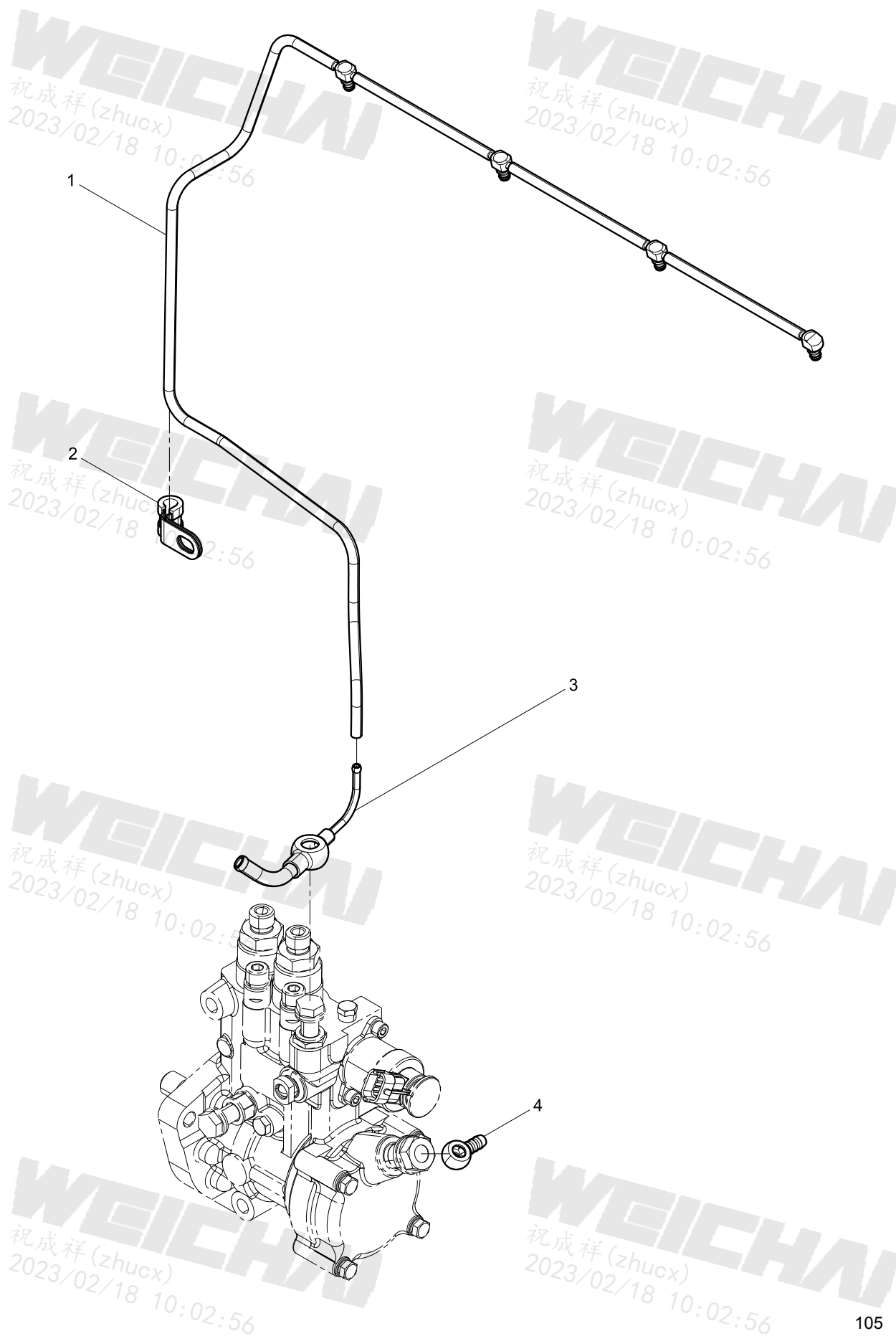




喷油器结合组(Fuel Injector Group)

[illegible]

低压油管结合组(Low Pressure Fuel Pipe Group)

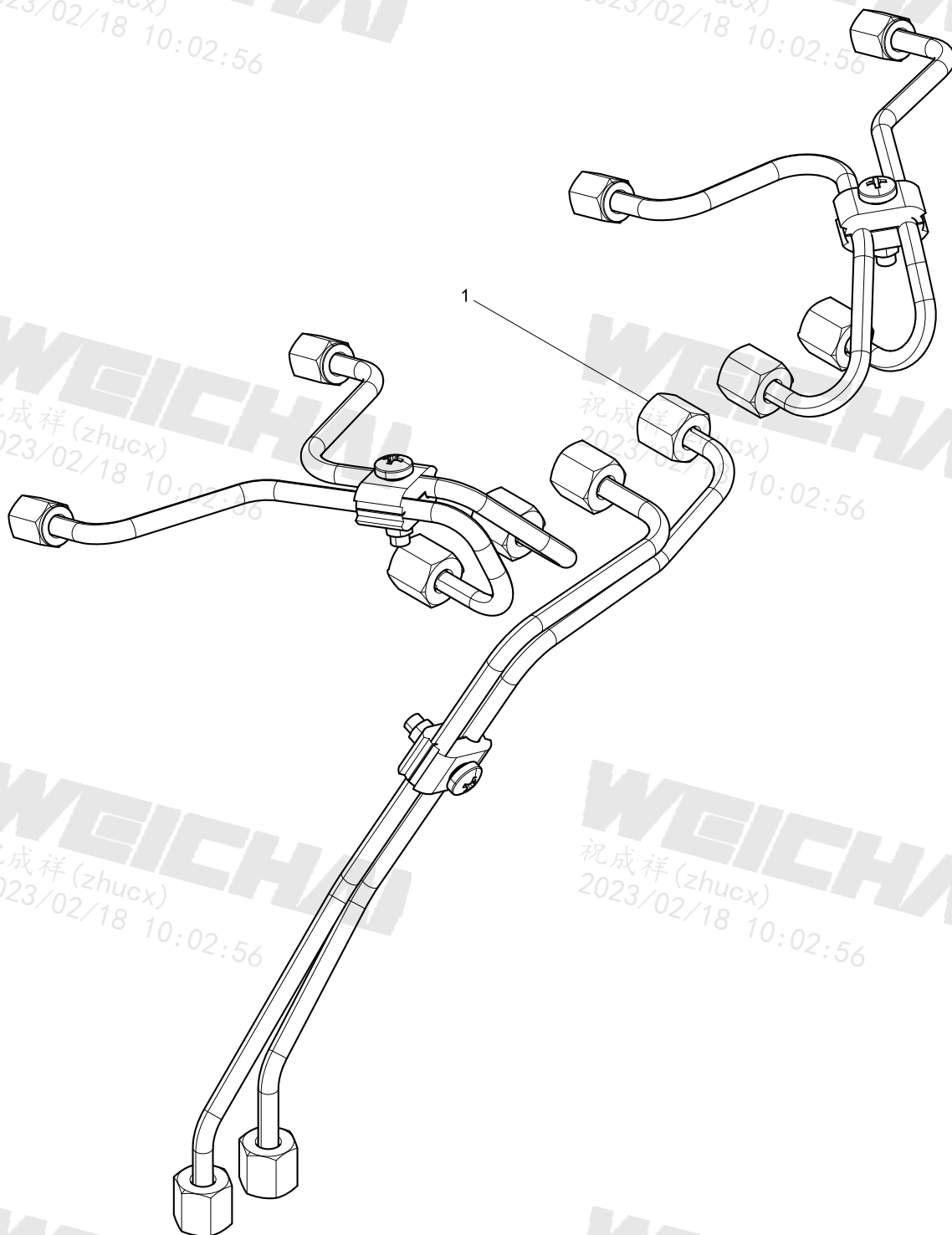




低压油管结合组(Low Pressure Fuel Pipe Group)

[illegible]

高压油管结合组(High Pressure Fuel Pipe Group)

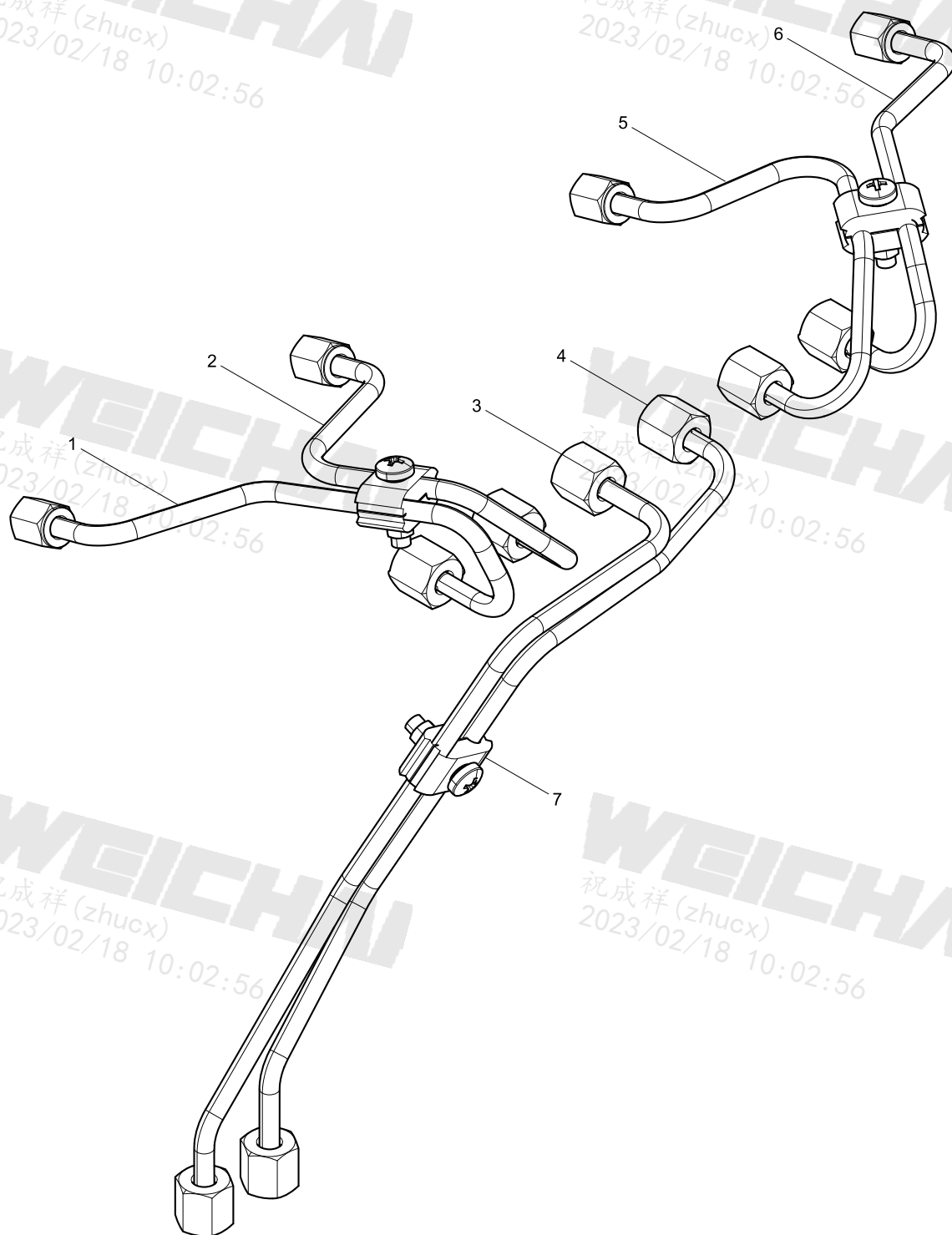




高压油管结合组(High Pressure Fuel Pipe Group)

[illegible]

高压油管总成(High-pressure Fuel Pipe Assembly)

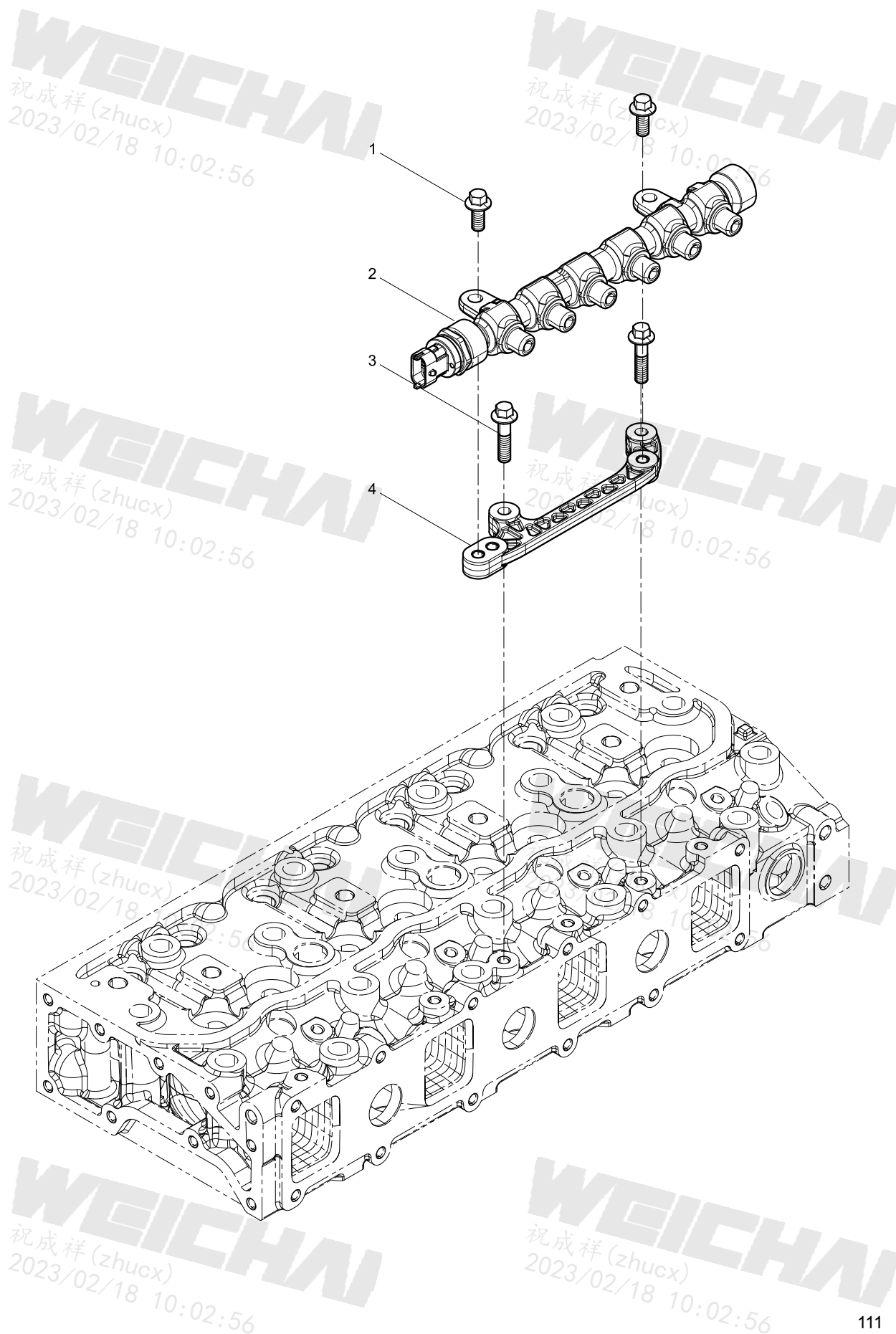




高压油管总成(High-pressure Fuel Pipe Assembly)

[illegible]

共轨管结合组(Common Rail Group)

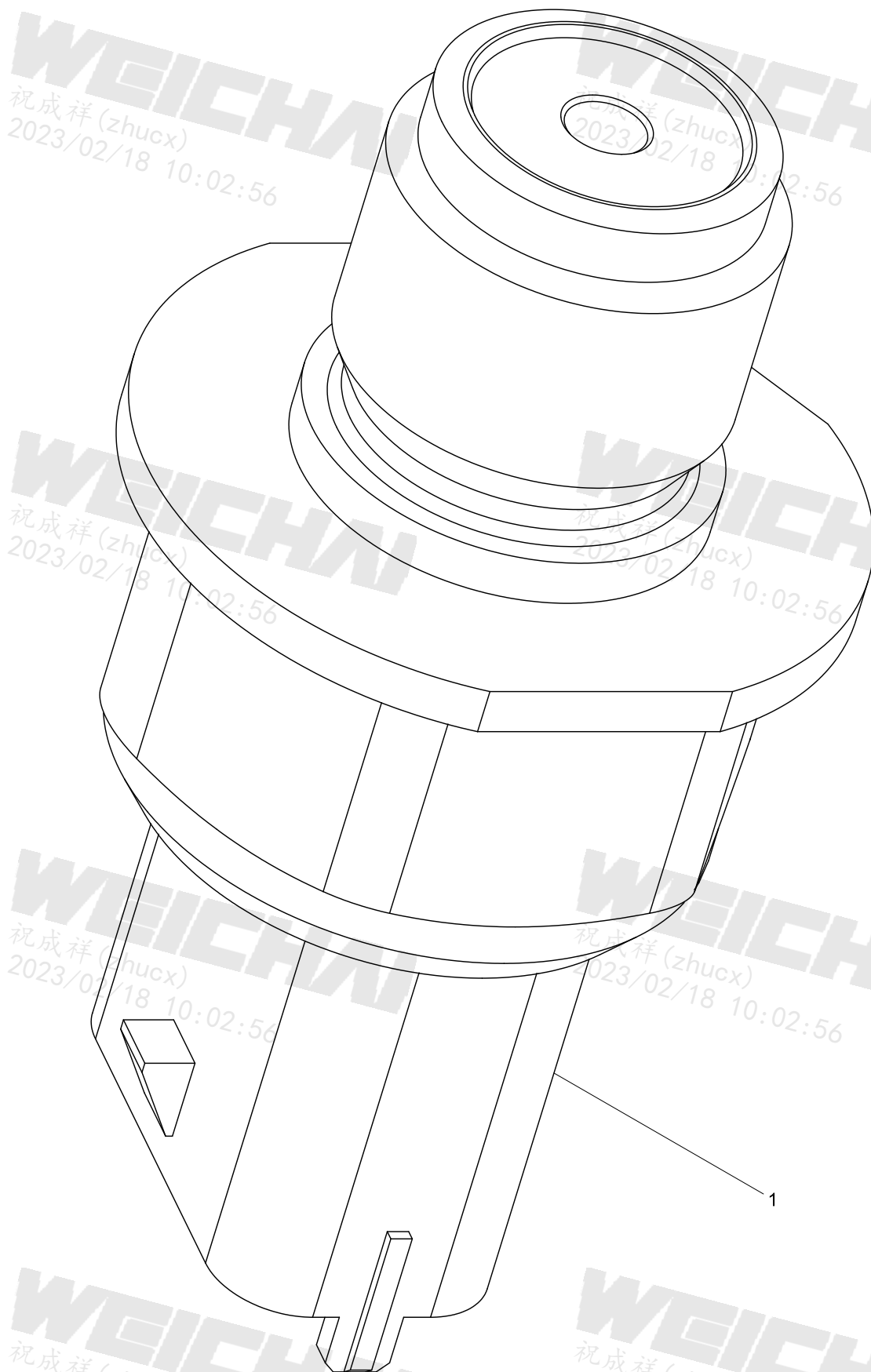




共轨管结合组(Common Rail Group)

[illegible]

共轨管(Common Rail)





共轨管(Common Rail)

[illegible]

进气管结合组(Intake Manifold Group)

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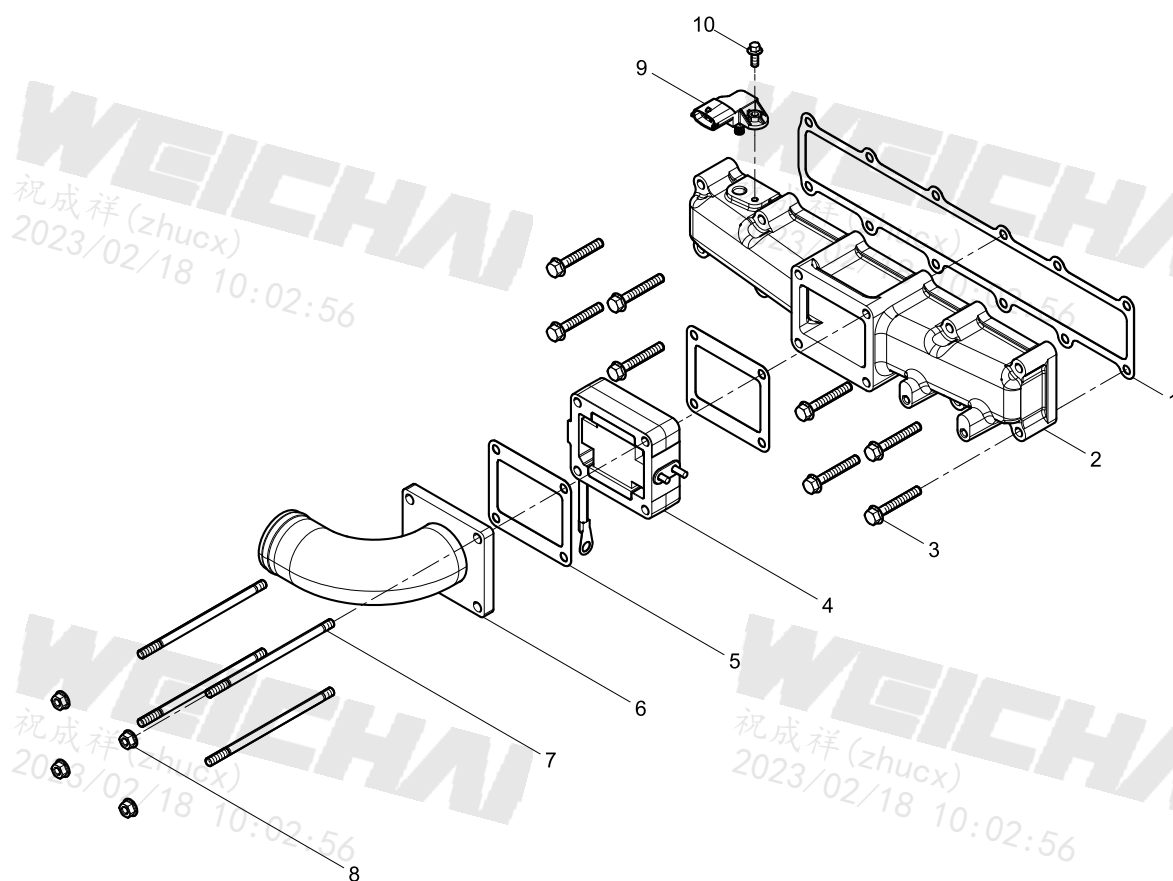
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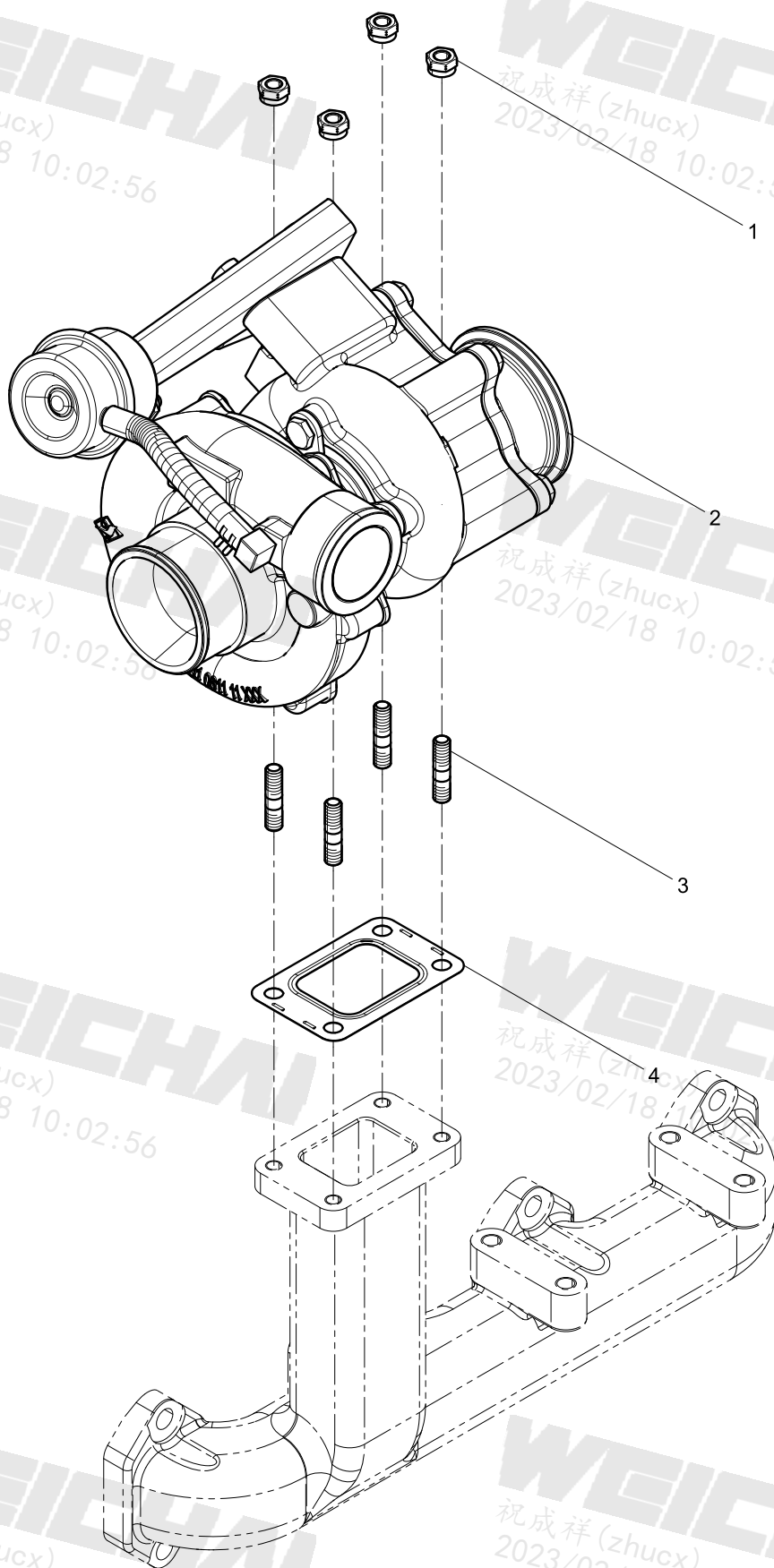




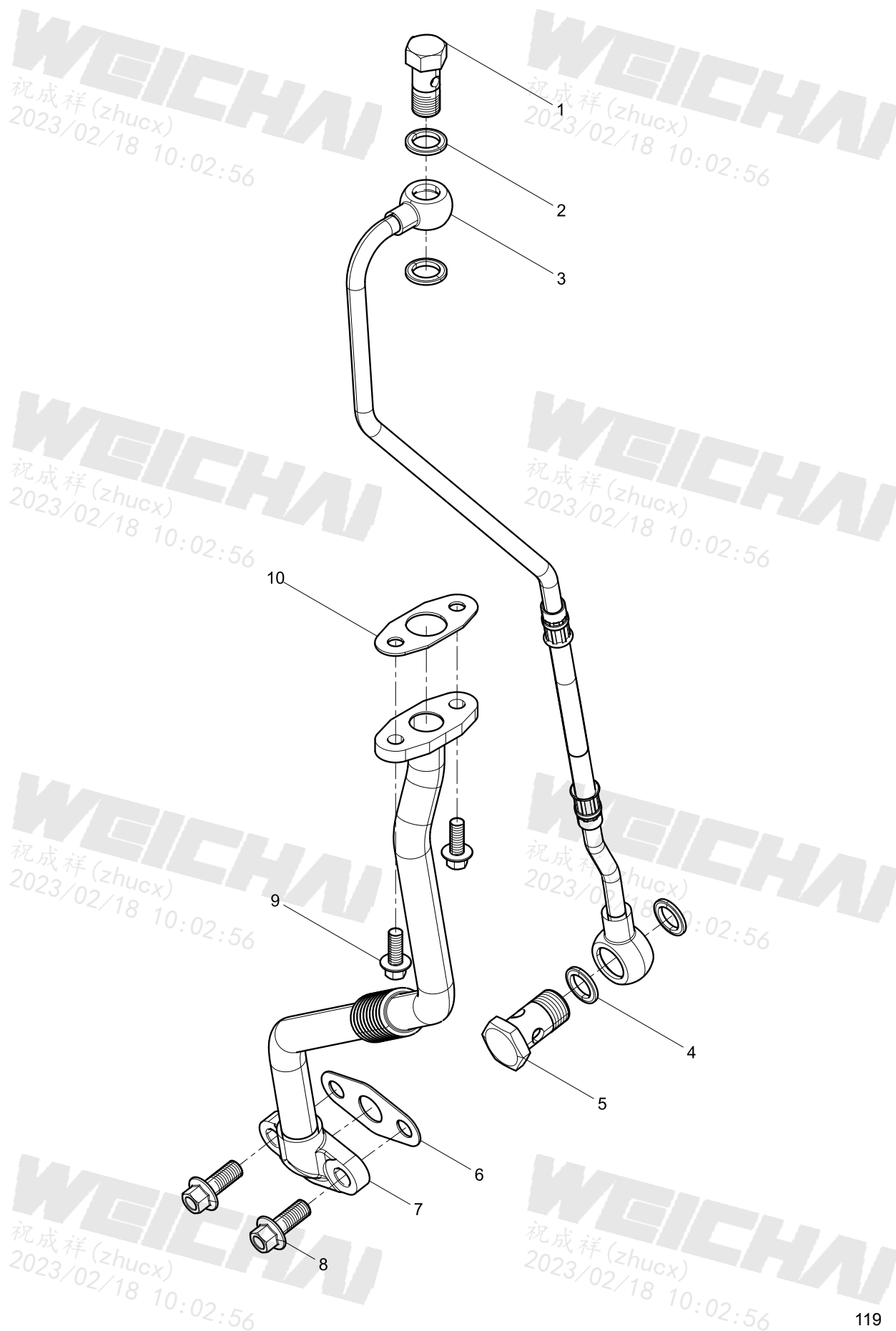
进气管结合组(Intake Manifold Group)

[illegible]

增压器结合组(Turbocharger Group)

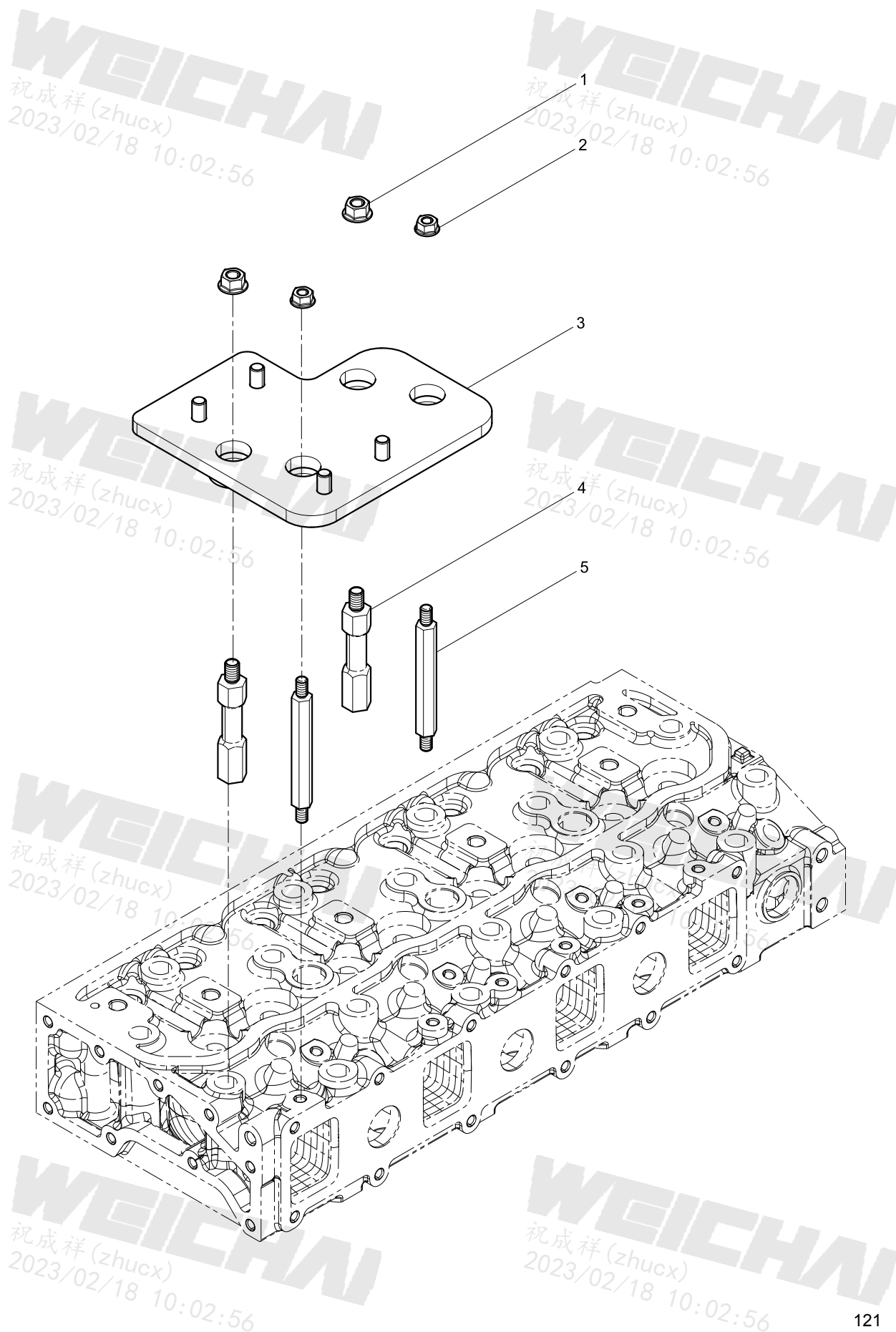


增压器润滑油管结合组(Turbocharger Oil Pipe Group)





空气滤清器结合组(Air Filter Group)





空气滤清器结合组(Air Filter Group)

[illegible]

排气管结合组(Exhaust Manifold Group)

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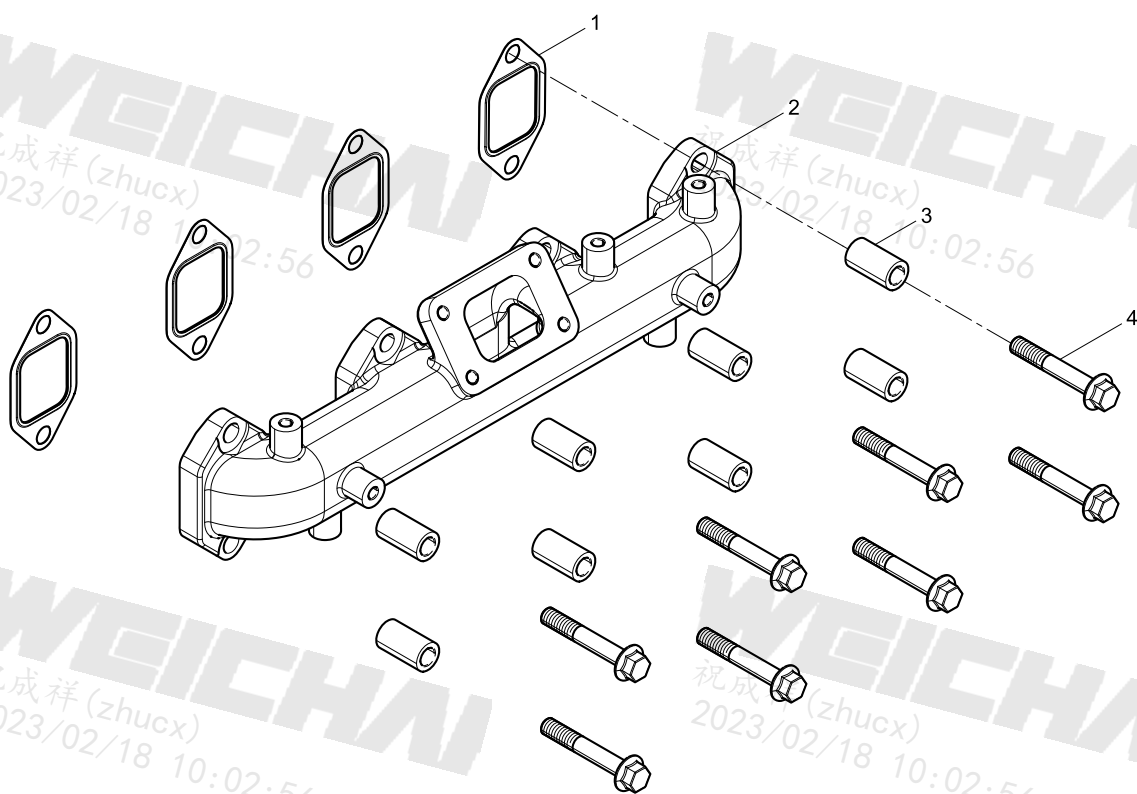
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排气管结合组(Exhaust Manifold Group)

[illegible]

仪表结合组(Instrument Group)

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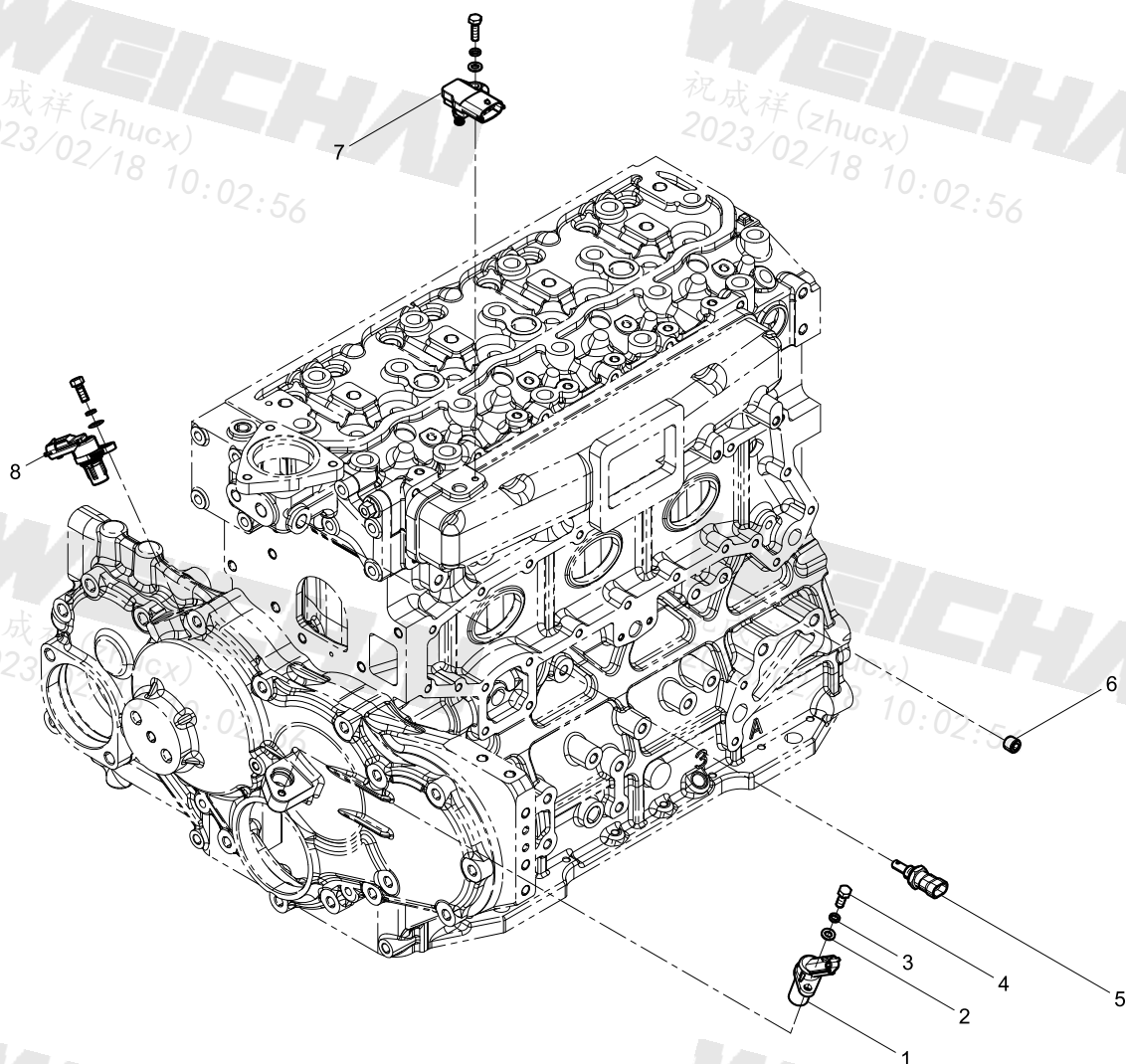
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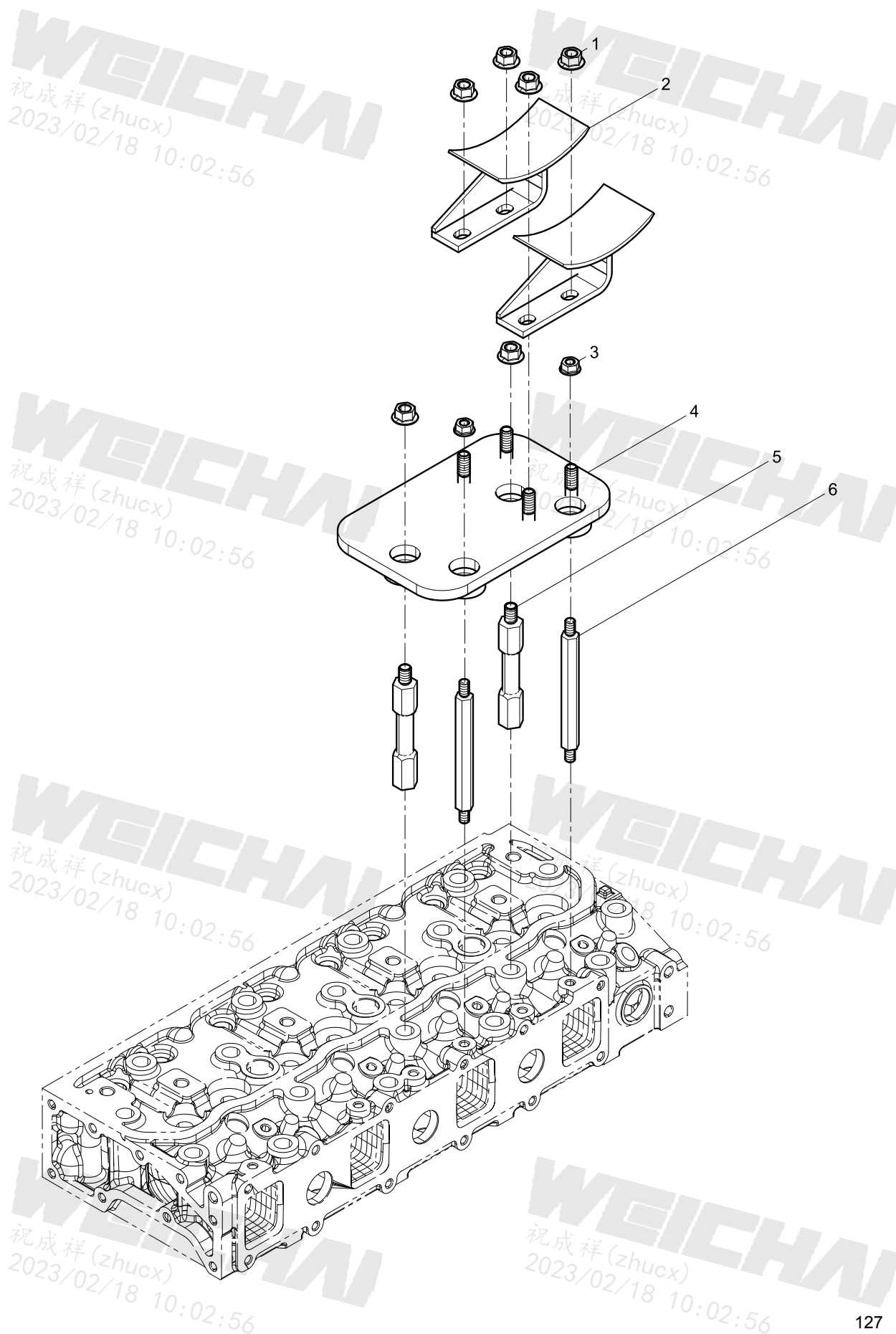




仪表结合组(Instrument Group)

[illegible]

消声器结合组(Silencer Group)





消声器结合组(Silencer Group)

[illegible]

空压机结合组(Air Compressor Group)

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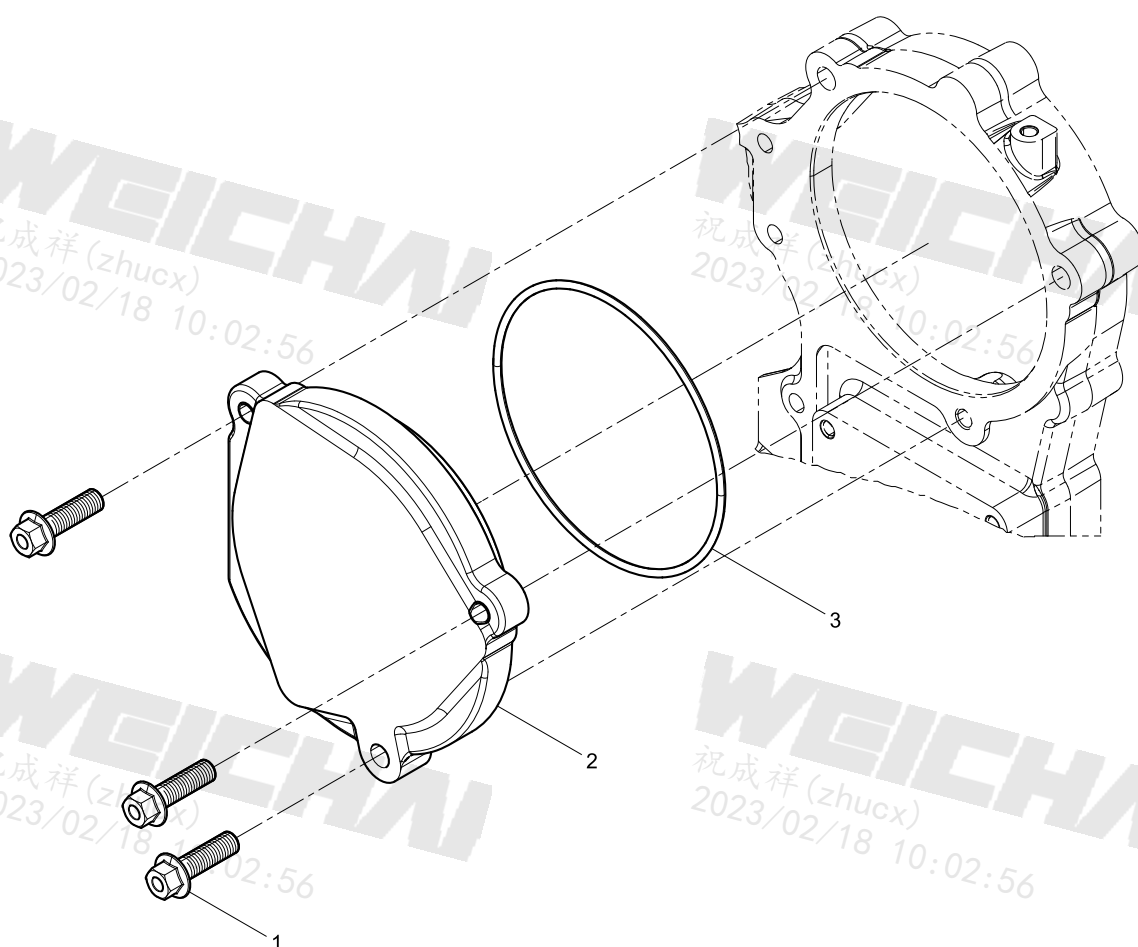
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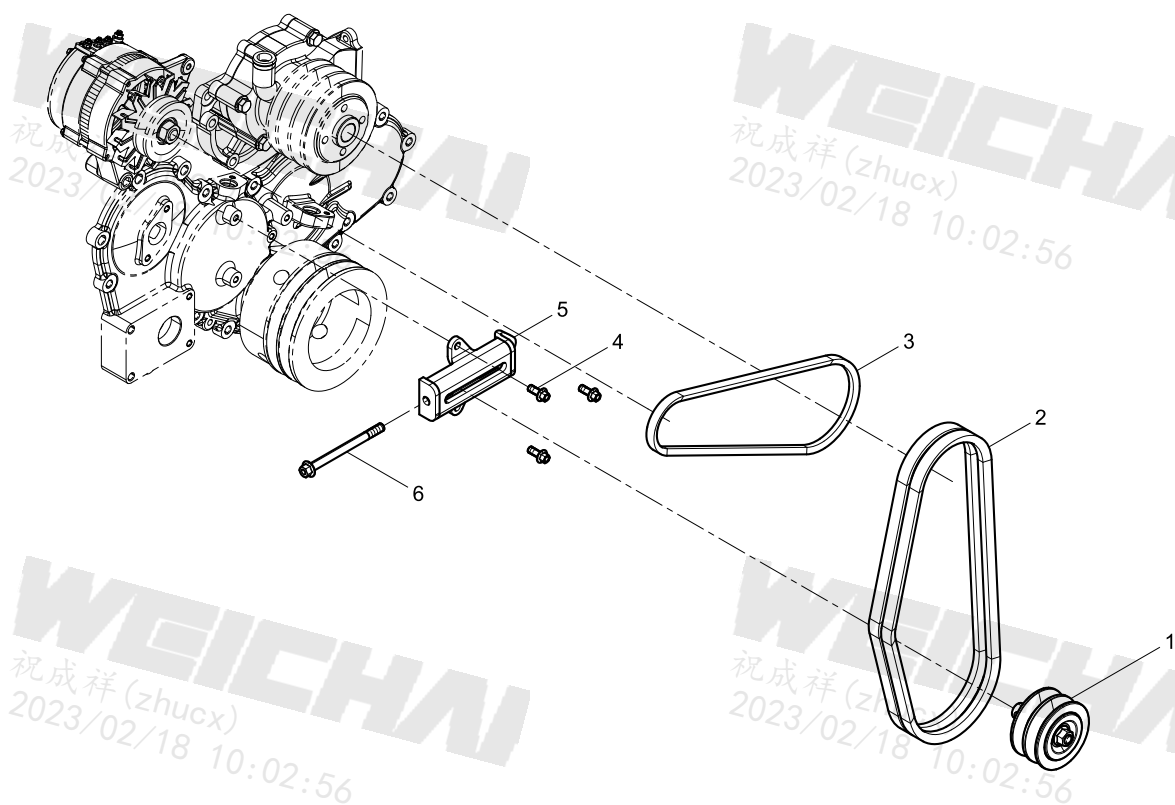




空压机结合组(Air Compressor Group)

[illegible]

张紧轮及皮带结合组(Tensioner And Belt Group)

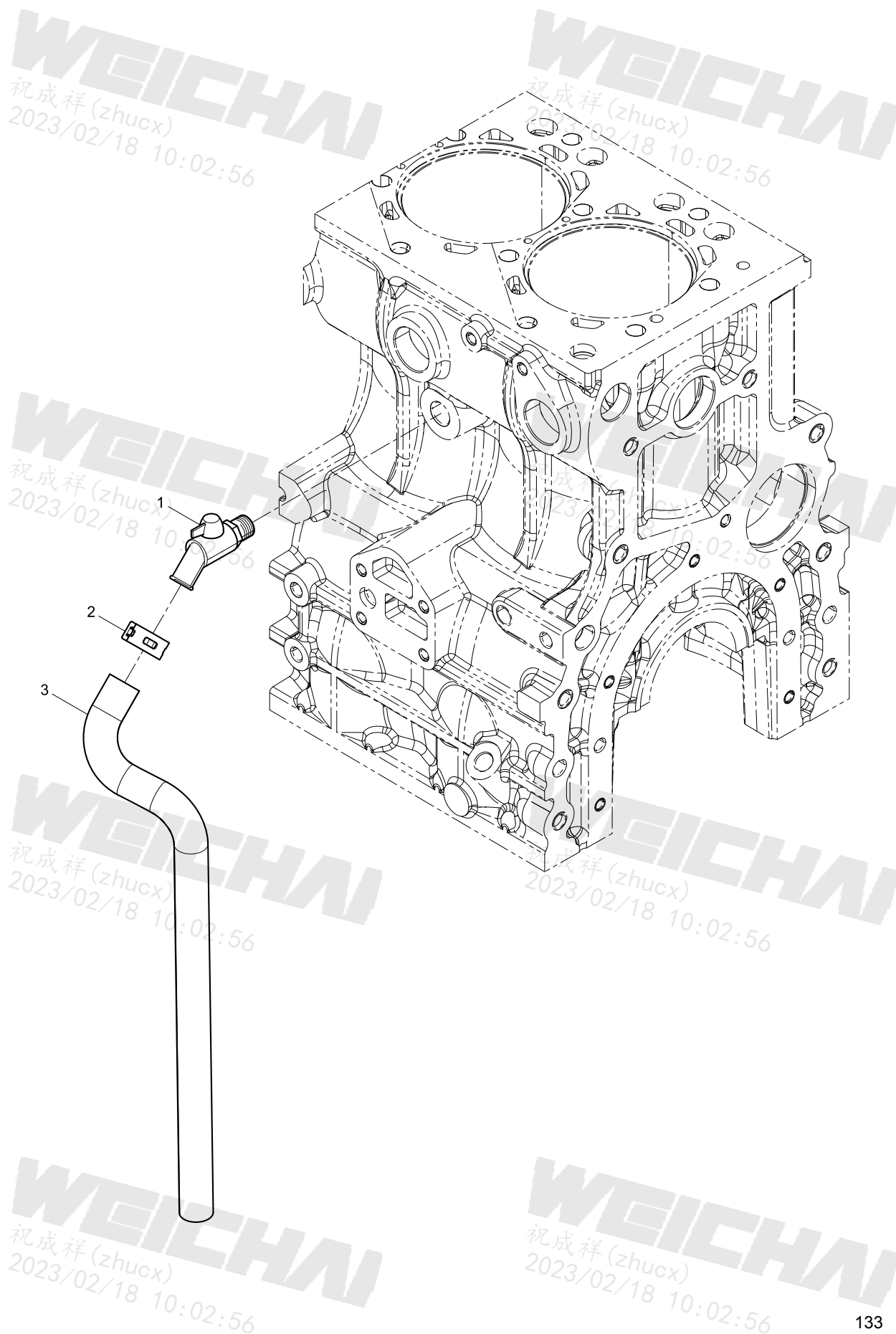




张紧轮及皮带结合组(Tensioner And Belt Group)

[illegible]

放水阀结合组(Water Draining Valve Group)





放水阀结合组(Water Draining Valve Group)

[illegible]

动力转向泵结合组(Steering Pump Group)

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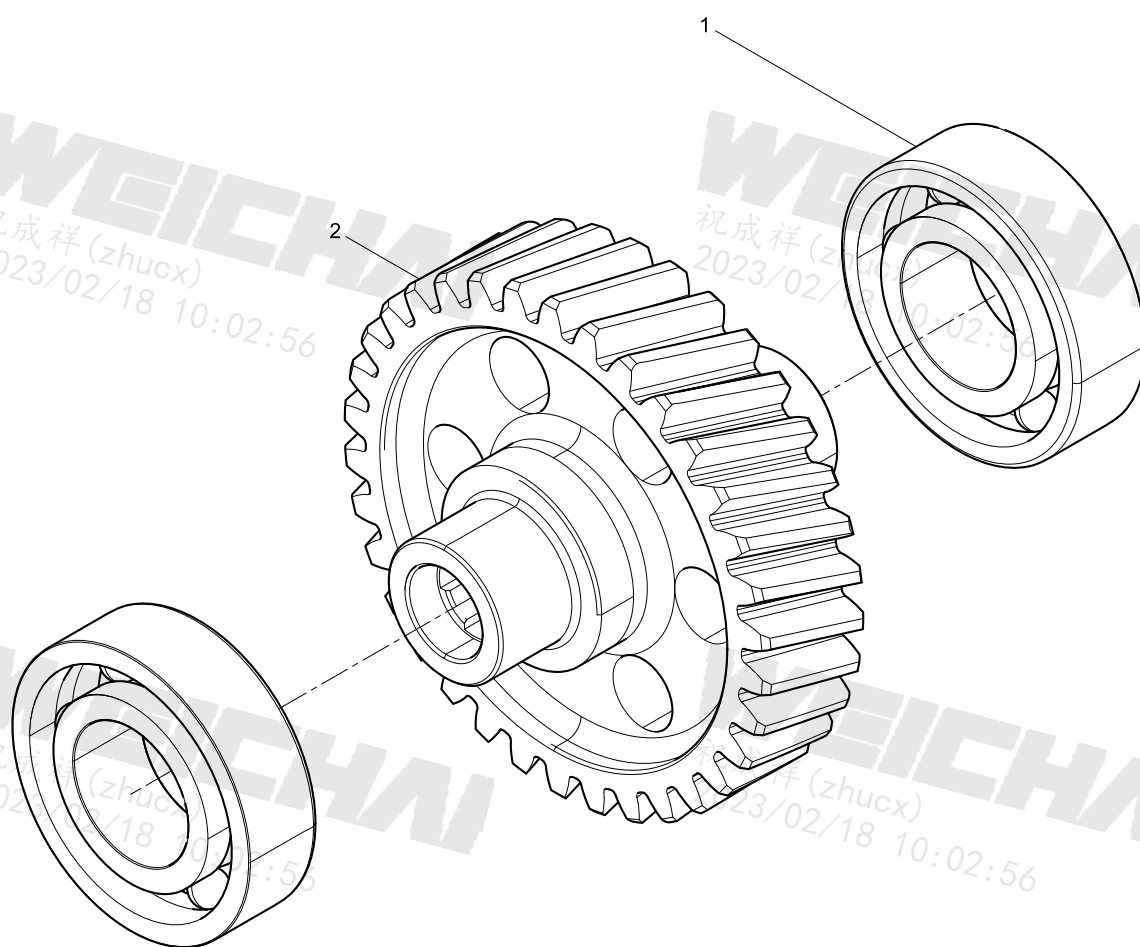
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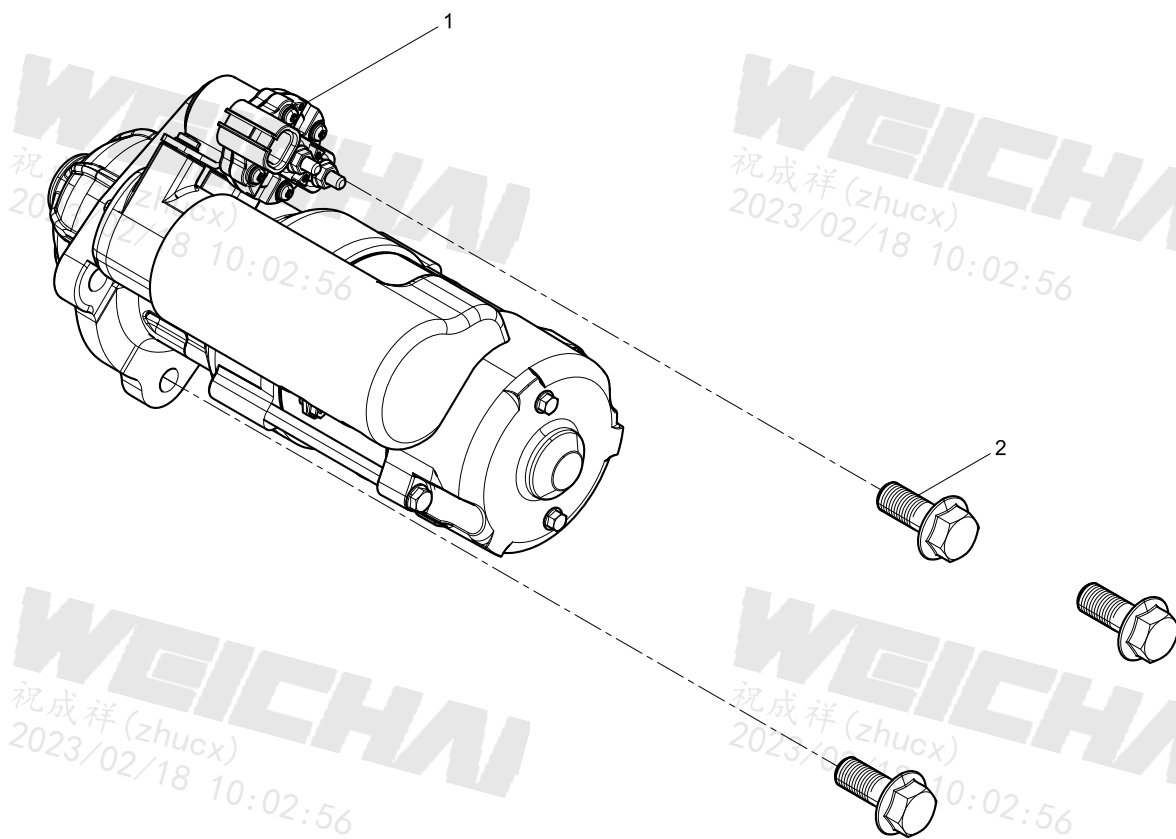


[illegible]

起动机结合组(Starter Motor Group)

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起动机结合组(Starter Motor Group)

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发动机支架结合组(Engine Bracket Group)

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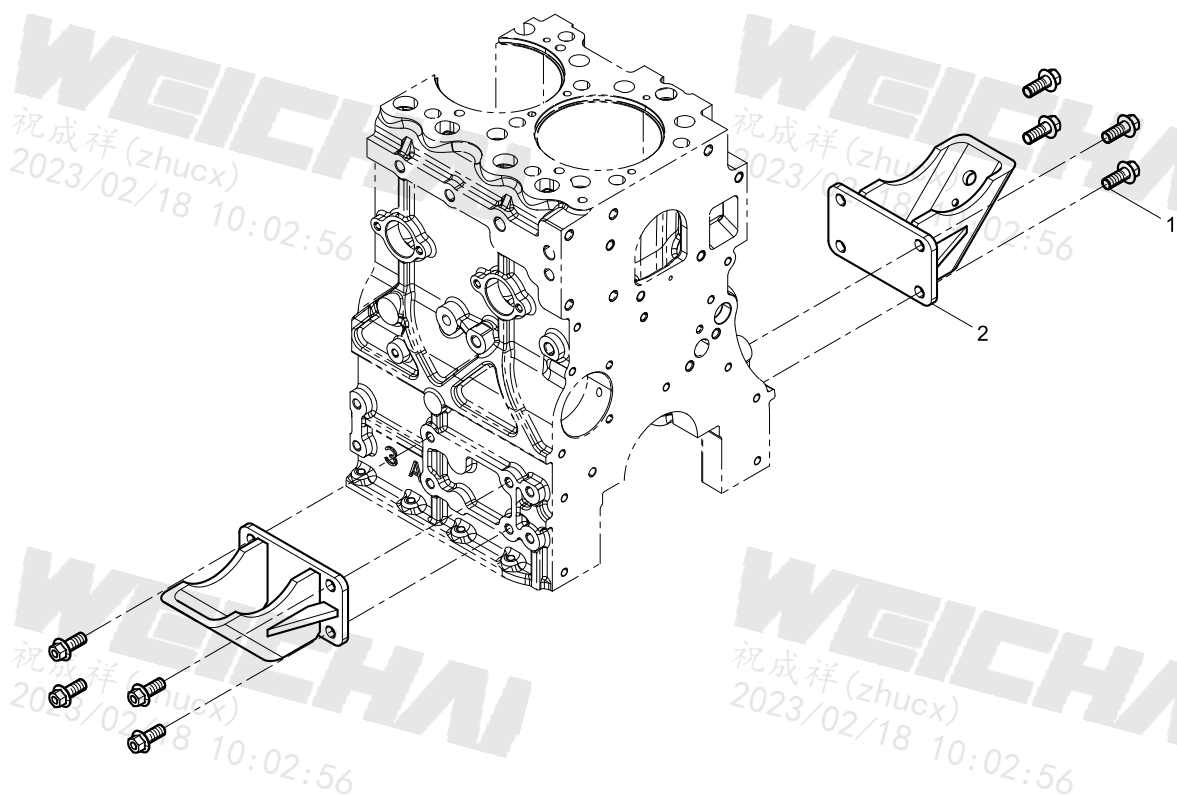
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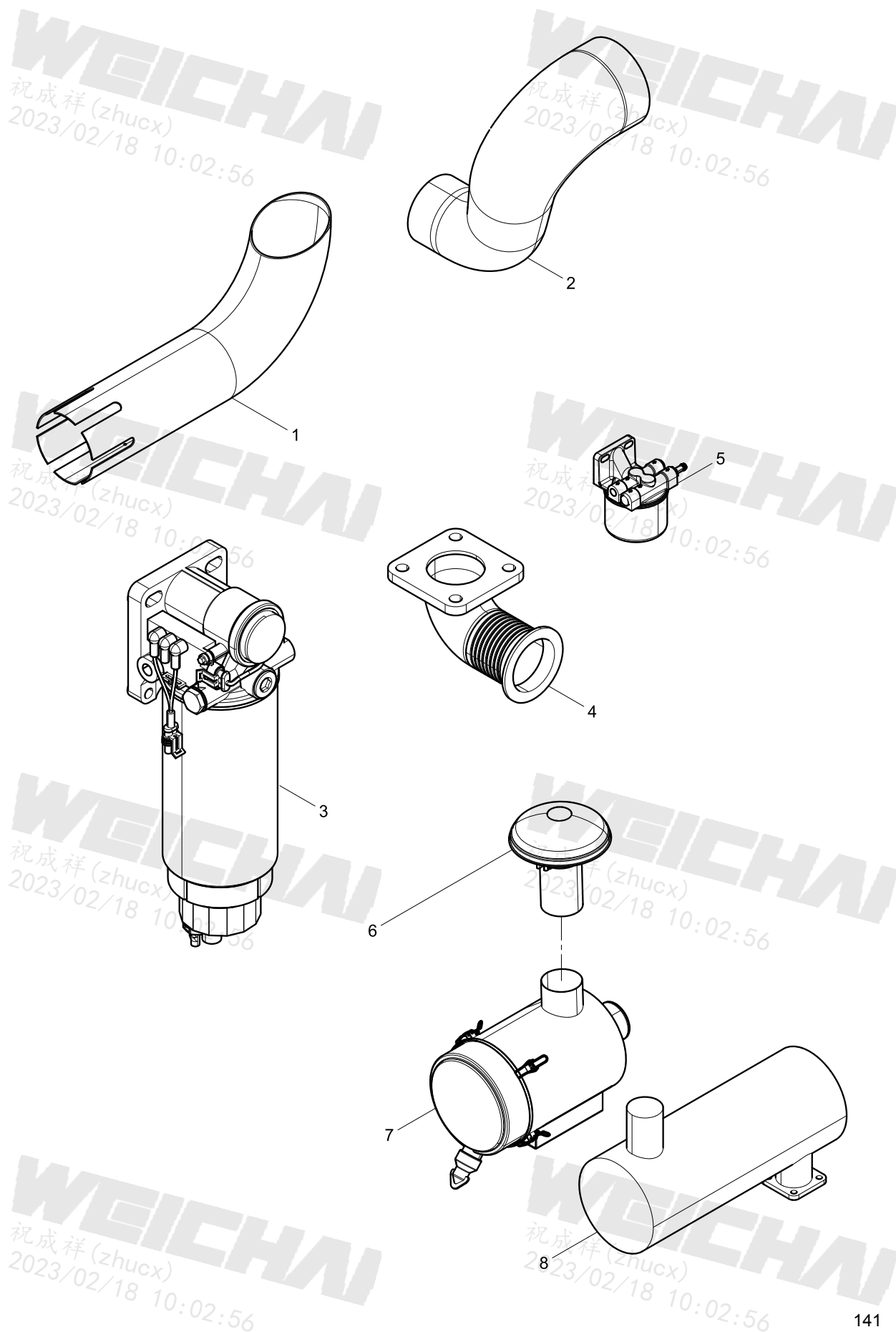
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[illegible]

随机单发零件结合组(Separate Delivery Parts Group Attached to Engine)





随机单发零件结合组(Separate Delivery Parts Group Attached to Engine)

[illegible]

空气滤清器体(Air Filter Body)

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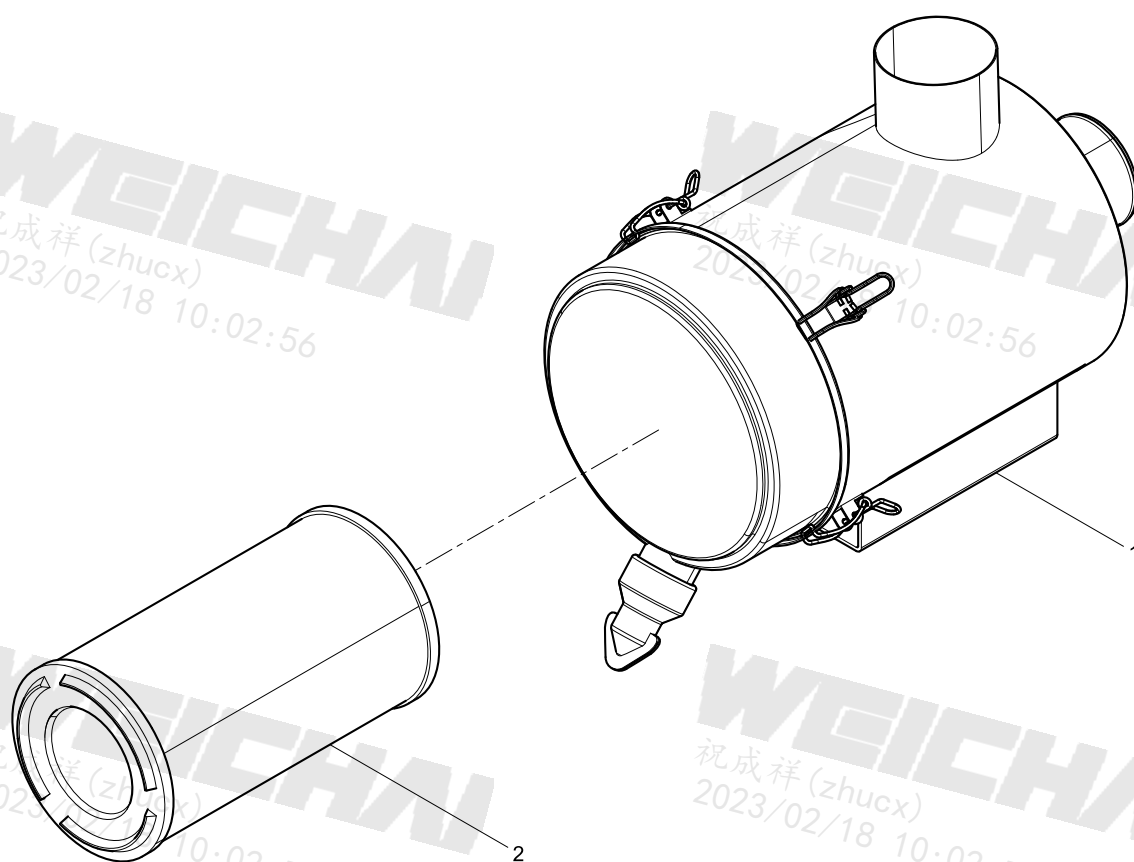
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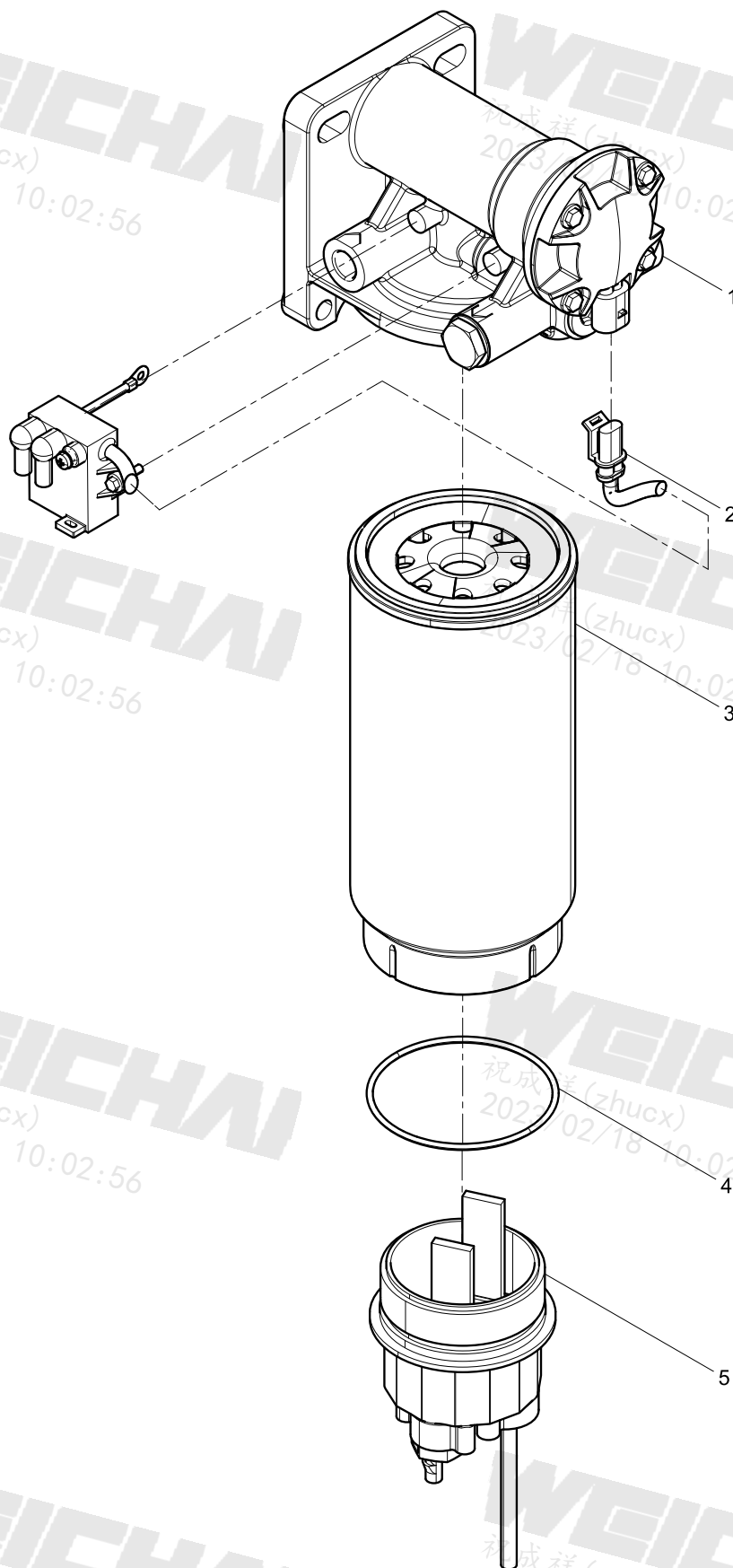




空气滤清器体(Air Filter Body)

[illegible]

燃油水寒宝(Fuel System Protector)

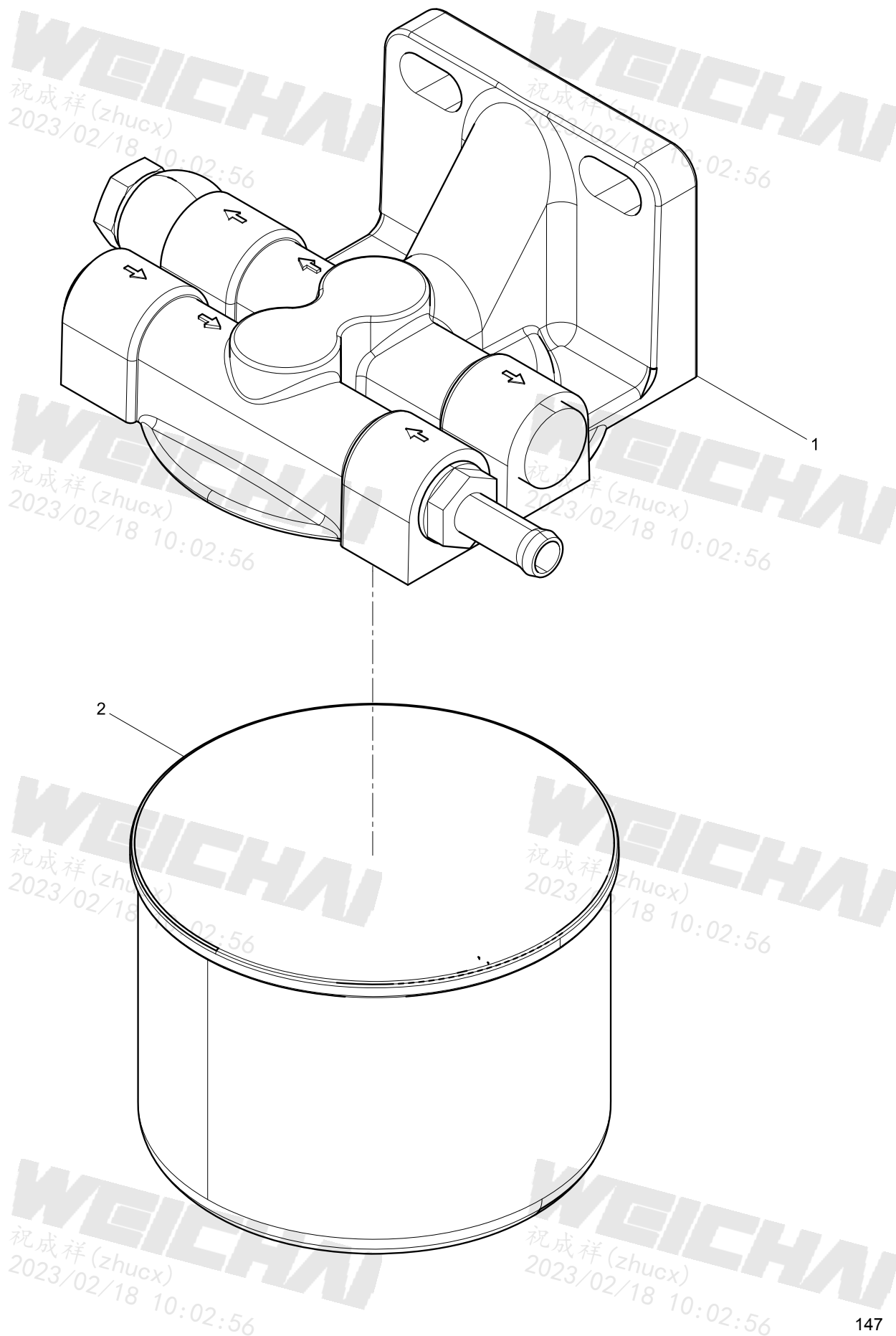




燃油水寒宝(Fuel System Protector)

[illegible]

燃油滤清器总成(Fuel Filter Assembly)

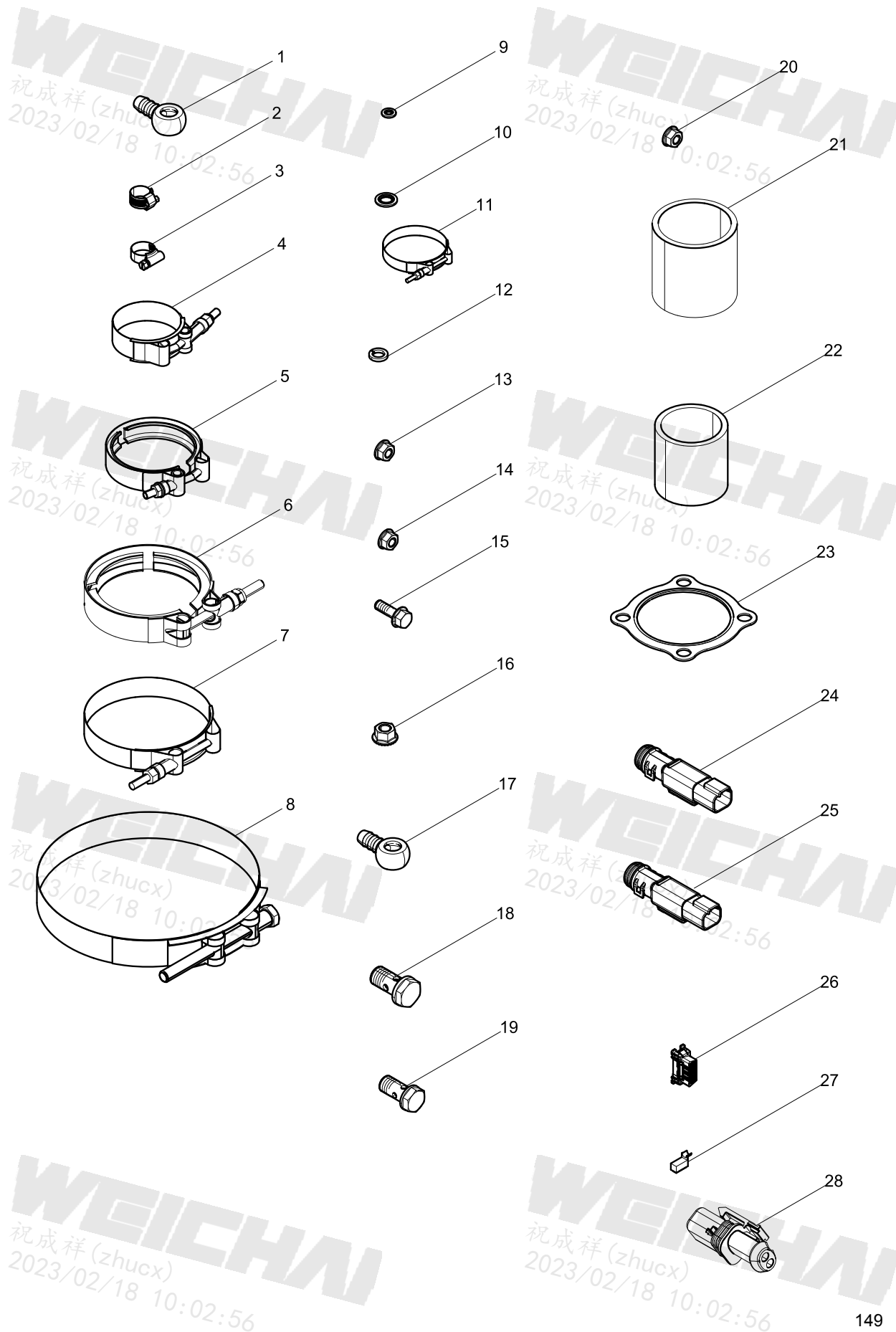




燃油滤清器总成(Fuel Filter Assembly)

[illegible]

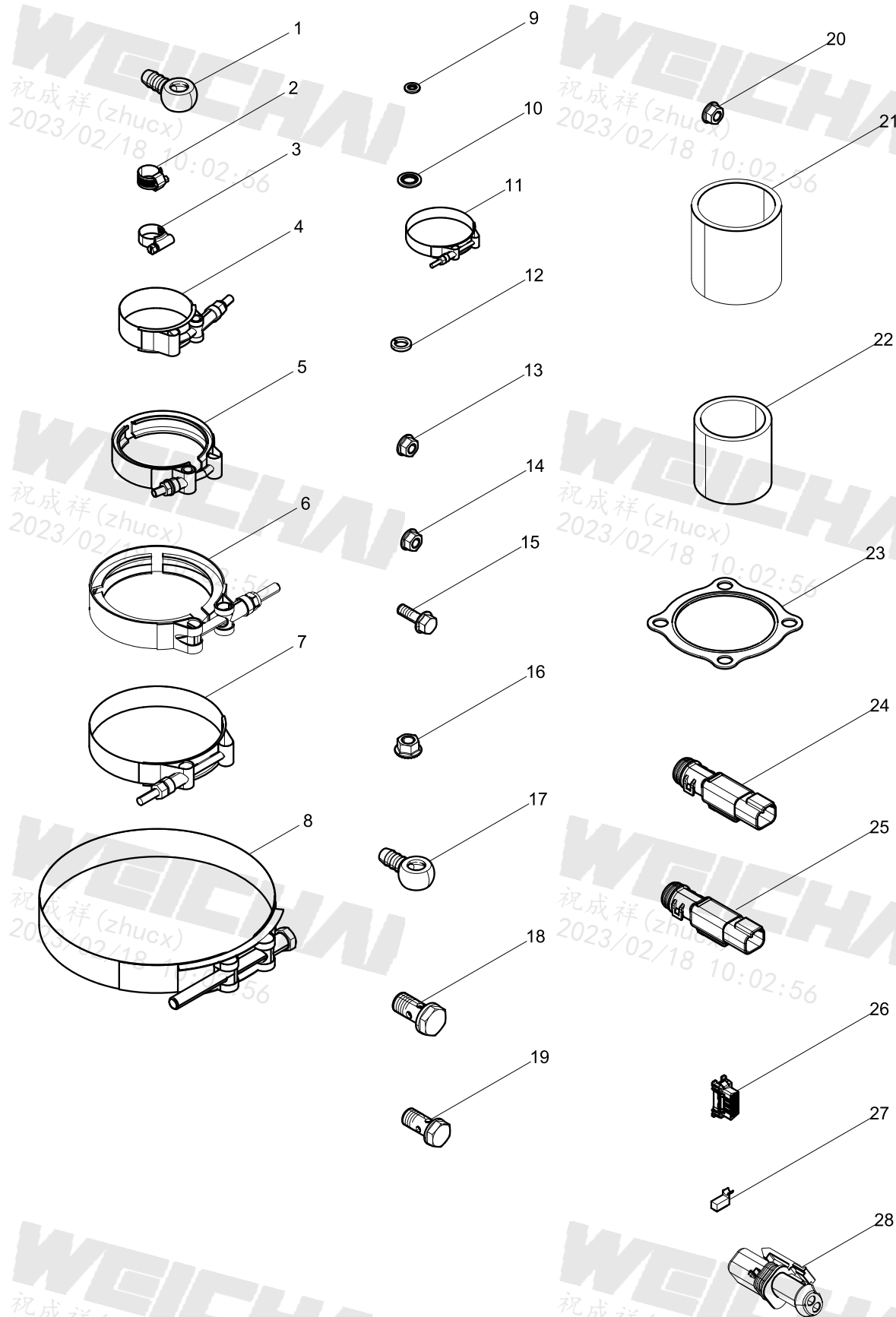
零件箱结合组(Parts Kit Group)



零件箱结合组(Parts Kit Group)

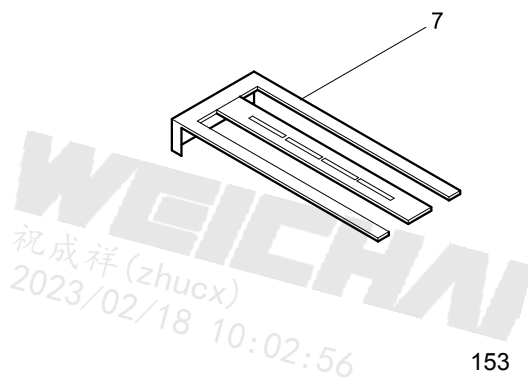
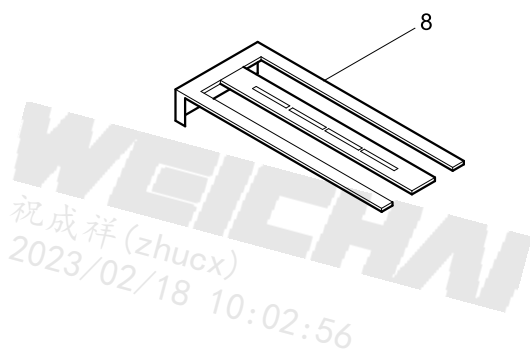
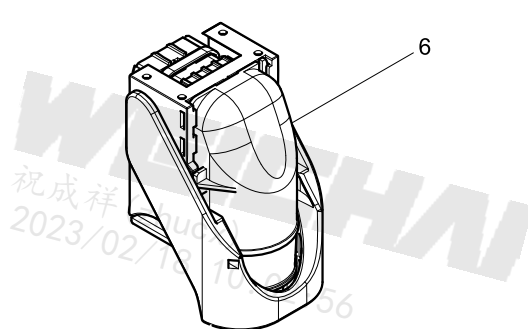
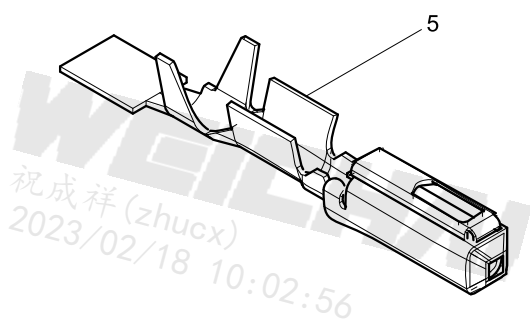
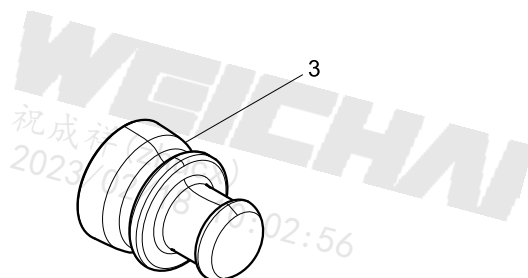
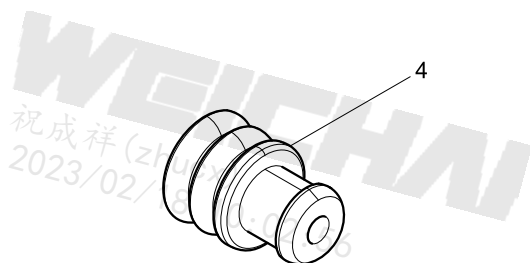
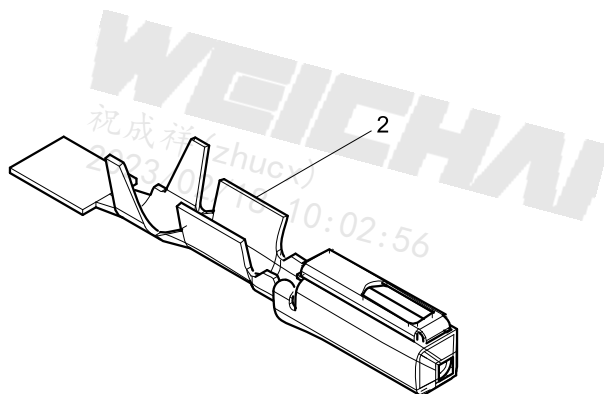
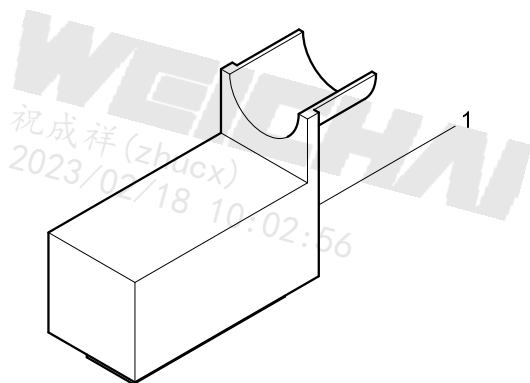
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1	612600082772	4	管接头	Pipe Joint
2	612600114166	1	卡箍	Clamp
3	90003989300	4	卡箍	Clamp
4	612600160054	4	卡箍	Clamp
5	612630110820	5	卡箍	Clamp
6	611600110103	1	卡箍	Clamp
7	612600114067	1	卡箍	Clamp
8	1010671470	2	卡箍	Clamp
9	13023360	2	组合密封垫圈	Assembled Sealing Washer
10	13023361	8	组合密封垫圈	Assembled Sealing Washer
11	617021000042	1	卡箍	Clamp
12	90003931122	4	弹簧垫圈	Spring Washer
13	90012290002	4	六角法兰面螺母	Hexagon Flange Nut
14	90012290001	4	六角法兰面螺母	Hexagon Flange Nut
15	90003802532S	4	六角头螺栓	Hexagon Head Bolt
16	612600061720	4	六角法兰面锁紧螺母	Prevailing Torque Type Hexagon Nut with Flange
17	612600081509	2	管接头	Pipe Joint
18	01119248	4	铰接螺栓	Gemel Bolt
19	01119243	2	铰接螺栓	Gemel Bolt
20	90011400020	4	六角法兰面螺栓	Hexagon Flange Bolt
21	1000694842	4	气路连接胶管	Air Connecting Rubber Pipe
22	1000694843	2	气路连接胶管	Air Connecting Rubber Pipe
23	12161831	1	垫片	Gasket
24	1000132240	1	接插件总成	Connector Assembly
25	1000131282	1	接插件总成	Connector Assembly
26	612640080079	1	诊断插头	Diagnosis Plug
27	612600110671	1	进气阻力报警器	Intake Resistance Alarm

零件箱结合组(Parts Kit Group)



[illegible]

接插件总成(Connector Assembly)

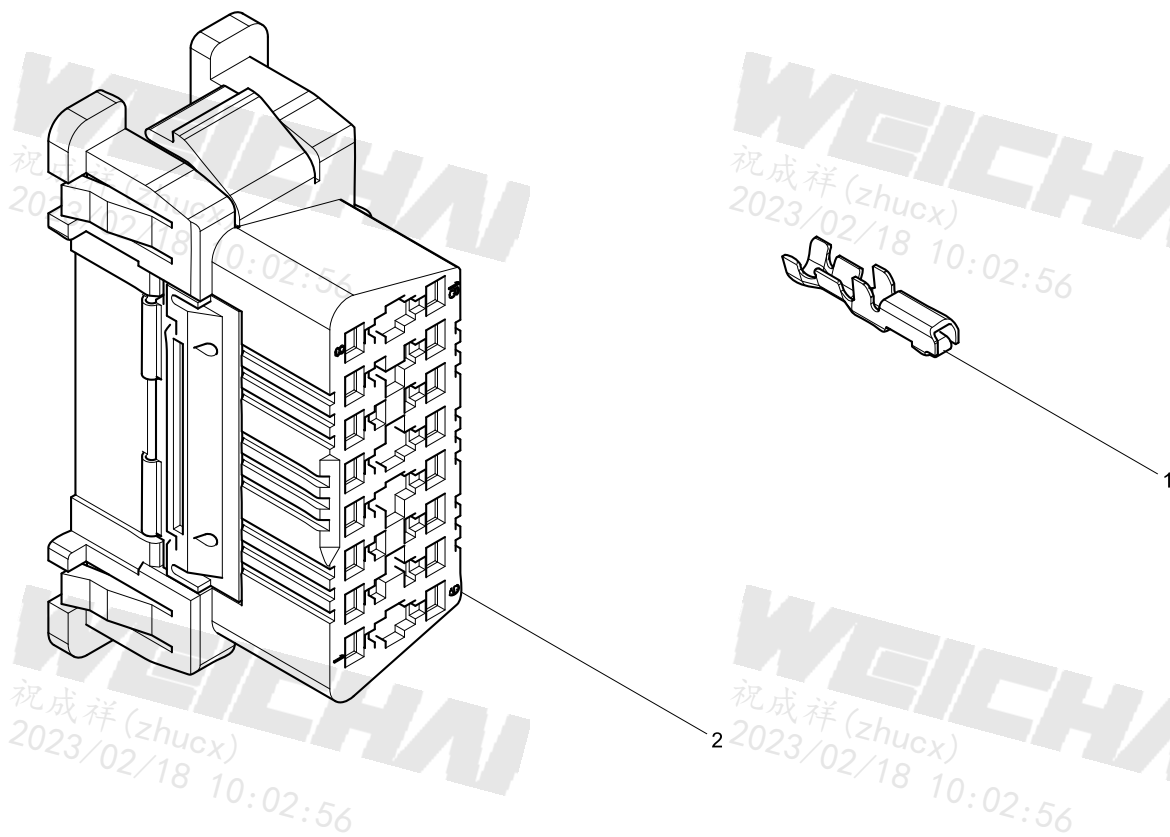




接插件总成(Connector Assembly)

[illegible]

诊断插头(Diagnosis Plug)





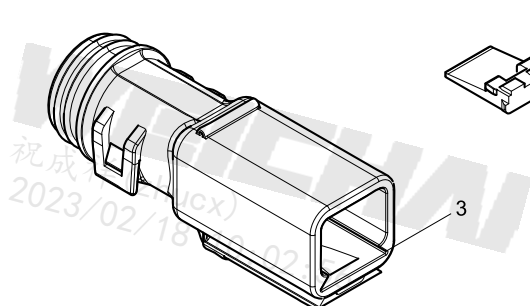
诊断插头(Diagnosis Plug)

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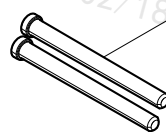
接插件总成(Connector Assembly)

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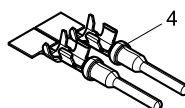
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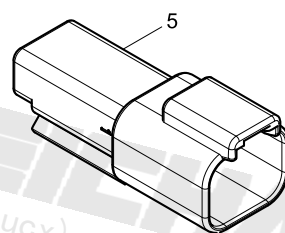
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接插件总成(Connector Assembly)

[illegible]

配套接插件(Matching Connector)

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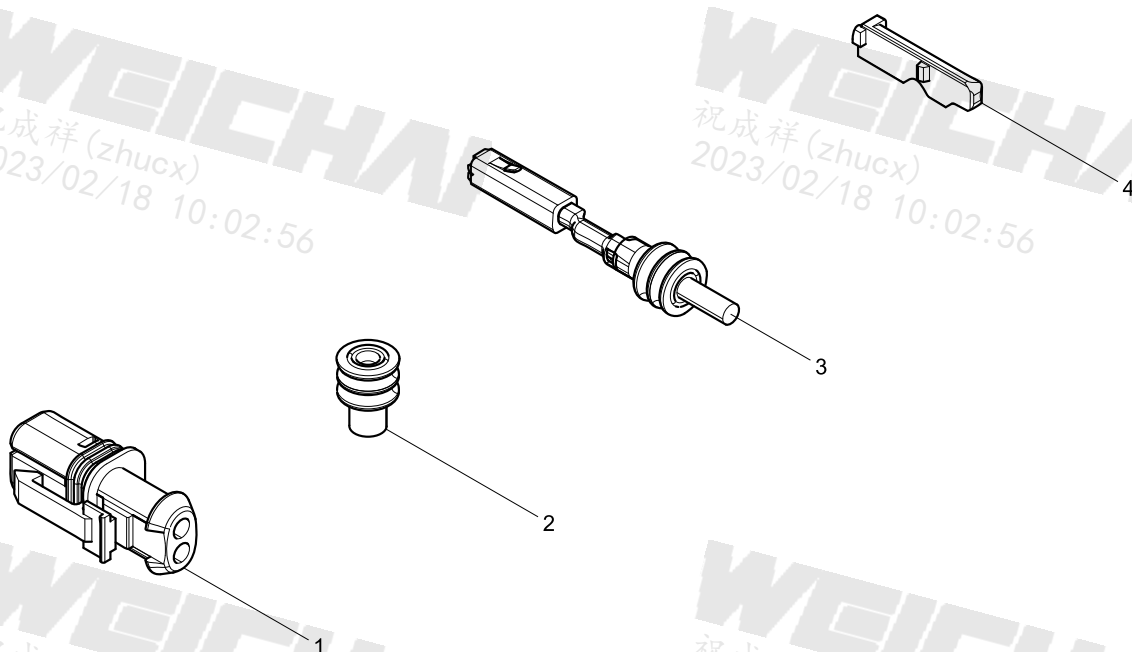
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配套接插件(Matching Connector)

[illegible]

电控单元结合组(Electronic Control Unit Group)

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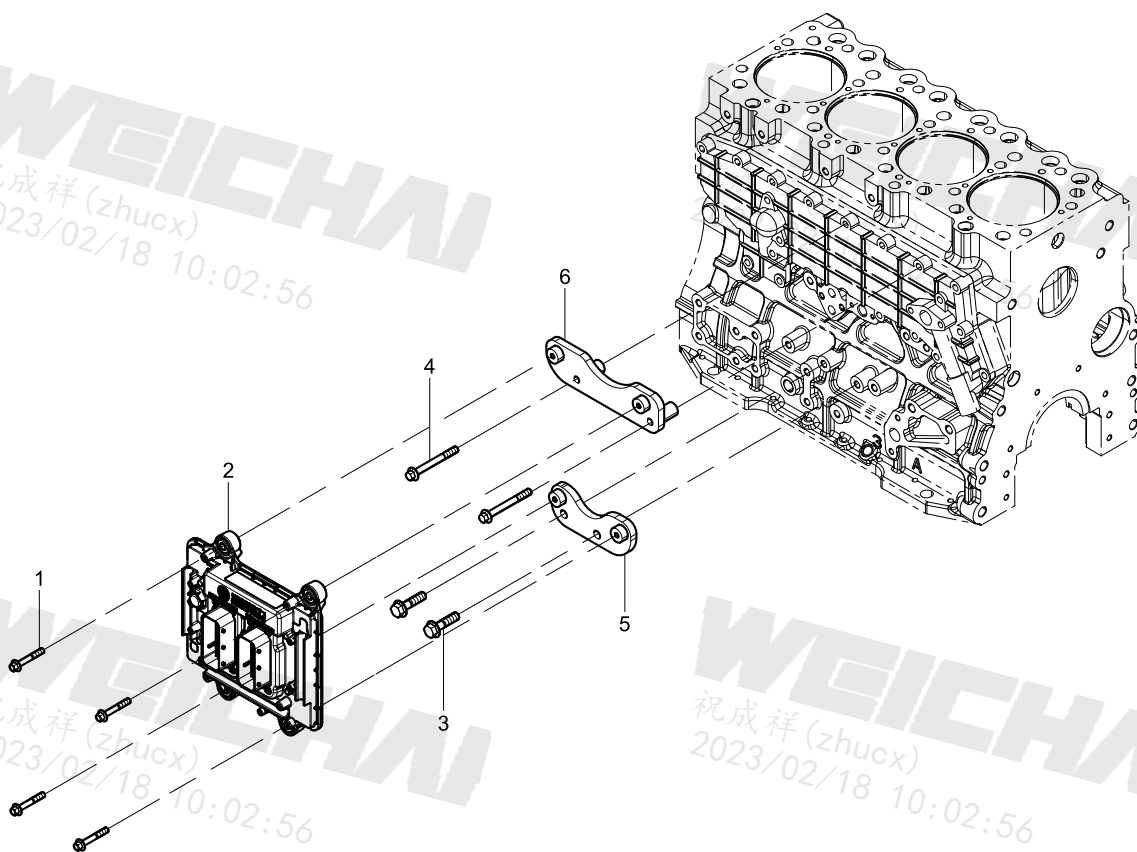
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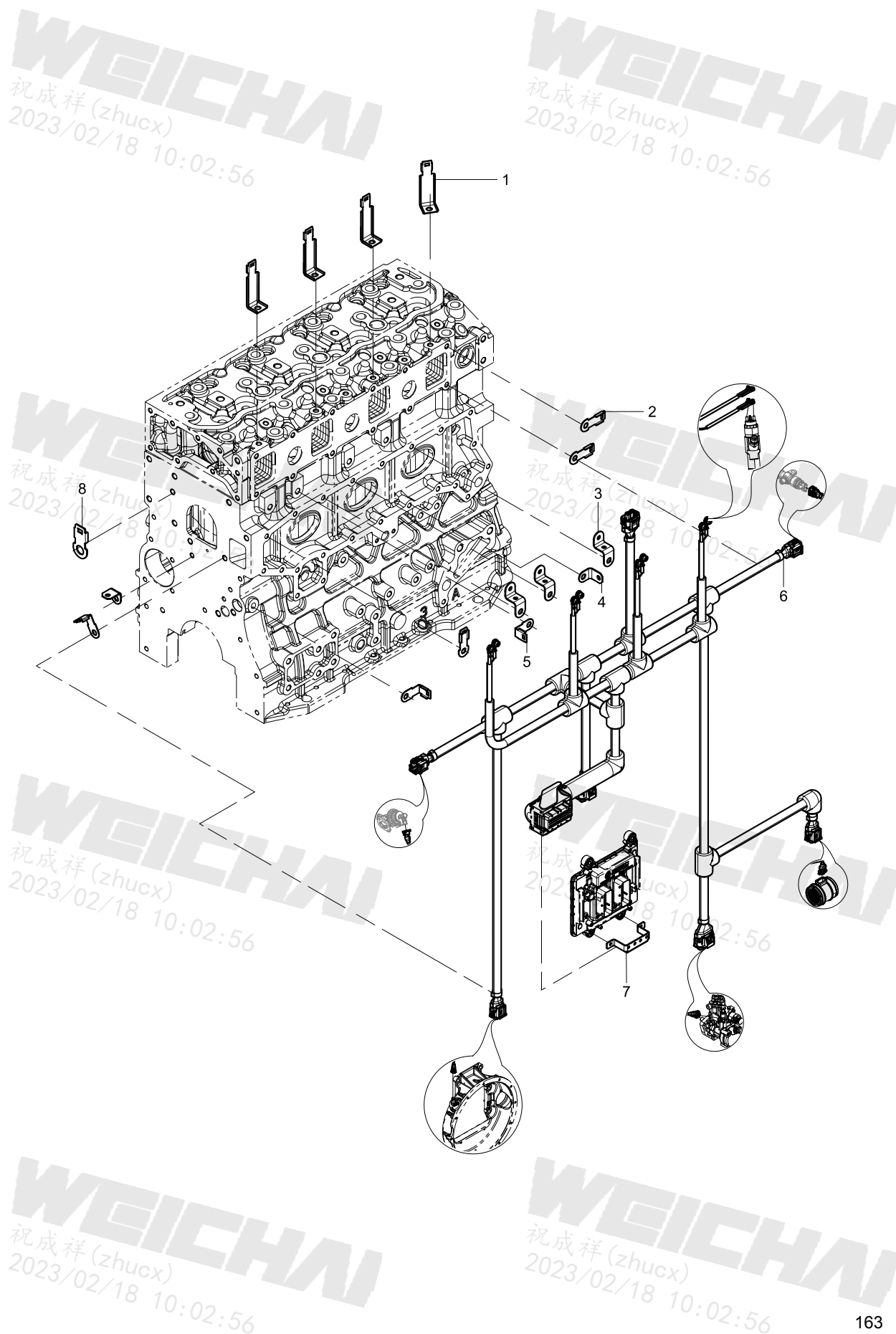




电控单元结合组(Electronic Control Unit Group)

[illegible]

电控系统线束结合组(Electronic Control System Harness Group)

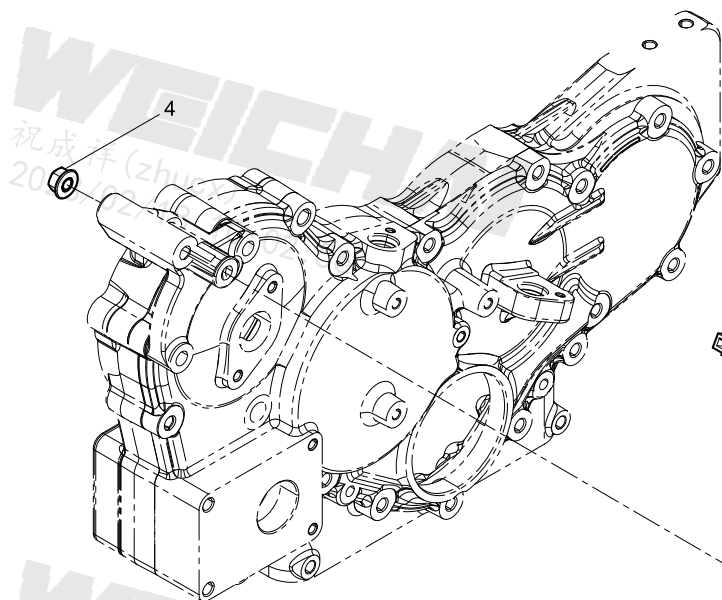


[illegible]

发电机结合组(Alternator Group)

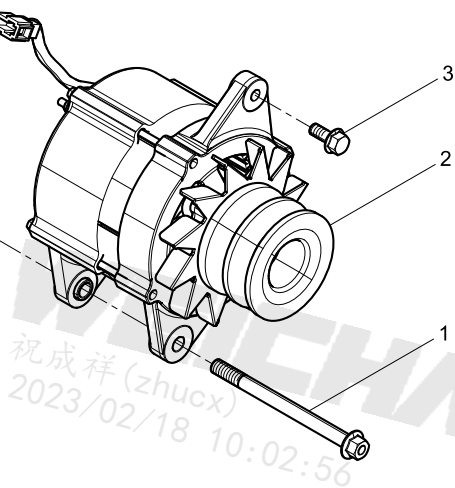
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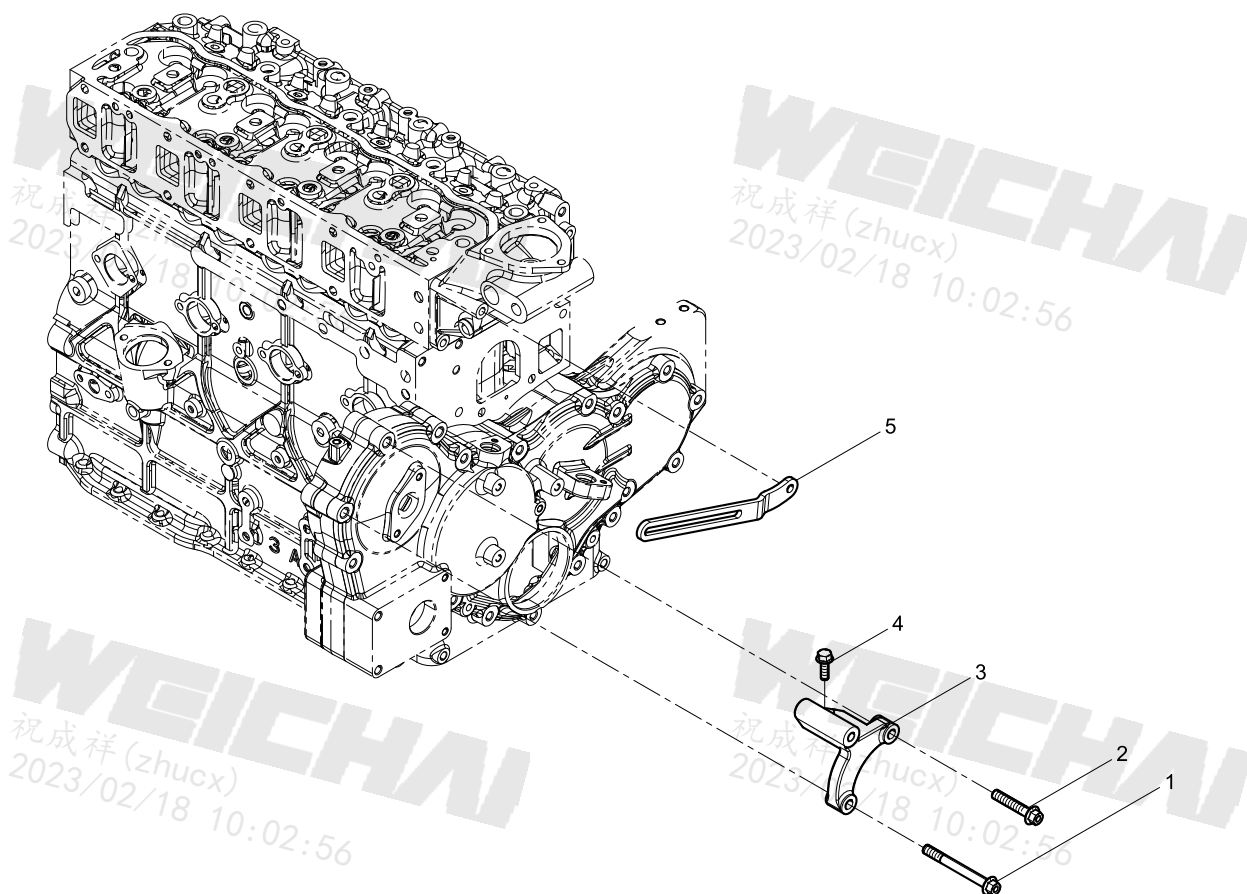
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发电机结合组(Alternator Group)

[illegible]

发电机支架结合组(Alternator Bracket Group)



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潍柴动力扬州柴油机有限责任公司
WEICHAI POWER YANGZHOU DIESEL ENGINE CO., LTD.

本材料供用户参考使用，
产品参数如有变更，恕不另行通知，
请以产品实物为准。

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2023/02/18 10:02:56

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This manual is for reference only,
product parameters are subject to alteration
without notice,
whichever is the physical product.